



## 2019 Chevrolet Pocket Fender Flares Set of 4

### FEATURE

High quality injection molding fender flares  
Made from light weight impact resistance Polypropylene,  
non-cracking, non-warping, 100% UV-resistant.  
Factory holes -  
some models may require drilling  
Injection molded smooth (No. Textured) matt black finish  
for paintable  
Professional installation is always recommended

### Step 1 Before Installation

**A.** Fit of the flare to vehicle should be confirmed. Some  
flag, sanding, or cutting may be adopted for proper fit if  
necessary.

**B.** Painting (optional) if paint is desired it must be done pri-  
or of installing flares on vehicle. Clean outer surface with  
a good grade degreaser.

**C.** Metal protection: Rust resistance part of all exposed f-  
asteners and bare metal should be done BEFORE install-  
ing flares. Undercoating the inner fender wells should be di-  
one AFTER flare attachments have been completed.

**D.** Flares may interfere with existing decals on vehicle. If  
you wish, Remove decals prior to installation of flares.

### TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Philips Driver
- Socket Wrench
- 12mm Socket
- T15 Torx Bit
- Axle or Similar Painted Tool
- Grease Pencil
- Pliers

SPEC-D  
TURNING

If your flares already have the edge trim installed, skip to Front Flare Installation Step 1.

### STEP 2 - EDGE TRIM INSTALLATION

**A)** Peel back to three inches of red vinyl backing away from Edge Trim  
(ET1-002) tape. Applying the adhesive side of the edge trim to the  
inner side of the flare, affix the edge trim to the top edge of the flare (the  
portion that comes in contact with the vehicle).

**B)** Press edge trim into place along the top edge of the flare in one-foot  
increments, pulling red vinyl backing free as you continue to work your  
way around the top edge of the flare.

**C) FRONT FLARES ONLY:** The edge trim must be cut to prevent bunching  
and stretching of the forward end of the part where the flare goes along  
the hoodlip.



### Pocket Hardware Installation Procedures:



Put a Washer (WA1-0012) on each Bit (SAB-0001).



Put each BMWWasher combination through a pocket  
hole in the flare. Bolt head and Washer on the  
outside.



Place a Nut (NUT-0018) on the end of each Bolt  
and tighten, using a 1/2" wrench for the Nut and the  
supplied Torx Bit (WA1-0012) for the Bolt. Repeat for  
remaining pockets.

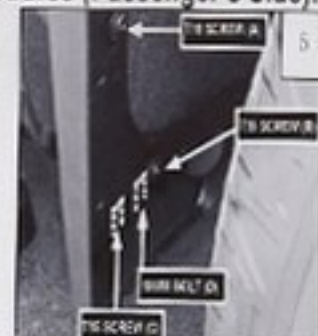
### Included in Hardware Kit:



### Front Flare Installation Procedures (Passenger's Side):



Locate the factory installed mud flap on the  
passenger side front wheel well.



Remove (2) factory installed T15 screws, and (1)  
factory installed 12mm bolt. Note that two T15  
screws labeled (A) and (B) above will be re-used to  
install the flare. You may discard (C) and (D).



Firmly pull the mud flap away from vehicle in order  
to disengage the factory retaining clip, and remove  
mudflap from vehicle. If necessary, pliers may be  
needed to squeeze clip from behind.



Remove (2) factory installed T15 screws from wheel  
well as shown above. These screws will be re-used to  
install the front flare.



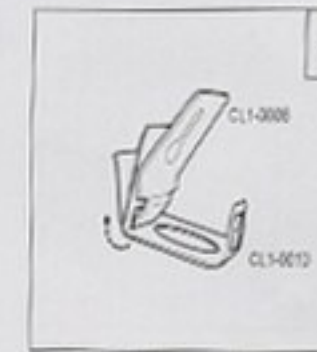
Hold flare to vehicle and note the approximate hole  
locations in the flare.



Use a grease pencil to mark the two locations of the  
holes indicated with the circles in Step 8. Remove  
flare from vehicle.



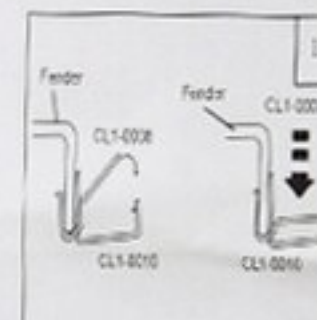
Install supplied Tab (MT1-0014) over the rear  
locator marked in Step 8. Install a Clip (CL1-0008)  
as indicated on top of the protective film.



Assemble Clip CL1-0008 with CL1-0010 as indicated  
in the above diagram. Insert tab of CL1-0008 through  
slot in CL1-0010.



Install supplied Tab (MT1-0017) over the front  
locator marked in Step 8. Install a clip assembly as  
indicated, on top of the Tab. See Step 13 for detail of  
clip attachment.



Press down on CL1-0008 as indicated until an  
audible "click" is heard. NOTE: This may require  
pliers.



Hold flare to vehicle and re-install (2) factory screws  
(removed in Step 7) with a T15 bit. Do not tighten.



Re-install (2) factory screws (removed in Step 7)  
with a T15 bit. Do not tighten.



Install (1) supplied philips head screw (SAB-0001)  
at rear clip location. Do not tighten. (If needed use  
anawl to align flare mounting holes.)



Install (1) supplied philips head screw (SAB-0001)  
at front clip location. Do not tighten. (If needed use  
anawl to align flare mounting holes.)



Press flare firmly against body and tighten all screws.



Completed front flare installation.

### Rear Flare Installation Procedures (Passenger's Side)



Locate the mud flap in front of the rear wheel.  
Remove (5) factory installed T15 screws. Note that  
T15 screws labeled (A) and (C) will be re-used to  
install the flare. You may discard (B), (D), and (E).



Firmly pull the mud flap away from vehicle in order  
to disengage the factory retaining clip, and remove  
mudflap from vehicle. If necessary, pliers may be  
needed to squeeze clip from behind.



Locate the mud flap behind the rear wheel. Remove  
(2) factory installed T15 screws. NOTE: T15 screw  
labeled (B) will be re-used.



Hold flare to vehicle and note the approximate hole  
locations in the flare.



Use a grease pencil to mark the five locations of the  
holes indicated by the circles in Step 23. Remove  
flare from vehicle.



Install supplied Tab (MT1-0014) at each location  
marked in Step 24.



Install a supplied Clip (CL1-0008) over each Tab  
(MT1-0014).



Hold flare to vehicle and install (5) supplied philips  
head screws (SAB-0001) at each Clip location.  
Do not tighten. (If needed use anawl to align flare  
mounting holes.)



Re-install (2) factory T15 screws as indicated above.  
Do not tighten.



Press flare firmly against body and tighten all screws.



Completed rear flare installation.

### Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), use  
edge trim against vehicle by hooking curved end  
under edge trim at one end of flare. Next, slide  
around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002),  
use edge trim against flare by inserting straight end  
between edge trim and flare at one end. Next, slide  
around entire edge to the other end.