Spohn Performance, Inc.

Part# SEL-19-408 | Spherical Front Sway Bar End Links

USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!

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INSTRUCTIONS

- 1. Safely raise the car to an adequate working height, then support the chassis securely with jack stands.
- 2. Loosen and remove your front sway bar end links from both ends of the front sway bar. Everything can be discarded.
- 3. Our spherical front sway bar end links will mount with a 5/8" bolt. If your front lower a-arm does not have a 5/8" end link mounting hole you will need to open it to 5/8" using a 5/8" drill bit. Be sure to remove any sharp edges and burrs after drilling by using a file or sand paper. Note that most factory sway bar end link mounting holes will be 5/8" but may have corrosion or be slightly deformed and can be lightly reamed with a Dremel type tool for proper fitment with our 5/8" bolt. The sway bar end link mounting hole size on aftermarket a-arms will vary.
- 4. Bolt both u-shaped clevises to your front lower a-arm's end link mounts using the supplied $5/8" \times 1.25"$ long clevis stud and 5/8" steel top lock nut. Use an adjustable wrench to hold the clevis at its properly clocked orientation and a 15/16" socket on the lock nut and fully tighten the nut. **See Picture 1 below**.
- 5. Loosely connect the other end of both front sway bar end links to the front sway bar. Remove the Nylock® nut from the top of the end links and then sandwich the front sway bar between the two bushings (same as the factory end link). Then reinstall the 3/8" Nylock® nut and make it snug using a 9/16" wrench, but not fully tightened. **See Picture 2 below**.
- 6. Safely lower the vehicle to the ground.
- 7. With the vehicle on the ground and the suspension loaded, using a 9/16" wrench, tighten the 3/8" Nylock® nut on the top of both of the end links. Tighten the nuts until you see the bushings starting to deform, then STOP.
- 8. Check the clearance between the top of the end link's threaded rod and the vehicle's chassis, lines, wires, etc. throughout the entire range of up/down suspension travel and side/side steering motion. You may need to trim off any excess threaded rod that sticks out past the Nylock® nut for proper clearance. We keep the threads long to accommodate the various thicknesses of aftermarket front sway bars. See Picture 2 below.
- 9. Installation is complete.

Picture 1



Picture 2

