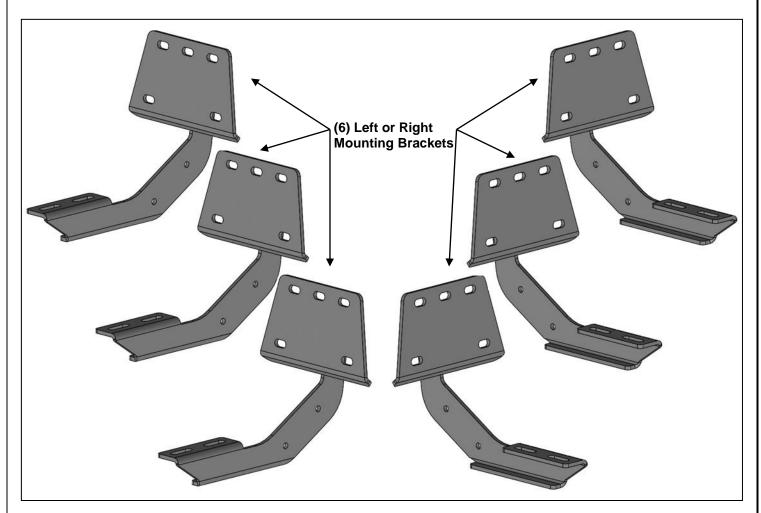
STX500 SIDEBARS 2019 DODGE RAM 1500 CREW CAB

PARTS LIST:

2	T6 Sidebars (88in)	12	8mm Lock Washers
6	Universal Mounting Brackets (left or right)	12	8-1.25mm Hex Nuts
6	8mm x 35mm Double Bolt Plates	18	8-1.25mm Nylon Lock Nuts
30	8mm x 24mm x 2mm Washers		



PROCEDURE: REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- 1. Start the installation under the driver side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (Figure 1). NOTE: Chase threads on the studs first before installing Brackets to remove paint buildup.
- Select (1) Mounting Bracket. NOTE: All (6) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figure 2). Leave brackets loose at this time.
- 3. Repeat Steps 1 & 2 to install the Universal Brackets in the center and rear mounting locations along the body panel, (Figures 3 & 4).
- 4. Carefully unwrap and select (1) Sidebar. Place the Sidebar on top of the Brackets. Locate the channel openings in the bottom of the Sidebar. Select (3) 8mm Double Bolt Plates, (Figure 5). Insert the Bolt Plates into the channel in the bottom of the Sidebar closest to the Brackets, (Figure 6). Lift the Sidebar up and guide the studs through the Brackets.

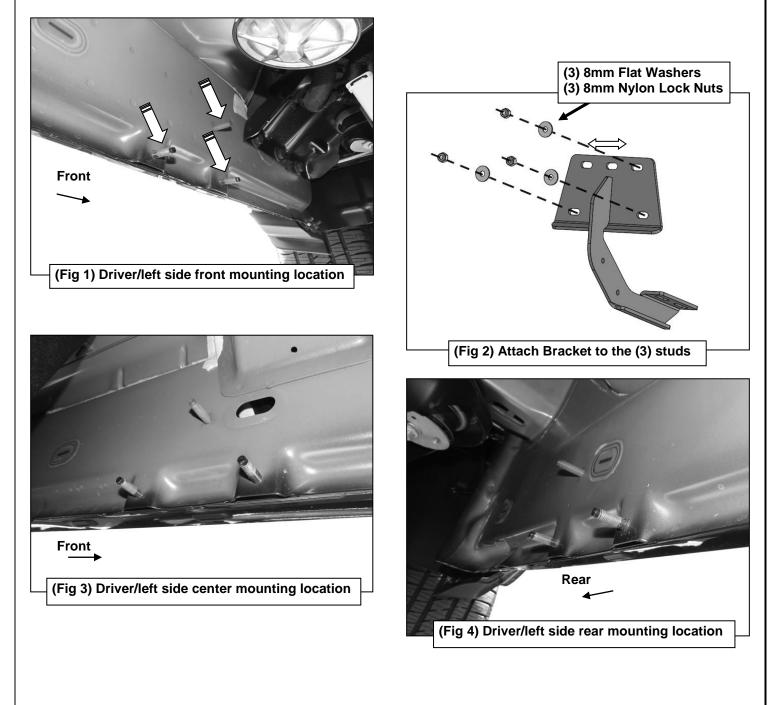
STX500 SIDEBARS

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- Attach the Sidebar to the Brackets with (6) 8mm Flat Washers, (6) 8mm Lock Washers and (6) 8mm Hex Nuts, (Figures 7 10).
- 6. Level and adjust the Sidebar as necessary and fully tighten all hardware.
- 7. Repeat **Steps 1—6** for Sidebar installation on the passenger/right side.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

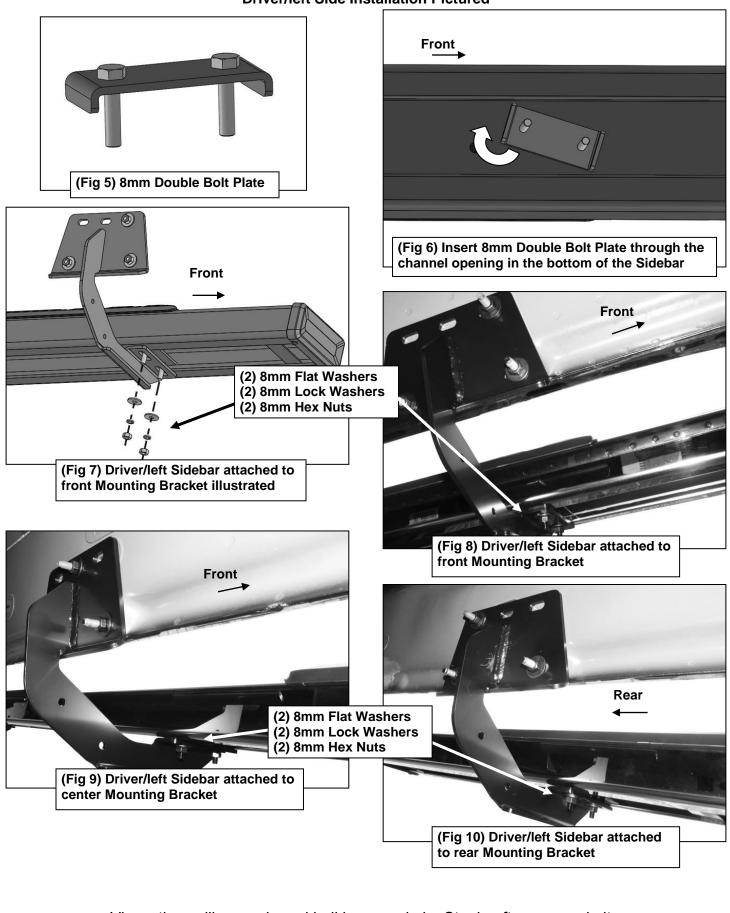
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebar.

Driver/left Side Installation Pictured



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Driver/left Side Installation Pictured



View other grille guards and bull bars made by Steelcraft on our website.