

INSTALLATION INSTRUCTIONS

I - Sheet Number STMPDFF288 Rev.B.

IMPORTANT: READ BEFORE INSTALLATION

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

 To claim a warranty, you must provide Proof of Purchase.

STEP 1: REMOVE FACTORY FENDER FLARES, FENDER TRIM AND MUD FLAPS IF INSTALLED.

STEP 2: VERIFY FIT

(A) FLARES SHOULD BE HELD TO VEHICLE TO VERIFY CORRECT TYPE AND FIT BEFORE INSTALLATION.

KIT CONTAINS

- 2 FRONT FENDER FLARES
- 2 REAR FENDER FLARES
- 4 PLASTIC SCRIVETS
- 2 INNER BRACKETS
- 32 CAP SCREWS WITH WASHER/NUT*
- 1 ROLL EDGE TRIM

TOOLS REQUIRED

UTILITY KNIFE

VINYL / PLASTIC PUTTY KNIFE AUTOMOTIVE TRIM PRY TOOL

#2 PHILLIPS SCREWDRIVER

SOCKET WRENCH

1/2" SOCKET

DRILL WITH 5/16" BIT

* Applies only to "Ruff Riderz" style flares

STEP 3: PAINTING (PAINTED FLARES CANNOT BE RETURNED. TEST FIT BEFORE PAINTING)

(IF INSTALLING CAMO SERIES FLARES, OR PAINTING IS NOT DESIRED SKIP STEP 3) (IF PAINTING IS DESIRED IT IS RECOMMENDED TO BE DONE PRIOR TO INSTALLATION.)

- (A) SAND (OPTIONAL) BEFORE APPLICATION OF PAINT
- (B) CLEAN OUTER SURFACE WITH A WAX & GREASE REMOVER
- (DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER)
- (C) WIPE OUTER SURFACE WITH A TACK CLOTH.
- (D) PAINT FLARES USING A HIGH QUALITY LACQUER, ENAMEL, OR POLYURETHANE AUTOMOTIVE PAINT.
- (APPLICATION OF A PRIMER COAT PRIOR TO PAINTING IS OPTIONAL)
- (E) IF PAINTING EDGE TRIM (NOT RECOMMENDED) USE A FLEX ADDITIVE.

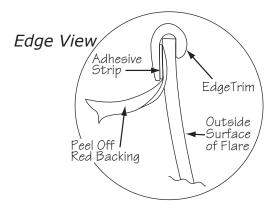
STEP 4: EDGE TRIM INSTALLATION

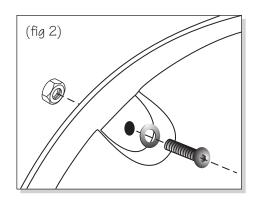
- (A) PEEL THREE INCHES OF RED BACKING AWAY FROM EDGE TRIM ADHESIVE AND AFFIX TO OUTER EDGE OF FLARE AT ONE END.
- (B) PRESS EDGE TRIM INTO PLACE ALONG EDGE OF FLARE IN ONE-FOOT INCREMENTS, PULLING RED BACKING FREE AS YOU CONTINUE TO WORK YOUR WAY AROUND THE FLARE. (SEE EDGE VIEW)

STEP 5: BOLT INSTALLATION (Only applies to the "Ruff Riderz" style flares, for all others skip to step 6 below)

WARNING: DO NOT OVER TIGHTEN OR USE LOCTITE $oldsymbol{e}$ ON THE BOLTS AS THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOLTS ARE DECORATIVE ONLY AND FASTEN ONLY TO THE FLARES. DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO THE VEHICLE.

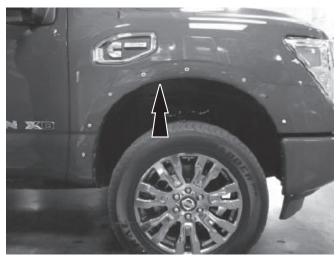
- (A) DRILL A 5/16" HOLE IN THROUGH THE DIVITS IN EACH OF THE POCKETS
- (B) PLACE A 5/16 BUTTON HEAD SCREW WITH A WASHER INTO EACH OF THE HOLES AND ATTACH TO THE FLARE USING A NUT PLACED ON THE INSIDE. (fig 2)

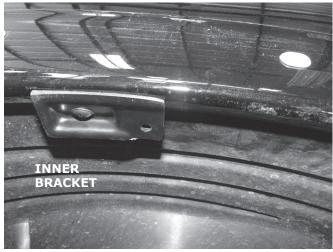




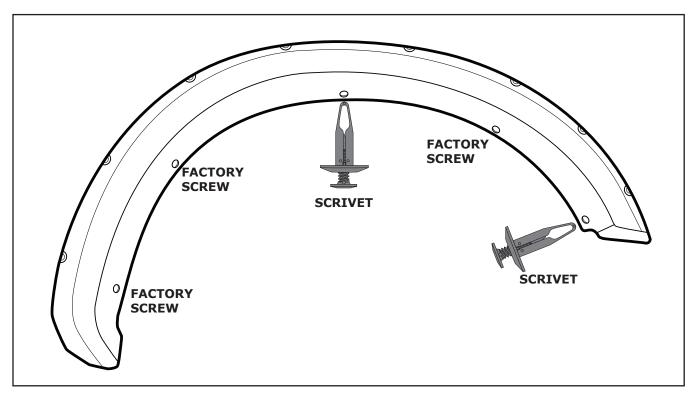
STEP 6: FLARE INSTALLATION (FRONT)

- (A) REMOVE FACTORY SCREW FROM WHEEL WELL.
- (B) USE FACTORY SCREW TO INSTALL INNER BRACKET IN WHEEL WELL WHERE SHOWN.
- (C) POSITION FLARE ON FENDER. LINE UP HOLES IN FLARE WITH THE FACTORY HOLES AND REINSTALL THE FACTORY SCREWS.
- (D) <u>INSTALL A SUPPLIED SCRIVET THROUGH FENDER FLARE</u> AND INTO INNER BRACKET PREVIOUSLY INSTALLED IN (B).
- (E) PUSH IN ON THE FRONT OF THE FLARE. USING A DRILL WITH A 5/16" BIT, USE THE HOLE IN THE FLARE AS A GUIDE AND DRILL A HOLE INTO THE WHEEL WELL.
- (F) INSTALL A SUPPLIED SCRIVET INTO THE HOLE DRILLED IN THE PREVIOUS STEP.
- (G) REPEAT FOR OPPOSITE SIDE.





STEP A STEP B



STEPS C THRU F

STEP 7: FLARE INSTALLATION (REAR)

- (A) REMOVE FACTORY SCREW FROM WHEEL WELL.
- (B) POSITION FLARE ON FENDER. LINE UP HOLES IN FLARE WITH THE FACTORY HOLES AND REINSTALL THE FACTORY SCREWS.
- (C) REPEAT FOR OPPOSITE SIDE.

