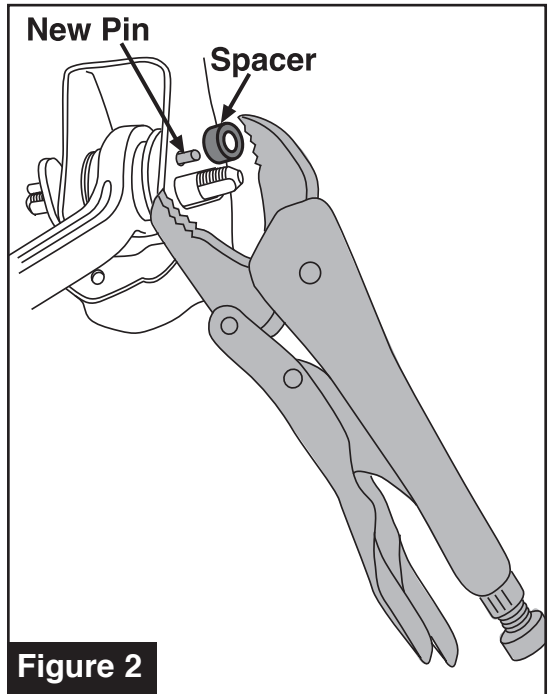
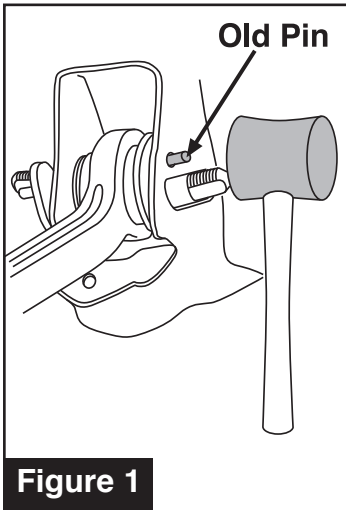


# **PART NO. 86325 & 86326** Instruction Sheet

## **REPLACEMENT ALIGNMENT CAM GUIDE PIN**

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

1. Lift vehicle to remove tension from upper control arm and remove Alignment cam and bolt.
2. Remove existing guide pin if necessary with hammer and punch pushing from the outside in (*Figure 1*).
3. Install the new guide pin using adjustable locking pliers and a small nut (spacer) larger than the shaft of the pin for a spacer (*Figure 2*).
4. Press the pin into place from the inside out.



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