

## **Bushing Insert**

Instructions for 555-4037

## **Installation**

- Raise the car off the ground by the chassis, and place on jack stands (if not using a hoist). Use caution operating a lift, or jack stands, to ensure the car is stable and safe to work around and underneath.
- Place a jack underneath the rear of the transmission, right in front of the cross member that supports it. Raise the transmission slightly, just enough to take the weight off of the rear mount.
- Remove the 4 bolts, securing the cross member to the chassis.
- 4. Remove the 2 nuts, securing the cross member to the transmission. Lower the cross member.
- 5. Apply the supplied grease to the outside surfaces of the bushing, that will be contacting the factory bushing.
- 6. Install the Steeda MT-82 Transmission bushing insert into the empty spaces of the rear transmission bushing. The bushing can be installed into the front or rear of the transmission bushing. Push the bushing in, until it sits flush.
- 7. Reinstall the cross member to the chassis. Make sure the cross member is installed in the correct orientation. There is an arrow on the top side of the cross member showing which direction it needs to face. See figure 4.
- 8. Reinstall the transmission to the cross member.
- 9. Verify all fasteners have been tightened. Lower the car, and enjoy.









