

**IMPORTANT: READ BEFORE INSTALLATION**

**A) OVERVIEW:** STAMPEDE ONLY APPROVES INSTALLING THE TAILGATE CAP ACCORDING TO THESE WRITTEN INSTRUCTIONS WITH THE HARDWARE PROVIDED. WARNING: FAILURE TO INSTALL ACCORDING TO THESE INSTRUCTIONS WILL INVALIDATE THE WARRANTY. THIS INCLUDES, BUT IS NOT LIMITED TO USING ALTERNATIVE INSTALLATION METHODS, HARDWARE, OR MATERIALS. DO NOT USE: LOCTITE®, SUPER GLUE®, OR SIMILAR PRODUCTS ON THE TAILGATE CAP.

**B) FIT:** VERIFY THE FIT OF THE TAILGATE CAP TO VEHICLE. *NOTE: TRIMMING OR MODIFICATIONS TO THE TAILGATE CAP MAY BE NECESSARY FOR USE WITH SOME TRUCK BED COVERS OR TRUCK CAPS.*

**C) PREPARING THE WORK AREA:** CLEAN THE AREA OF INSTALLATION WITH A CLOTH AND RUBBING ALCOHOL OR PREP-SOLVENT TO REMOVE ANY CAR WAX OR DIRT FROM VEHICLE SURFACE.

**D) INSTALLATION TEMPERATURE:** DURING INSTALLATION ON THE VEHICLE, TAILGATE CAP AND TAPE NEED TO BE BETWEEN 60°F AND 110°F FOR PROPER ADHESION. FAILURE TO MAINTAIN PROPER INSTALLATION TEMPERATURE MAY RESULT IN THE PART NOT FUNCTIONING CORRECTLY. IF NOT WITHIN ACCEPTABLE RANGE, INCREASE SURFACE TEMPERATURE USING A HEAT GUN OR SUITABLE DEVICE (HAIR DRYER) TO HELP REACH PROPER RANGE. THE WARMER THE VEHICLE SURFACE, THE BETTER THE INITIAL BOND, BUT SHOULD NOT EXCEED 110°F.

**KIT CONTAINS**



**TOOLS REQUIRED**

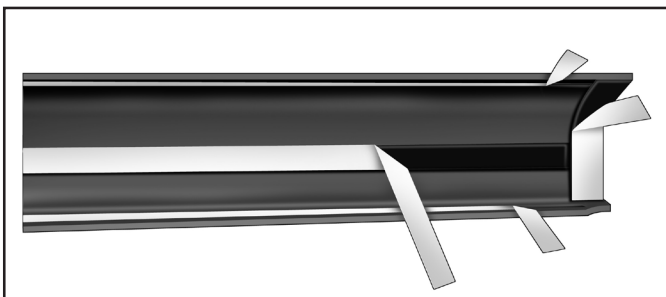
1. Clean Cloth
2. Rubbing Alcohol

**TAILGATE CAP INSTALLATION PROCEDURE:**

**STEP 1** PEEL THE RED VINYL BACKING PARTIALLY AWAY FROM TAPE PADS. *NOTE: MAKE SURE THE TABS ARE FOLDED TOWARD THE OUTSIDE OF THE PART AND THAT THE MIDDLE TAPE LINER IS IN FRONT OF THE OUTSIDE LINER. See Fig (A).*

**STEP 2** CAREFULLY LAY THE PART DOWN ON THE VEHICLE TAILGATE AND POSITION PROPERLY. **See Fig (B).**

**STEP 3** MAINTAINING PART PLACEMENT, BEGIN BY PULLING MIDDLE TAPE TAB FIRST. APPLY DOWNWARD PRESSURE TO PART AS YOU REMOVE TAPE LINER. REMOVE CAREFULLY. DO NOT BREAK TAPE LINER. REPEAT FOR OTHER TWO TAPE LINERS. ONCE ALL LINERS ARE REMOVED, APPLY FIRM PRESSURE ALONG ALL TAPED AREAS. *NOTE: 3M<sup>™</sup> RECOMMENDS 30 PSI TO PROMOTE FULL ADHESION. TAPE REACHES MAXIMUM ADHESIVE BOND AFTER 24 HOURS OF CONTACT.*



**Fig (A)**



**Fig (B)**