

## IMPORTANT: READ BEFORE INSTALLATION

**STEP 1:** REMOVE FACTORY FENDER FLARES, FENDER TRIM AND MUD FLAPS IF INSTALLED.

### STEP 2: VERIFY FIT

(A) FLARES SHOULD BE HELD TO VEHICLE TO VERIFY CORRECT TYPE AND FIT BEFORE INSTALLATION.

**(IF INSTALLING CAMO SERIES FLARES, OR PAINTING IS NOT DESIRED SKIP TO STEP 4)**

### STEP 3: PAINTING **PAINTED FLARES CANNOT BE RETURNED. TEST FIT BEFORE PAINTING**

(IF PAINTING IS DESIRED IT IS RECOMMENDED TO BE DONE PRIOR TO INSTALLATION.)

(A) SAND (OPTIONAL) BEFORE APPLICATION OF PAINT

(B) CLEAN OUTER SURFACE WITH A WAX & GREASE REMOVER. (DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER)

(C) WIPE OUTER SURFACE WITH A TACK CLOTH.

(D) PAINT FLARES USING A HIGH QUALITY LACQUER, ENAMEL, OR POLYURETHANE AUTOMOTIVE PAINT. (APPLICATION OF A PRIMER COAT PRIOR TO PAINTING IS OPTIONAL)

(E) IF PAINTING EDGE TRIM (NOT RECOMMENDED) USE A FLEX ADDITIVE.

### STEP 4: EDGE TRIM INSTALLATION

(A) PEEL THREE INCHES OF RED BACKING AWAY FROM TRIM ADHESIVE AND AFFIX TO OUTER EDGE OF FLARE AT ONE END.

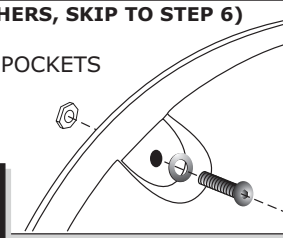
(B) PRESS EDGE TRIM INTO PLACE ALONG EDGE OF FLARE IN ONE-FOOT INCREMENTS, PULLING RED BACKING FREE AS YOU CONTINUE TO WORK YOUR WAY AROUND THE FLARE. (SEE EDGE VIEW)

**(STEP 5 APPLIES ONLY TO "Ruff Riderz" STYLE FLARES, FOR ALL OTHERS, SKIP TO STEP 6)**

### STEP 5: BOLT INSTALLATION

(A) DRILL A 5/16" HOLE IN THROUGH THE DIVITS IN EACH OF THE POCKETS

(B) PLACE A 5/16" BUTTON HEAD SCREW WITH A WASHER INTO EACH OF THE HOLES AND ATTACH TO THE FLARE USING A NUT PLACED ON THE INSIDE. (fig 2)



**WARNING: DO NOT OVERTIGHTEN OR USE LOCTITE® ON THE BOLTS AS THIS WILL CAUSE PERMANENT DAMAGE TO THE FLARES. BOLTS ARE DECORATIVE ONLY AND FASTEN ONLY TO THE FLARES. DO NOT ATTEMPT TO USE THE BOLTS TO FASTEN THE FLARES TO THE VEHICLE.**

### STEP 6: FRONT FLARE INSTALLATION

(A) REMOVE THE FACTORY MUD FLAP BY REMOVING THE EXISTING BOLTS. (3 front 1 underside)

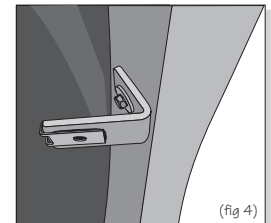
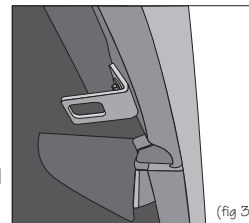
(B) RETAIN THE BOLTS FOR INSTALLING THE FLARES.

(C) USING THE INCLUDED SILVER PHILLIPS SCREWS FROM THE KIT, ATTACH THE MOUNTING BRACKETS TO THE INSIDE OF THE FENDER.

(D) ADJUST BRACKET SO THAT THE EDGE OF THE BRACKET IS LEVEL WITH THE EDGE OF THE FENDER AND TIGHTEN. (fig 3)

(E) SLIDE THE "U" CLIP OVER THE SQUARE HOLE IN THE BRACKET. (fig 4)

(F) HOLD THE FLARE IN PLACE ON THE VEHICLE AND LINE UP THE HOLES ON THE FLARE WITH THE HOLES OF THE MOUNTING BRACKETS AND THE FACTORY HOLES ON THE VEHICLE FENDER. RE-USE THE SCREWS FROM THE MUD FLAPS TO ATTACH THE FLARE TO THE FENDER AND THE INCLUDED BLACK PHILLIPS SCREWS FROM THE HARDWARE KIT TO ATTACH THE FLARE TO THE BRACKETS.

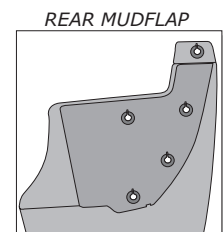
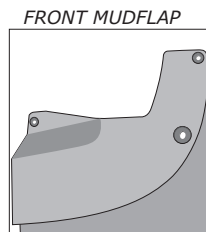


### STEP 7: REAR FLARE INSTALLATION

(A) REMOVE THE FACTORY MUD FLAPS BY REMOVING THE EXISTING BOLTS. (5 front 1 underside)

(B) RETAIN THE BOLTS FOR INSTALLING THE FLARES

(C) HOLD FLARE IN PLACE ON FENDER. APPLYING MODERATE PRESSURE TO OUTSIDE SURFACE OF FLARE, FASTEN WITH THE RETAINED FACTORY BOLTS AND THE BOLTS FROM THE HARDWARE PACK INTO EXISTING FACTORY HOLES.



### KIT CONTAINS:

6- BRACKETS  
6- SPRING TYPE "U" CLIPS  
6- SILVER PAN HEAD SCREWS  
6- BLACK SCREWS  
8- SELF TAPPING BOLTS  
TRIM GASKET  
33-CAP SCREWS WITH WASHER/NUT\*

### TOOLS REQUIRED:

DRILL\*

5/16" DRILL BIT\*

3/16" HEX WRENCH\*

1/2" WRENCH\*

10mm SOCKET

UTILITY KNIFE

#2 PHILLIPS

\* Applies only to the "Ruff Ridez" style flares for attaching hardware.

### Edge View

