Spohn Performance, Inc.

Part #964 – Tubular Shock Tower Brace 1993-2002 GM F-Body (will not fit 96-97 Camaro SS or any V-6 cars)

INSTRUCTIONS

- 1. Locate the two studs on each shock tower and remove the nuts with a 15mm deep socket. Depending on the car, a wrench may be required. On some of the newer models, there is an extra nut on the passenger side inner stud that retains an a/c line bracket that must also be removed.
- 2. On the older models, there is an a/c sensor on the passenger side that must be temporarily removed for the install. It has a schraeder valve behind it so don't worry about freon loss. It is not tight and can be removed with pliers successfully.
- 3. Position the brace over the passenger side first then lower over the driver's side.
- 4. There are two brake lines here running to the ABS unit that need to be gently pushed over in order to lower the brace all the way down.
- 5. Once in place, install the supplied flat washers, then the nuts can be re-installed. The outer nuts can be installed with the socket while the inners generally require a wrench. On newer models with the passenger side a/c line bracket, the bracket will either need to be deleted or slipped under the main mounting nut due to limited threads on the stud. On older vehicles, reinstall the a/c sensor and plug it back in.