



# STAINLESS WORKS

## 2015-19 TAHOE / YUKON

### CATBACK INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works catback exhaust system for your 2015-19 Chevy Tahoe / GMC Yukon. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this system will unleash the true character of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.



2015-19 Tahoe / Yukon  
(CTTH15CB)

**a.**

Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.

**b.**

Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface. Jack stands are required for safety reasons.

**c.**

You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.

**d.**

When installing your catback system, make certain that the hangers at the end of the exhaust have at least  $\frac{3}{4}$ " of clearance to the bumper. The exhaust will grow over  $\frac{1}{2}$ " in length and can possibly damage the bumper. If the end of the hangers are too close to the bumper, then you must make sure that you have everything pushed forward onto the slip fit joints more fully.



## DISASSEMBLY

- 1.**  
Disconnect the battery.
- 2.**  
Raise and support the vehicle.
- 3.**  
Loosen clamp at factory connection point, after the catalytic converters.
- 4.**  
To remove the factory exhaust in one piece, begin by locating the wire loom to the right rear ABS. Disconnect the loom from the frame.
- 5.**  
Remove 21mm bolts and nuts from right and left lower shocks.
- 6.**  
Remove the parking brake cable bracket at the right rear - 13mm bolt.
- 7.**  
Remove 18mm nuts and bolts (1 per side) from the upper sway bar end link to allow the sway bar to roll.
- 8.**  
Remove 21mm nut and bolt from the track bar.
- 9.**  
Raise the vehicle from the frame, allowing the right rear axle to hang so that the coil spring is loose.
- 10.**  
Free the factory exhaust from the hangers and remove from the vehicle.
- 11.**  
Reassemble the items from the above steps at this time.

## ASSEMBLY

- 12.** For a factory connection, begin by installing the Y-pipe to the factory stepped ball using the provided ball clamp.
- 13.** Install the muffler inlet pipes to the Y-pipe or X-pipe using the hanger assembly and (2) 3" clamps.
- 14.** Install a muffler to each pipe using (2) 3" clamps.
- 15.** Install right and left tails to the appropriate sides using (2) 3" clamp hangers (marked left and right).
- 16.** Install the rear hanger assembly to the tail pipes using (2) 3" saddle clamps.
- 17.** Install and align the tips using (2) 3" clamps.
- 18.** Adjust and tighten the system from front to back. Keep the mufflers level from side to side as the tubes are adjusted.
- 19.** Be sure to have adequate clearance around all wires, hoses and lines. If anything is in contact with the exhaust system, it will melt. Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
- 20.** After double checking for clearance and making sure all lines, wires and hoses are secured, drive the truck for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/ clamps to reduce shifting of the system during heating and cooling cycles. Make certain to disconnect the battery before performing any welding.

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*Detail 15: Muffler hanger orientation*



*Detail 16: Tail hanger viewed from rear of vehicle.*



*Detail 17*