



HARDCORE

SPHERICAL BUSHINGS

INSTRUCTIONS PART # 555-4103

1. Place car securely on jack stands or lift.
2. Remove rear housing end of upper control arms.
3. Remove existing bushings and steel sleeve from housing. Removal of the steel sleeve can be accomplished by carefully heating the area of the housing around the steel sleeve and using a chisel to break it loose (air if possible). The best location to place the chisel is the outside lip of the sleeve. It will probably start to tear so you will have to gradually work your way around it patiently.
4. Clean the inside of the housing and install spherical bushings facing inward threads first, using caution not to damage threads. Using a rubber mallet tap until firmly seated in housing.
5. Install aluminum nut using a thread locking agent and tighten using Channel Lock type pliers. DO NOT over tighten, it is not necessary to have these nuts any tighter than approx. 15ft lbs.
6. Re-install your upper control arms and the installation is complete.