



PRODUCT DATA SHEET

Soluble Oil, 5 Gal

Part Number: SL2515



Product Description	For use in most machine shop applications, particularly grinding. Use for improved wetting, cleaning & lubricating during metal cutting and grinding applications.
Applications	Cutting, grinding (30:2 - 50:1 water to oil), grinding of ferrous metals, grinding of non-ferrous metals, machining (10:1 - 30:1 water to oil)
Unit Package Description	5 Gallon Pail
Brand	Sta-Lube
Generic Description 1	Soluble Oil
Net Fill	5 Gal
UPC Code	072213251500
Unit Dimensions	14.5H x 12W x 12D in
Units Per Case	1
Case Dimensions	14.5H x 12W x 12D in
Cases Per Pallet	36
Case Weight	43 lbs
Appearance	Amber Liquid
Flash point (F)	350°F
Flash point (C)	177°C
Flammability Class - CPSC	None
Spec Gravity Concentrate	0.92
Plastic Safe	Yes
Evaporation Rate	<1 (butyl acetate=1)
ISO Viscosity Grade	20 to 30
DOT Proper Shipping Name	Not Regulated
VOC % (Federal)	2.63
VOC g/L (Federal)	24.2
VOC Lbs./Gal. (Federal)	7.66
VOC Category	Cutting or Tapping Oil (Non-Aerosol)

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