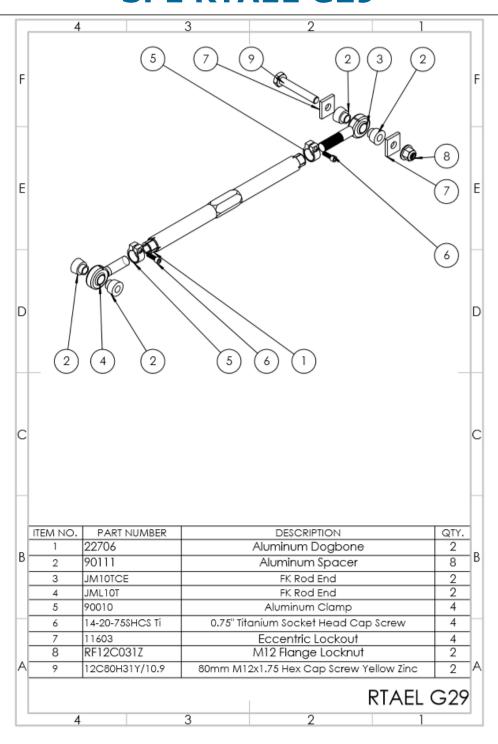


## Rear Toe Arms with Eccentric Lockout Kit Installation Instructions SPL RTAEL G29





- 1. Remove the OEM arm
- Set SPL Parts Rear Toe Arm next to the OEM arm. Use the bolts through the stock arm to set the SPL Parts Arm to the exact length of the OEM arm ensuring equal thread engagement on both ends. Note: the groove on one side of the arm to indicate the left-hand threaded side.



- 3. Install the SPL Parts Arm using OEM hardware at the knuckle first. The shorter rod end (4) should be installed at the knuckle. This makes adjusting the arm much easier, as it moves the clamp (5) outside of the subframe clevis. Tighten this to end to 74 **ft-lb**. **DO NOT OVERTORQUE!** SPL Parts is not liable for any issues due to overtorque.
- 4. Place the arm in the clevis on the subframe side and line the hole up in the middle of the slot made for the eccentric. Install the provided Eccentric Lockout Washers (7) on the back side of the subframe and place the bolt through. It should fit between the two grooves in the subframe and prevent the bolt from moving. This will allow you to line up the other side which is buried in the subframe. Once you have both eccentrics lined up, tighten the nut (8) up to 74 ft.-lb.
- 5. Have your car professionally aligned as it is nearly impossible to replicate the original settings. Take your vehicle to an alignment shop, and bring these instructions with you to ensure that the arm is adjusted correctly.
- 6. Be safe and enjoy your new upgrade.



## **Adjusting the Length of the Links for Alignment**

Loosen the Aluminum Clamps on both ends of the Aluminum Dogbone. Turn the Dogbone so as to thread in/out the FK Rod Ends. Threading in/out the Dogbone will in turn thread out/in both rod ends. Once the assembly is the correct length, tighten down the Aluminum Clamps by torqueing the Blue Titanium Socket Head Cap Screws (6) until the assembly does not rotate, up to 150 in. Ibs. Note the thread engagement should not exceed the measurement pictured on the right.

