

# PART NO. 23130 SERIES

## Instruction Sheet

### TRUCK SLEEVE

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*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

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**NOTE: Installation of zero sleeve P/N 23139 to take the initial alignment readings will speed up and make for an easier alignment.**

1. Remove the tire and wheel assembly. Remove the upper ball joint cotter key and loosen the nut until level with the top of the ball joint stud. Using a soft blow hammer, strike the top of the ball joint stud to break the taper.
  2. Remove the existing sleeve and, if the zero sleeve was not used, observe the markings on the top of the sleeve to determine the caster/camber change the sleeve makes to help determine the correct sleeve to use.
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