



## **2007-2014 CHEVY TAHOE/ GMC YUKON TRUE DUAL EXHAUST INSTALLATION INSTRUCTIONS**

Thanks for purchasing a Stainless Works Dual Exhaust System for your Chevy Tahoe or GMC Yukon Truck. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Raise and level the vehicle, if possible.
2. Disconnect Battery.
3. Remove old exhaust system from rubber hangers. Save rubber hangers for re-use. It may be necessary to cut the tail pipe in front of rear end for easier removal.
4. Slide "X" pipe onto right and lift lead pipes and level front to back and side to side. Place rod from "X" pipe in rubber hanger, snug clamps on front of "X".
5. Place 2-1/2 clamps on rear of "x" pipe and install mufflers. (Mufflers may touch each other- this is ok).
6. Install tail pipes and rotate into position.
7. Install hanger with 2 rods in rubber hangers on rear of mufflers. Install saddle clamps around pipes and to hanger.
8. Install rear tail hanger by slipping hanger in rubber and installing saddle clamps around tubes and to hanger.
9. Slip tips on with wide clamps and adjust tails into position and tighten all clamps. Rear of tail should be close to level.
10. Tighten all clamps after adjusting for proper fit.
11. Reconnect battery.