

SPEC-D *Tuning*

2011 DODGE CHARGER **REAR SPOILER** INSTALLATION INSTRUCTIONS

If you experience any difficulties that the instruction did not cover, Please seek assistance at a local automotive shop

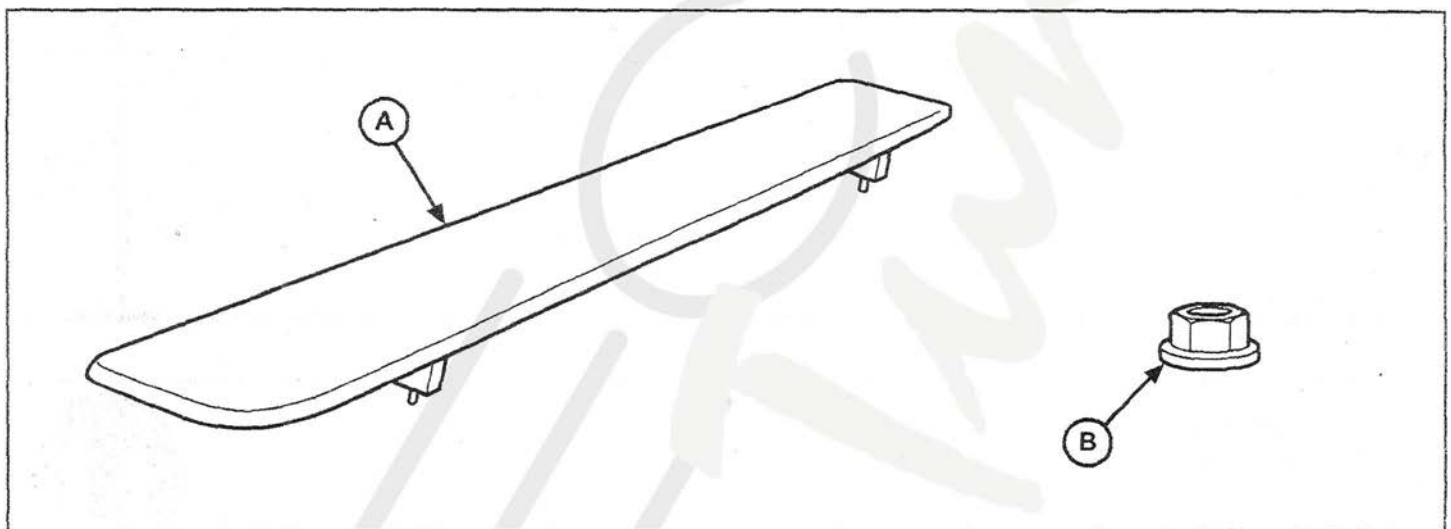
Please wear protection before you work on any vehicle.



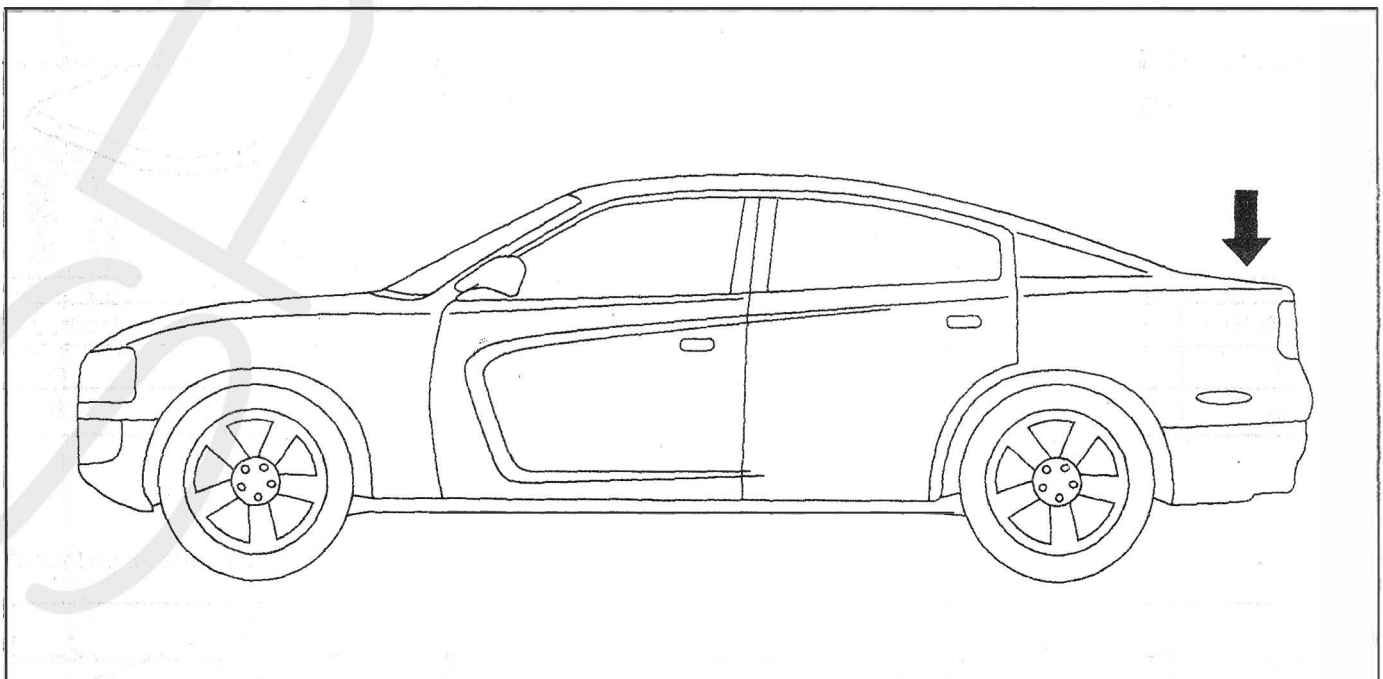
An assistant is useful when removing the front bumper from your vehicle.

Please be cautions when working with the bumper or any parts belonging to the vehicles's body to prevent scratching.

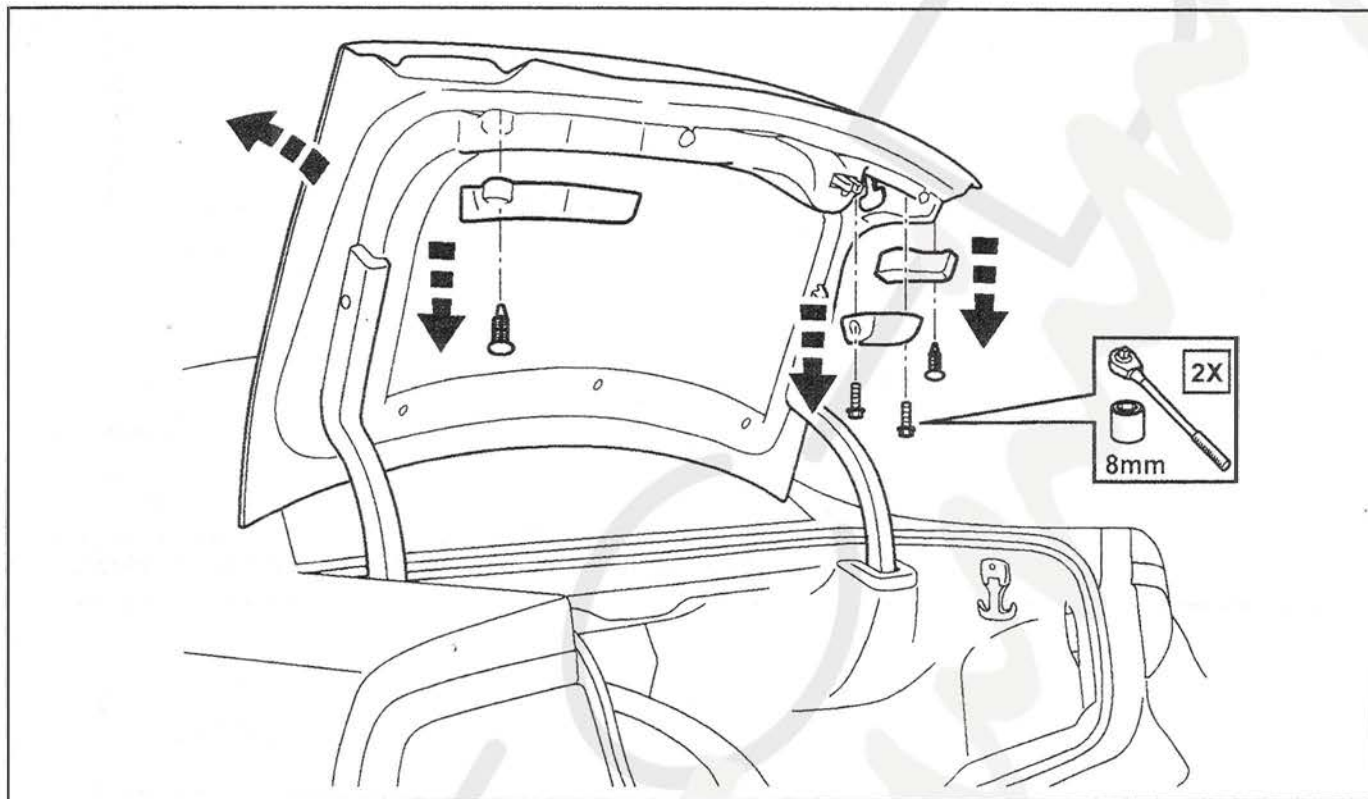
Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.



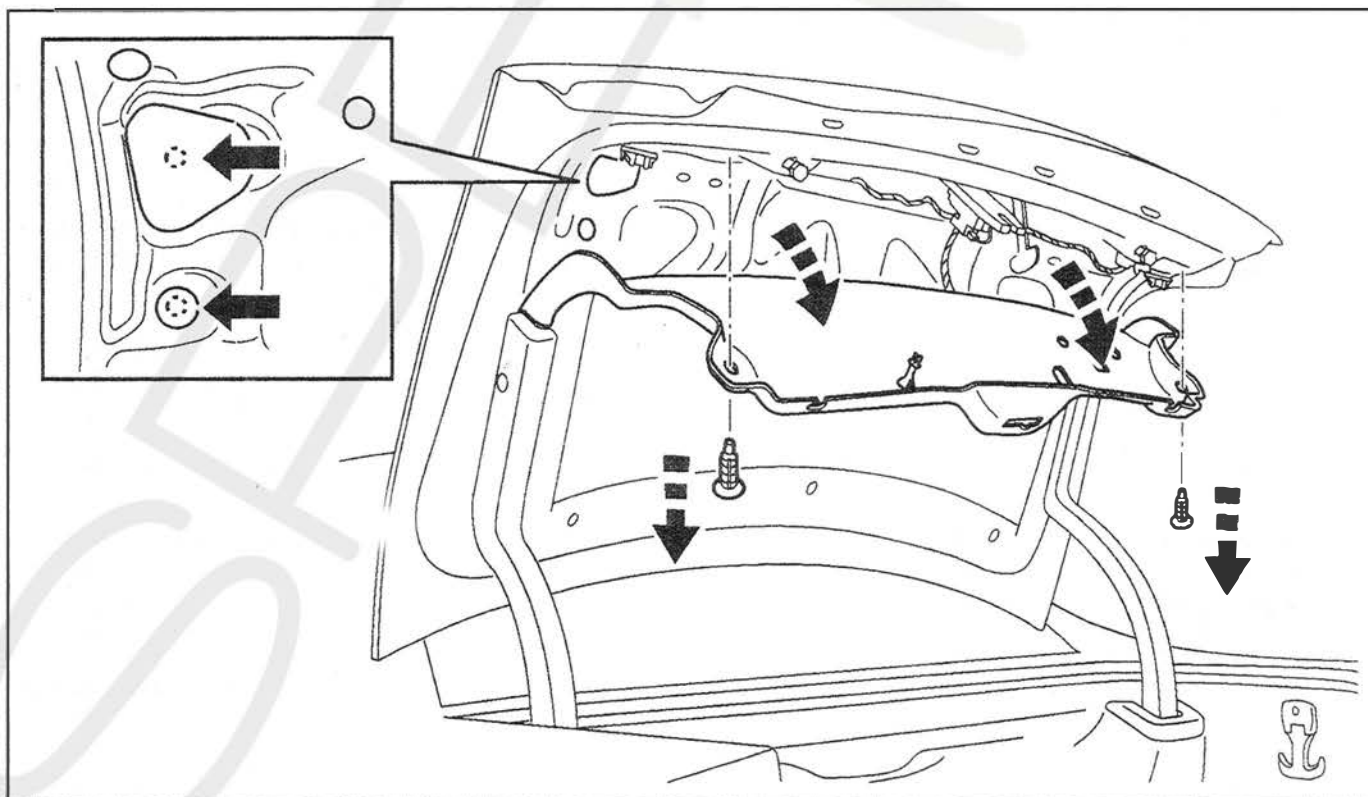
| CALL OUT | DESCRIPTION | QUANTITY |
|----------|--------------|----------|
| A | Rear Spoiler | 1 |
| B | 10mm Nut | 4 |



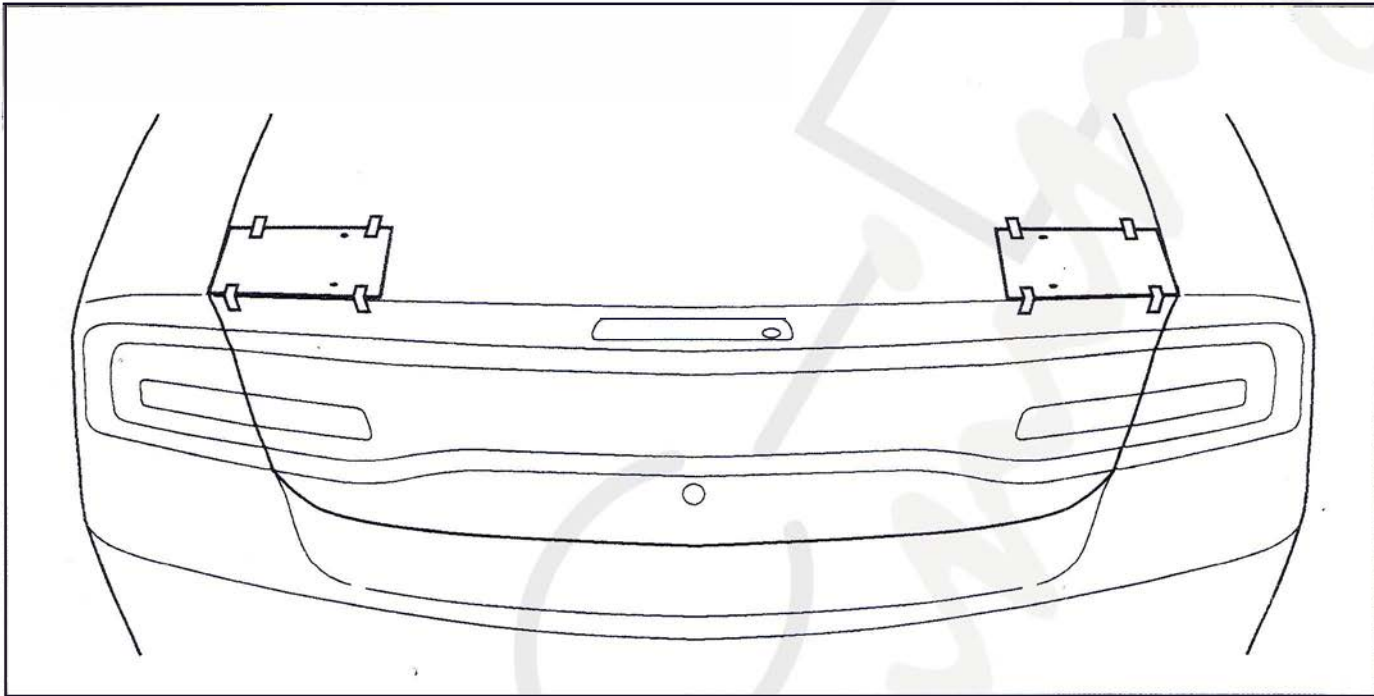
2. Open trunk. Remove fasteners and pry off (2) trim covers from left and right corners. Remove (2) 8mm bolts from grab handle and remove handle. Retain all parts for reinstallation.



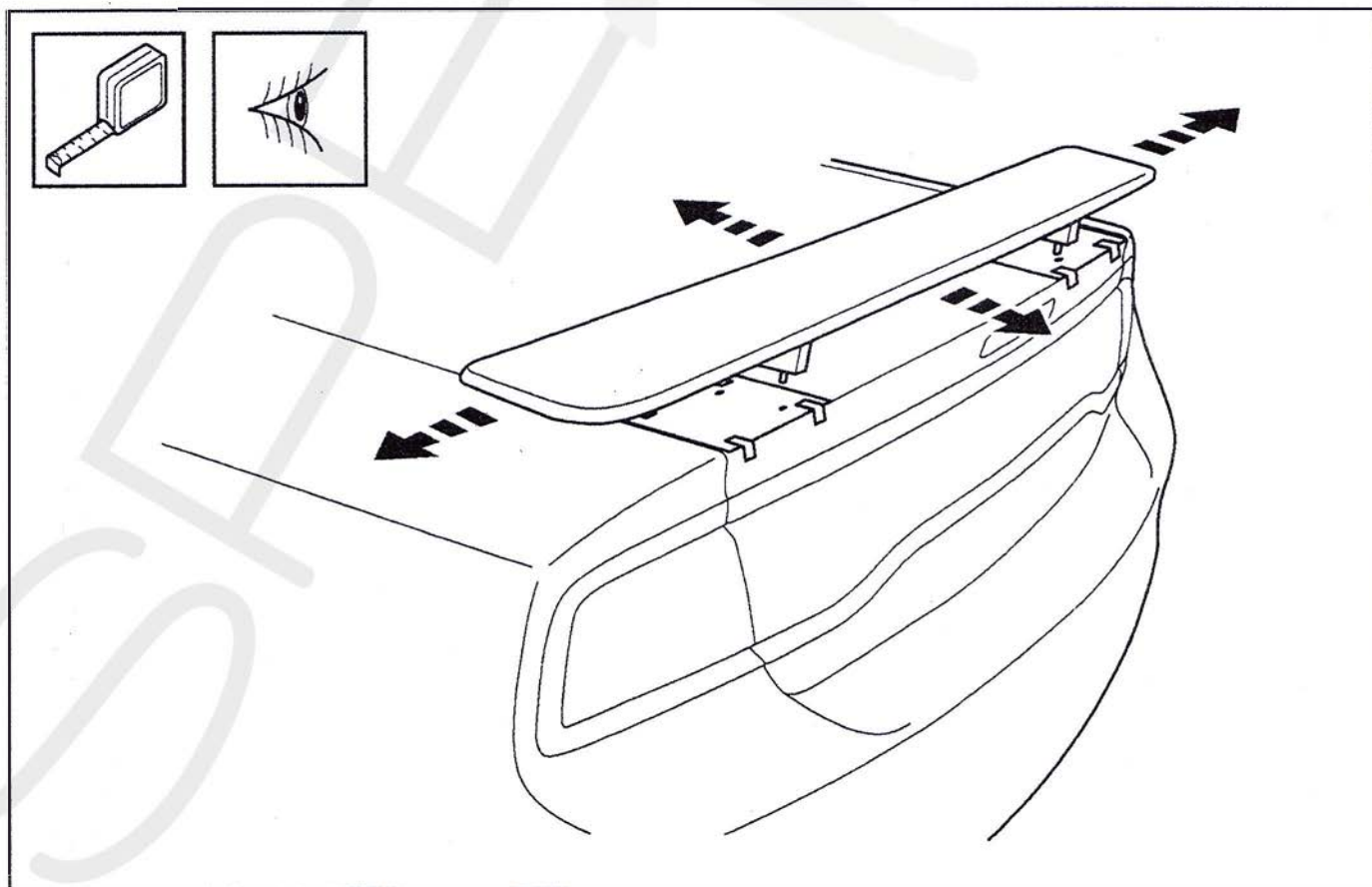
3. Remove fasteners and clips from upper half of trunk liner and carefully pull liner down to access trunk sheet metal. Notice openings in left and right corners where spoiler drill holes will pass through. Retain all parts for reinstallation.



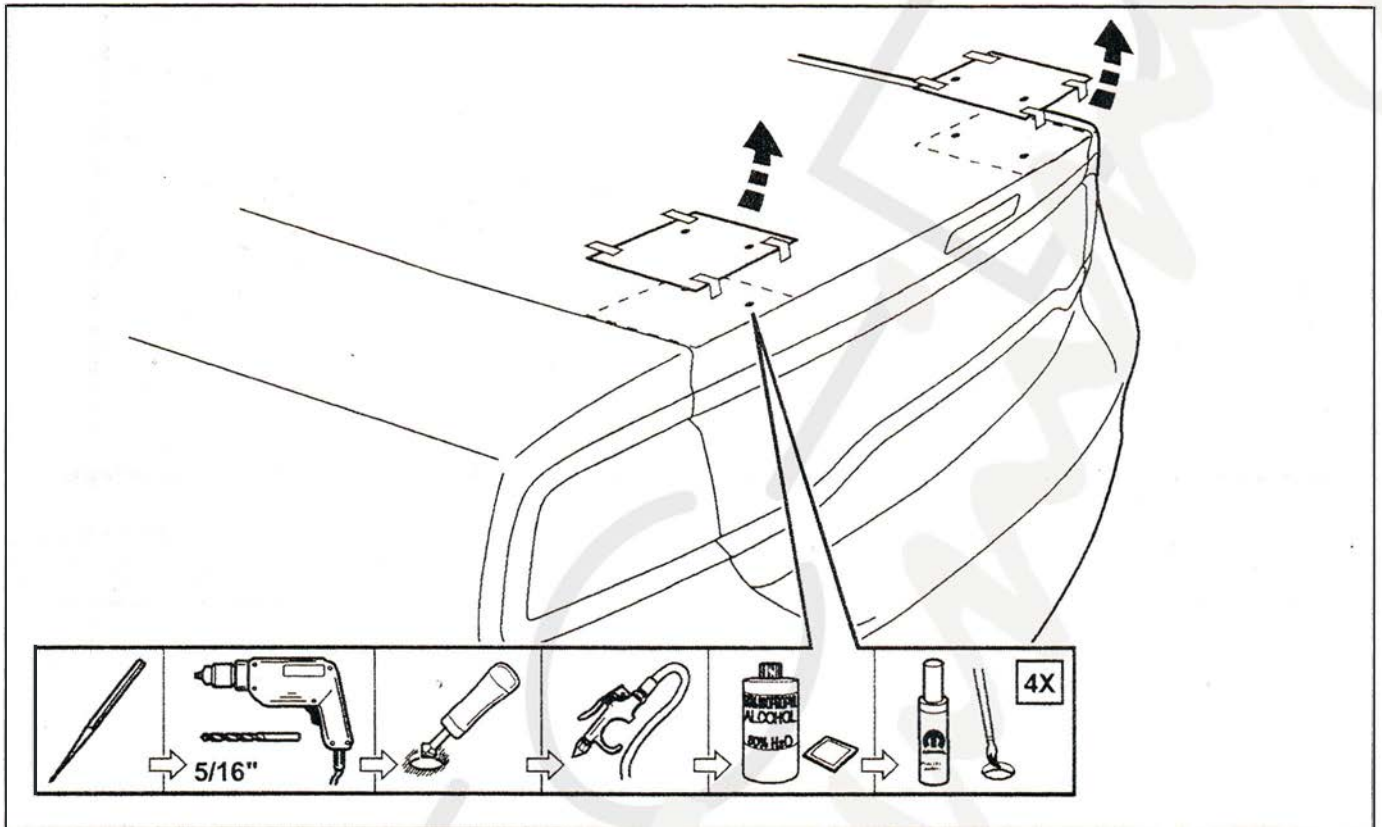
4. Carefully close trunk. Trim out both templates provided with these instructions and tape into position on the left and right corners of the trunk lid.



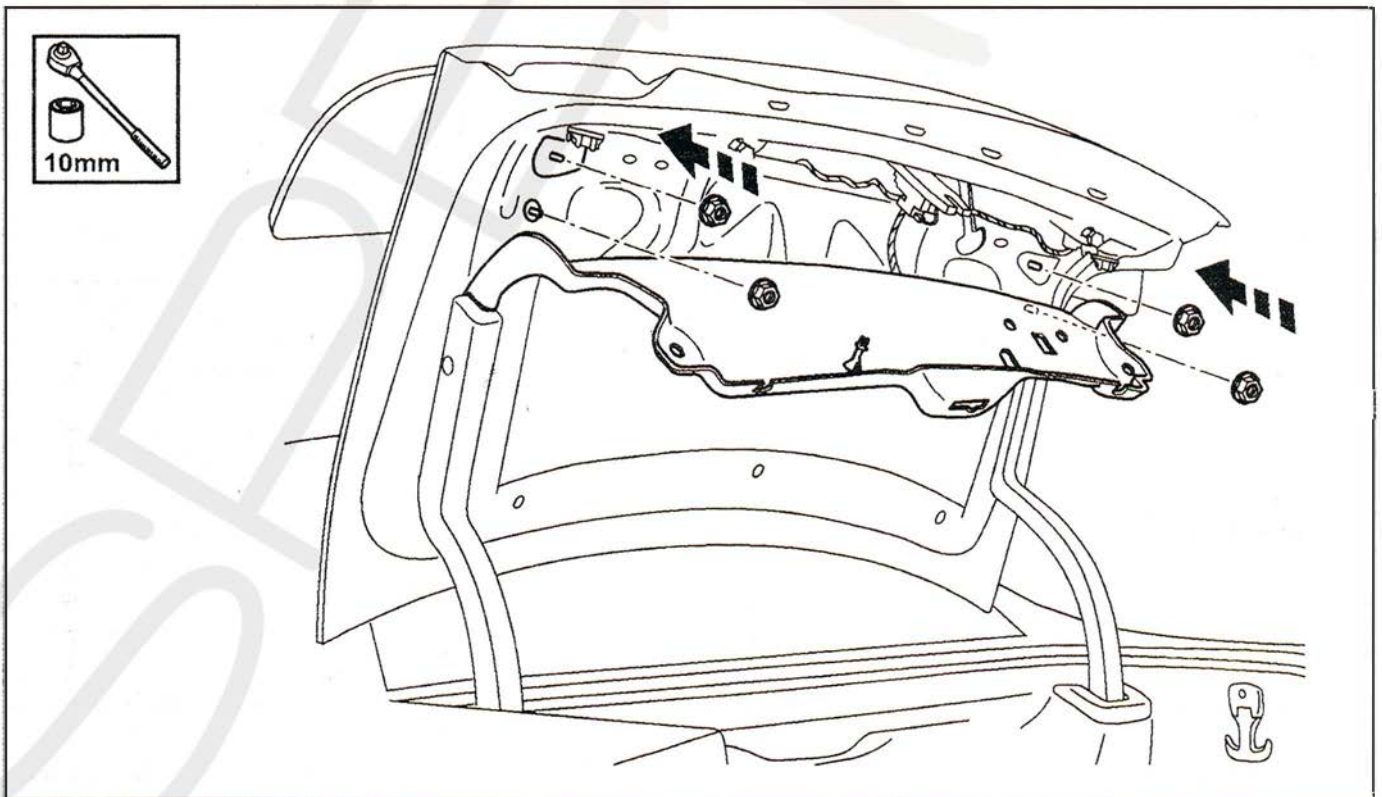
5. **IMPORTANT:** Before marking and drilling the mounting holes, verify the measurements as they are marked on the template with a ruler. Also make a visual check by positioning the spoiler on the trunk lid and double-check the hole positions with the sheet metal openings inside the trunk lid.



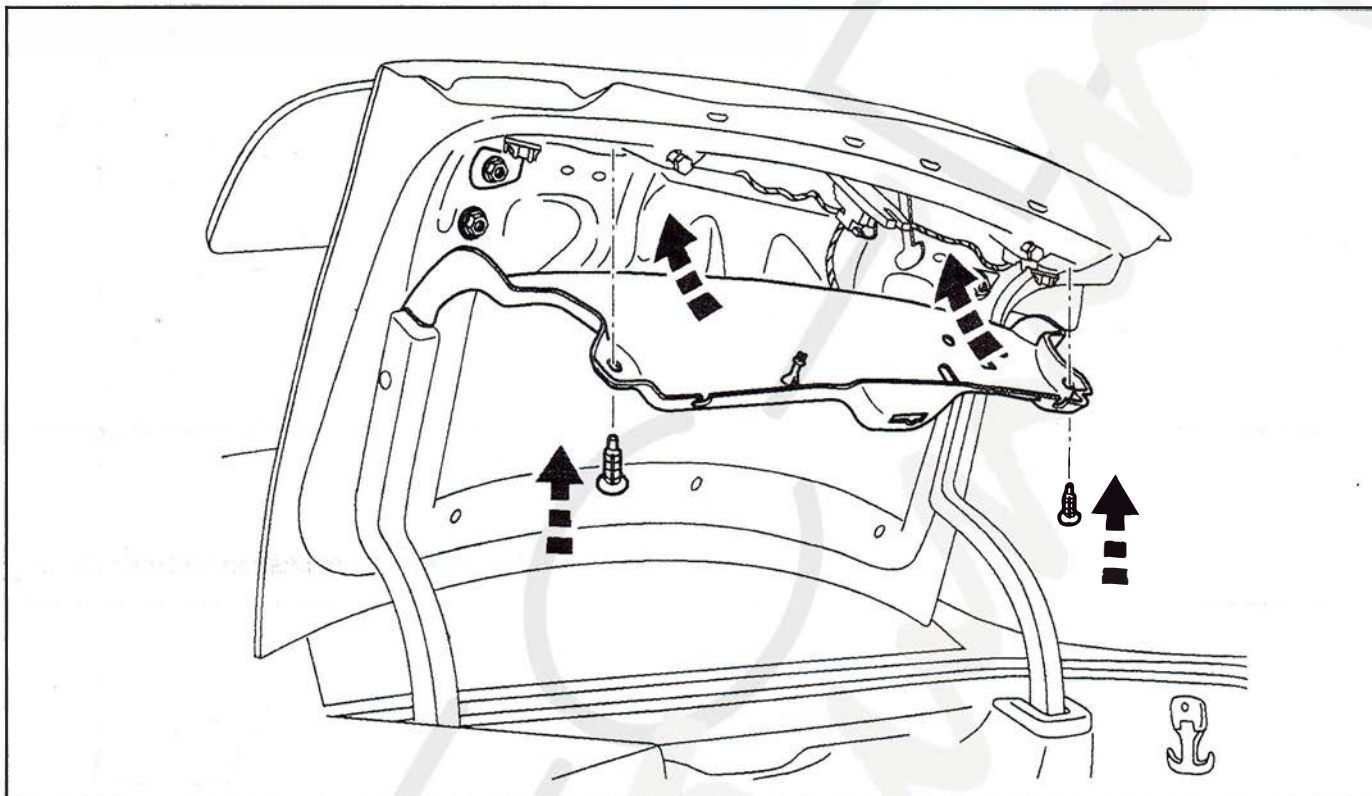
6. Mark each hole position with a punch. Remove the templates. Drill a 5/16" hole at each marked position. Use a deburring tool to clean each hole. Treat all holes with sealant before mounting spoiler.



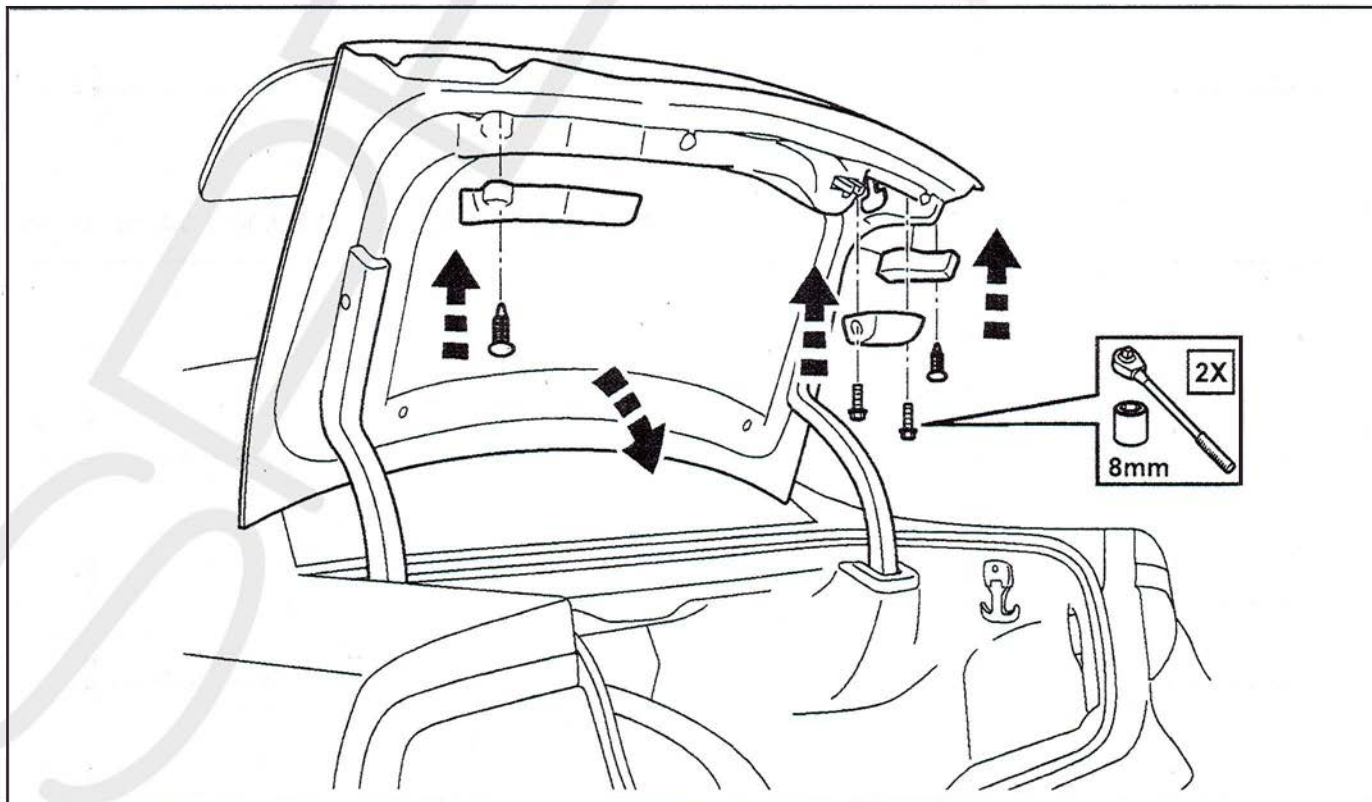
7. Place spoiler into mounting holes and hold in position. Open trunk lid and attach (4) 10mm mounting nuts to spoiler from the inside. Tighten to 6 Nm (4.5 ft. lbs.)



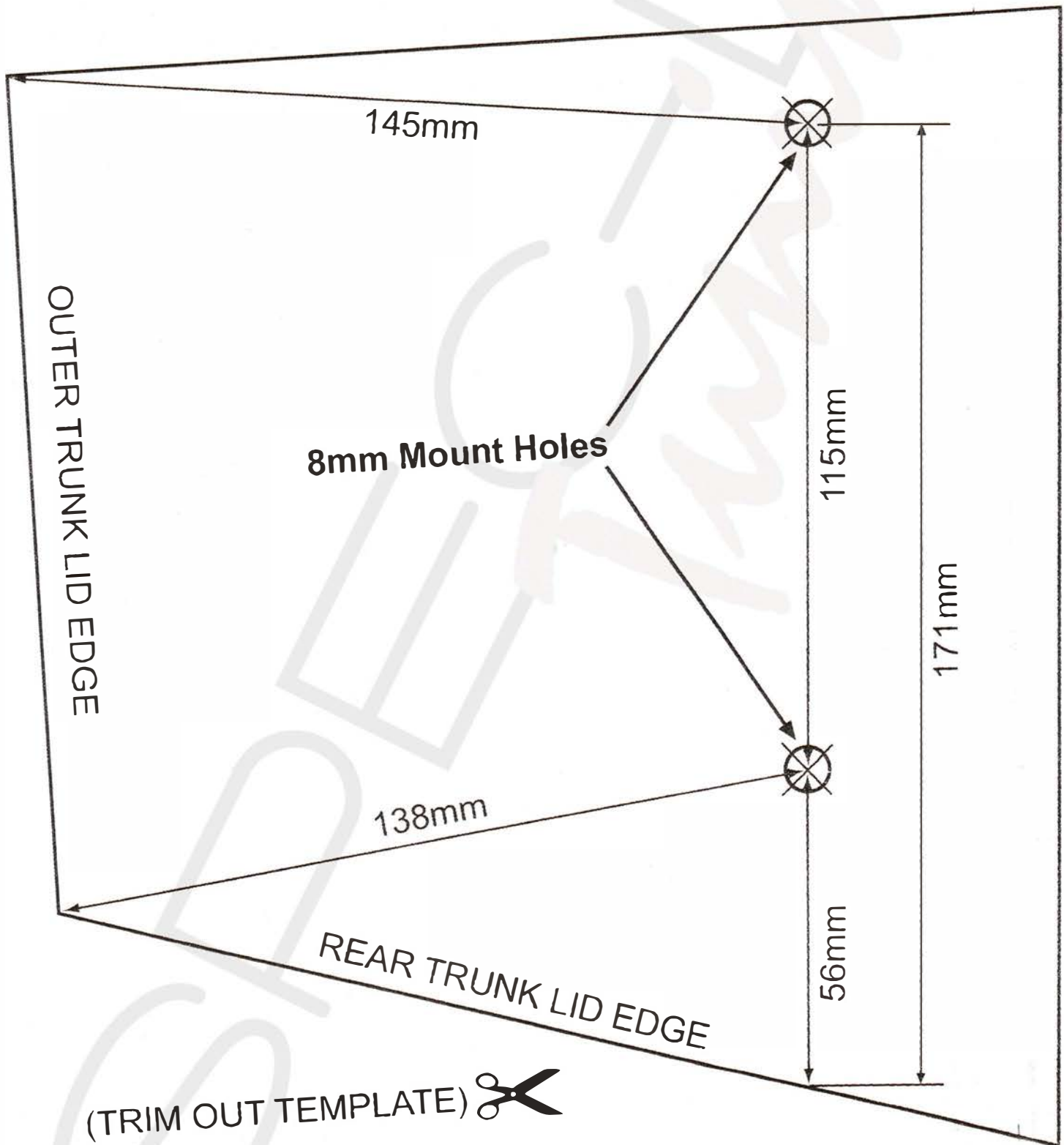
8. Carefully reinstall liner and replace fasteners and clips.



9. Reinstall trim covers at left and right corners. Use (2) 8mm bolts to reinstall grab handle. Close trunk.



DRIVER SIDE TEMPLATE



PASSENGER SIDE TEMPLATE

