## INSTALLATION INSTRUCTIONS

SIDE BAR PART # 2003 -2011 GMC H2 4WD

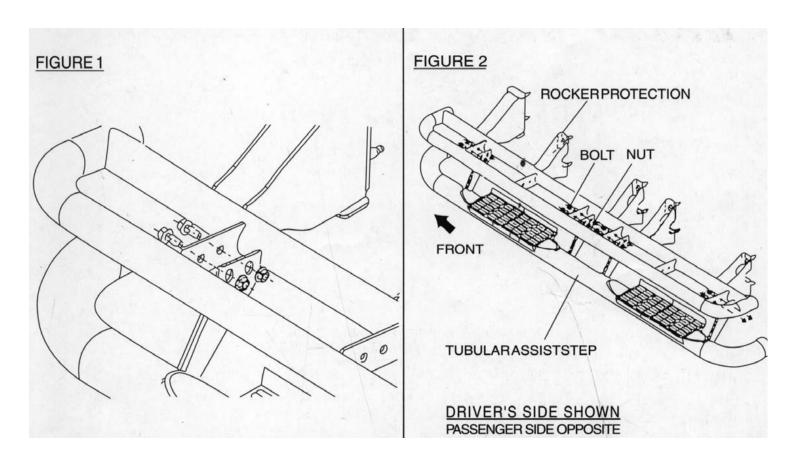
## **PARTS LIST**

(2) SIDE TUBES WITH STEPS (16) 7/16" x 1 1/4" HEX HEAD BOLTS (32) 7/16" FLAT WASHERS

(16) 7/16" HEX LOCK NUTS

## **PROCEDURE**

- 1. Begin installation by working on driver side of the vehicle (refer to Figures 1 and 2).
- 2. Line up holes of the driver-side Side Bar brackets to the back side of the vehicles rocker panel protection brackets as shown in Figure 2, and secure to each bracket using (2) 7/16" x 1 1/4" bolts, (4) 7/16" flat washers, and (2) 7/16" lock nuts. Hand tighten.
- 3. Adjust Side Bar so that it is level and centered and tighten the two inner brackets first, and then the two outer brackets to complete the driver-side assembly.
- 4. Repeat process for passenger side of vehicle to complete installation.



Steelcraft Side Steps Custom Side Steps