

Rear Toe Arms with Eccentric Lockout Kit Installation Instructions

SPL RTAEL E9X & F8X



For BMW:
2014+ F80 M3
2014+ F82 & F83 M4



TOOLS NEEDED:

18mm socket and wrench

19mm Socket

3/16 allen wrench

Instructions:

1. Remove OEM arm (18mm bolts).
2. Set SPL arm next to the OEM arm. Use bolts through the stock arm to set the SPL arm to the exact length of the OEM arm ensuring equal thread engagement on both ends. **Note** the groove on one side of the arm to indicate the left hand threaded side.



3. Install the provided eccentric lockout washers in the subframe. They should fit between the two grooves in the subframe and prevent the bolt from moving.



4. Install arm using OEM hardware at knuckle and the provided nut (18mm) and bolt (19mm) at the subframe and tighten them to **73.7 Ft Lbs** (100 N/M). **DO NOT OVERTORQUE!**

SPL Parts is not liable for any issues due to overtorque.

5. Set toe and tighten clamps with a 3/16 allen wrench.

6. Have car professionally aligned as it is nearly impossible to replicate the original settings.

7. Be safe and enjoy your new upgrade!