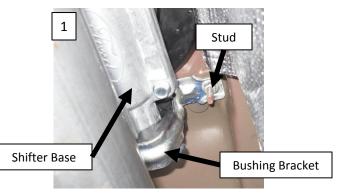


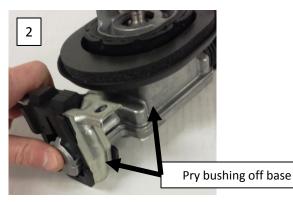
Instructions for 555-7092

• A qualified technician should be used if you are not confident with removing the factory shifter base bushing assembly.

## **Removal of the Factory Shifter Base Bushing**

- 1. Lift the vehicle so you can work comfortably underneath the center of it. Use caution operating a lift or jack stands, to ensure the car is stable and safe to work around and underneath.
- 2. Remove the two 10mm flange-head nuts at the rear of the shifter assembly, above the driveshaft, from the threaded studs securing the factory shifter base bushing assembly to the floorpan. See figure 1.
- 3. Gently lower the shifter base and bushing assembly off the threaded studs.
- 4. Gently pry the bushing assembly off the rear of the shifter base. See figure 2.
- 5. Allow the shifter base to rest on the driveshaft.





Installation of the Steeda Shifter Base Bushing

- 6. Slip the bushing over the same shaft you removed the factory bushing assembly from.
- 7. Slide the billet bracket over the polyurethane bushing, with the bracket's Steeda engraved face to the rear of the vehicle. See figure 4.
- 8. Re-install the two nuts that were removed earlier, and torque to 97 in-lbs. NOTE: APPLY BLUE LOCTITE TO THE NUTS BEFORE RE-INSTALLING.



