

# FENDER FLARE INSTALLATION INSTRUCTIONS

I - Sheet Number STMPDFF283 Rev.B

TOOLS NEEDED:					INSTALLATION TIPS:
#2 PHILLIPS SCREWDRIVER			PENCIL (grease pencil recomended )		Fender Flares are marked on the inside as to fitment as follows.
1/2" WRENCH*					1-Driver Front • 2-Passenger Front • 3-Driver Rear • 4-Passenger Rear     • Read and understand all instructions before beginning installation.
3/16" ALLEN WRENCH*					
7/32" SOCKET					Take care not to over tighten the screws as damage can occur.
SOCKET WRENCH					To clean use only soapy water and a soft cloth. Do not use paper towels,
KIT CONTAINS:					petroleum products or solvents.
4	"U" CLIPS		29'	EDGE TRIM	WARNINGS:  DO NOT OVER TIGHTEN OR USE LOCTITE ® ON THE BOLTS AS THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOLTS ARE FOR DECORATIVE PURPOSES ONLY AND ONLY FASTEN TO THE FLARES.
4	ANGLE BRACKETS		38	DECORATIVE BOLTS, NUTS,	
8	CL1-0018			WASHERS*	
8	CL1-0019				
8	BLACK TABS				DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO
12	SCREWS	*Use		ed only for "Ruff Riderz" style flares	THE VEHICLE.

# **INSTALLATION INSTRUCTIONS:**

#### · PAINTING

If painting is desired it is recommended to be done prior to installation.

#### Painted flares cannot be returned. Test fit before painting.

- (1) Sand before application of paint (optional)
- (2) Clean outer surface with a wax & grease remover. (do not use lacquer thinner or enamel reducer as a degreaser)
- (3) Wipe outer surface with a tack cloth.
- (4) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. (application of a primer coat prior to painting is optional)
- (5) If painting edge trim (not recommended) use a flex additive.

### · EDGE TRIM INSTALLATION

- (1) Peel three inches of red backing away from trim adhesive and affix to outer edge of flare at one end.
- (2) Press edge trim into place along edge of flare in one-foot increments, pulling red backing free as you continue to work your way around the flare. (fig.1)

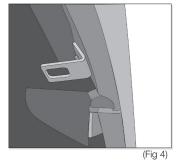


(1) Place a 5/16 button head screw with a washer into each of the holes and attach to the flare using a nut placed on the inside. (fig 2)

## • FRONT FLARE INSTALLATION

- (1) Remove factory flares and mud flaps if installed.
- (2) Remove the four factory screws with 7/32" socket indicated in (Fig 3). The top two screws are on the inside of the fender well.
- (3) Hold the flare up to vehicle to ensure proper fitment before continuing installation.
- (4) Install an angle bracket as shown using the factory screws removed in step two into the top two locations in the fender well. (Fig 4)
- (5) Install one U clip onto each of the angle brackets as shown in (Fig 5).

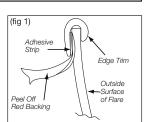


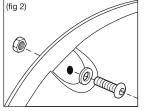




(Fig 5)

(6) Hold the flare to the truck while applying moderate pressure and attach the flare to the two U clips using the included screws from the hardware kit for the top two locations. Use the remaining two factory screws removed from step two on the lower two flare locations (Fig 3).





Save for reinstallation.

#### · REAR FLARE INSTALLATION

- (1) Remove factory flares and mud flaps if installed.
- (2) Hold the flare up to vehicle to ensure proper fitment before continuing installation. While holding the flare in place, mark the hole positions onto the fender well lip with a grease pencil.
- (3) Remove the white backing from the black tabs and install half over the grease pencil mark as shown in (Fig 6) and fold the remaining part of the black tab over the fender lip (Fig 7).





(Fig 7)

(4) Insert CL1-0018 into the slot of CL1-0019 and then press down until the clip snaps into place (Fig 8-9). The two raised bumps on CL1-0018 will be on the inside of the assembled bracket making contact with CL1-0019.

(5) Install the assembled two piece clip over the black tabs that wer e installed in step 8. Be sure to keep the flat side of the clip towards the bottom as shown. (Fig 10)







(6) Install the flare onto the bracket assemblys with the supplied screws. Applyin moderate pressure to the outside surface of the flare as you go. (Fig 11)



(Fig 11)