GF5728B

(T.F.I.) Module Thick Film Integrated Ignition System Removal

- 1. Disconnect harness connector from TFI module.
- 2. Remove two screws retaining TFI/heatsink assembly to radiator support bracket.
- 3. Remove two screws retaining TFI module to heatsink and remove TFI module.
- 4. Clean heatsink surface thoroughly before installing new module. **Installation**
- 1. Coat metal baseplate of the TFI ignition module uniformly with silicone compound, approximately 0.79mm (1/32-inch). Use silicon Dielectric Compound.
- 2. Position module onto heatsink and tighten two retaining screws to 1.7-4.0 N.m (15-35 lb-in.).
- 3. Install TFI module/heatsink assembly to radiator support bracket using two retaining screws.
- 4. Connect wire harness to the TFI module.

NOTE: No distributor calibration is required and initial timing adjustment is not normally required unless the distributor has been removed.