

# PART NO. 72610

## Instruction

### PORSCHE FRONT OR REAR ADJUSTABLE ARMS

*This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.*

#### Plan Ahead - Read All Instructions **BEFORE** installing part.

*Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.*

1. Raise vehicle and support by frame/body.
2. Remove tire and wheel assembly.
3. Remove OE lower control arm.

**NOTE: If equipped with Litronic headlight angle sensor, remove bracket from OE control arm and discard plastic fastener.**

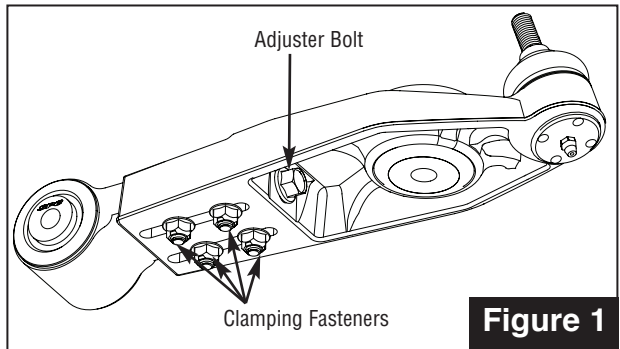
4. Install new lower control arm. Tighten supplied ball joint nut to factory specification and loosely install bushing hardware and diagonal control arm to vertical bushing bolt.

**NOTE: Tightening fasteners with vehicle in raised position may cause premature bushing failure.**

5. If equipped with Litronic headlight angle sensor, attach sensor bracket to new control arm using supplied fastener.
6. Reinstall tire and wheel assembly and lower vehicle.
7. With vehicle at ride height, tighten bushing fasteners to manufacture's specification. It is suggested to set OE camber cam to middle of adjustment range before tightening
8. If tight, loosen clamping fasteners on new control arm  $\frac{1}{4}$  to  $\frac{1}{2}$  turn (4x 13mm nuts – located on underside of control arm - **Figure 1**).
9. Adjust camber to desired specification using 14mm adjuster bolt located on underside of control arm - **Figure 1**.

10. When finished adjusting, torque clamping fasteners to 31 lbft (42 Nm).
11. Complete alignment and road test vehicle.

**Always check for proper clearance between suspension components and other components of vehicle.**



**Figure 1**



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