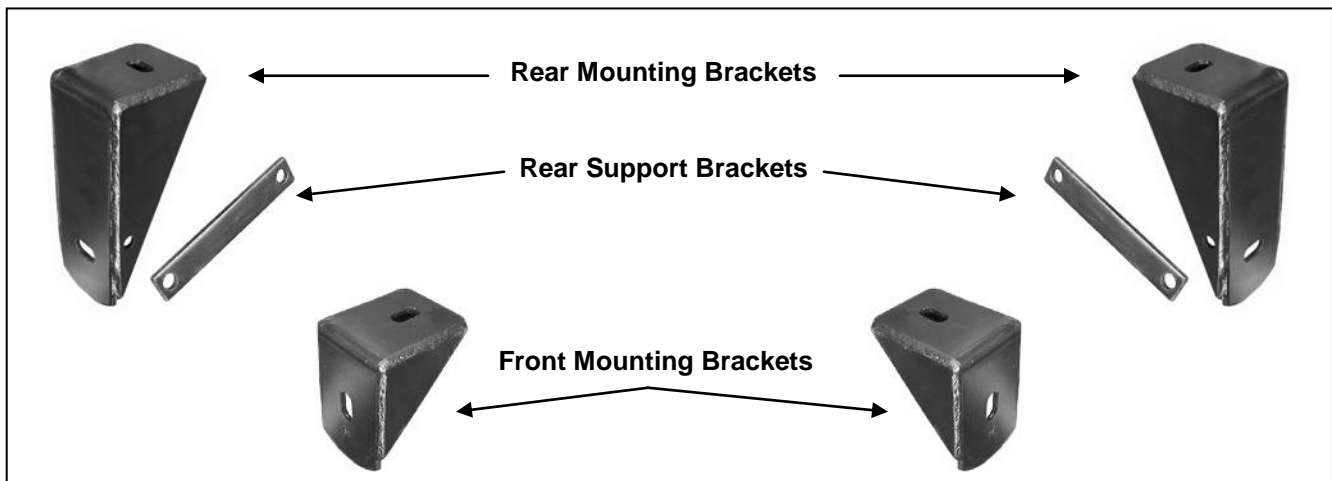


**3" SIDEBAR WITH BENT END  
94-01 DODGE RAM 1500 REGULAR CAB  
94-02 RAM 2500-3500 (OLD BODY STYLE)**

**PARTS LIST:**

1	Driver/Left Sidebar	8	1/2" Lock Washers
1	Passenger/Right Sidebar	4	1/2" x 1-1/2" OD x 1/8" Flat Washers
2	Front Mounting Brackets	4	12mm x 37mm OD x 3mm Flat Washers
2	Rear Mounting Brackets	4	10-1.5mm x 25mm Hex Bolts
2	Rear Support Brackets	8	10mm x 30mm OD x 2.5mm Flat Washers
4	12-1.75mm x 110mm x 30mm Hex Bolts (Gr. 10.9)	4	10mm Lock Washers
4	1/2" x 2" Hex Bolts	4	10mm Hex Nuts



**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING IS REQUIRED.**
- Start installation on the driver/left side of the vehicle. Remove the front and rear body mount bolts from the factory body mounts.
- Partially attach front and rear Mounting Brackets to the body mounts using the included (2) 12mm x 110mm Hex Bolts, (2) 1/2" Lock Washers and (2) 12mm Flat Washers, **(Figure 1)**. **NOTE:** Install the short Mounting Bracket in the front position and the tall Bracket in the rear position. Do not tighten hardware at this time.
- Position the Driver Sidebar up to the Mounting Brackets. Attach the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers.
- Align and adjust Sidebar and tighten all hardware at this time.
- Bolt (1) Support Bracket to the front facing side of the rear Mounting Bracket with the included (1) 10mm x 25mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut.
- Line up the opposite end of the Support Bracket with the gusset on the steel body mount housing. Using the remaining hole in the Support Bracket as a guide, mark and carefully drill a 7/16" hole through the side of the body mount bracket. **IMPORTANT!** Any cutting or drilling tool may break or shatter. Government regulations require safety glasses & equipment at all times when cutting or drilling.

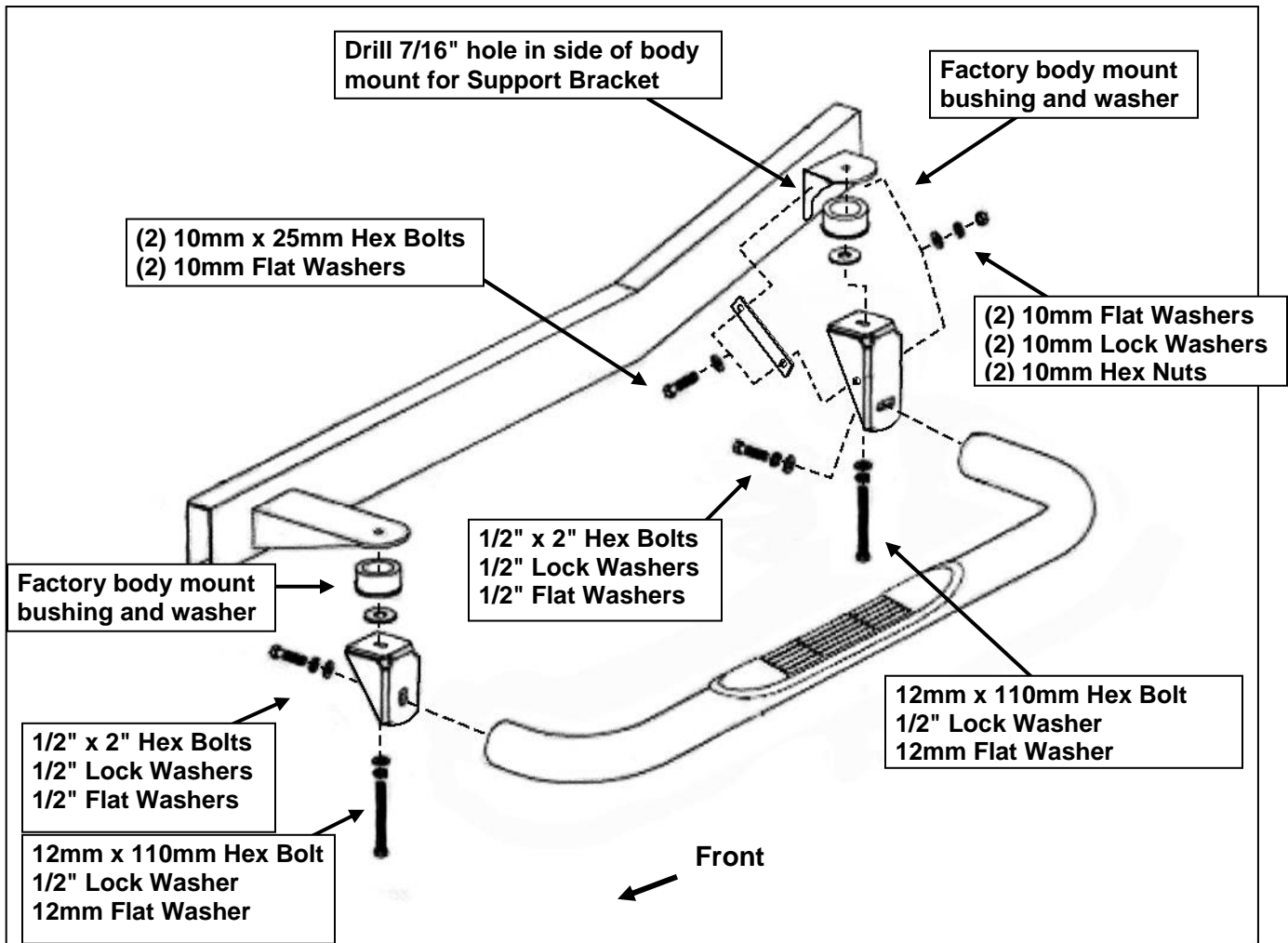
**3" SIDEBAR WITH BENT END  
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8. Attach the Support Bracket to the body mount using the included (1) 10mm x 25mm Hex Bolt, (2) 10mm Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut. Tighten all hardware at this time.
9. Repeat **Steps 2 - 8** for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.



**(Fig 1) Driver/left side installation illustrated**