



2019 Chevrolet Pocket Fender Flares Set of 4

FEATURE

High quality injection molding fender flares
Made from light weight impact resistance Polypropylene,
non-cracking, non-warping, 100% UV-resistant.
Factory holes -
some models may require drilling
Injection molded smooth (No. Textured) matt black finish
for paintable
Professional installation is always recommended

Step 1 Before Installation

A. Fit of the flare to vehicle should be confirmed. Some
flag, sanding, or cutting may be adopted for proper fit if
necessary.

B. Painting (optional) if paint is desired it must be done pri-
or of installing flares on vehicle. Clean outer surface with
a good grade degreaser.

C. Metal protection: Rust resistance part of all exposed f-
asteners and bare metal should be done BEFORE install-
ing flares. Undercoating the inner fender wells should be di-
one AFTER flare attachments have been completed.

D. Flares may interfere with existing decals on vehicle. If
you wish, Remove decals prior to installation of flares.

TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Philips Driver
- Socket Wrench
- 12mm Socket
- T15 Torx Bit
- Aid or Similar Painted Tip
- Grease Pencil
- Pliers

SPEC-D
TURNING

If your flares already have the edge trim installed, skip to Front Flare Installation Step 1.

STEP 2 - EDGE TRIM INSTALLATION

A) Peel back to three inches of red vinyl backing away from Edge Trim
(ET1-002) tape. Applying the adhesive side of the edge trim to the
inner side of the flare, affix the edge trim to the top edge of the flare (the
portion that comes in contact with the vehicle).

B) Press edge trim into place along the top edge of the flare in one-foot
increments, pulling red vinyl backing free as you continue to work your
way around the top edge of the flare.

C) FRONT FLARES ONLY: The edge trim must be cut to prevent bunching
and stretching of the forward end of the part where the flare goes along
the hoodlip.



Pocket Hardware Installation Procedures:



Put a Washer (WA1-0012) on each Bolt (BA1-0001).



Put each Bolt/Washer combination through a pocket
hole in the flare. Bolt head and washer on the
outside.



Place a Nut (NUT-0018) on the end of each Bolt
and tighten, using a 1/2" wrench for the Nut and the
supplied Torx Bit (WA1-0002) for the Bolt. Repeat for
remaining pockets.

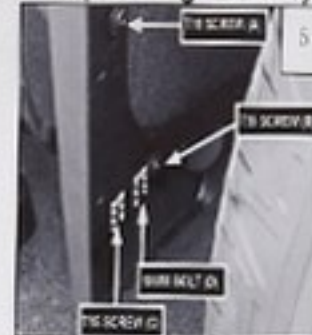
Included in Hardware Kit:



Front Flare Installation Procedures (Passenger's Side):



Locate the factory installed mud flap on the
passenger side front wheel well.



Remove (2) factory installed T15 screws, and (1)
factory installed 10mm bolt. Note that two T15
screws labeled (A) and (B) above will be re-used to
install the flare. You may discard (C) and (D).



Firmly pull the mud flap away from vehicle in order
to disengage the factory retaining clip, and remove
mudflap from vehicle. If necessary, pliers may be
needed to squeeze clip from behind.



Remove (2) factory installed T15 screws from wheel
well as shown above. These screws will be re-used to
install the front flare.



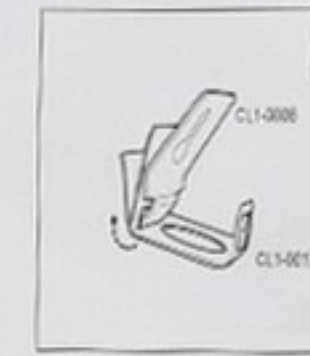
Hold flare to vehicle and note the approximate hole
locations in the flare.



Use a grease pencil to mark the two locations of the
holes indicated with the circles in Step 8. Remove
flare from vehicle.



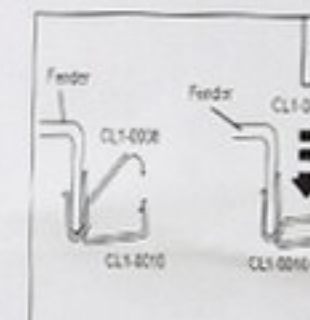
Install supplied Tab (MT1-0014) over the rear
locator marked in Step 8. Install a Clip (CL1-0008)
as indicated on top of the protective film.



Assemble Clip CL1-0008 with CL1-0010 as indicated
in the above diagram. Insert tab of CL1-0008 through
slot in CL1-0010.



Install supplied Tab (MT1-0017) over the front
locator marked in Step 8. Install a clip assembly as
indicated, on top of the Tab. See Step 13 for detail of
clip attachment.



Press down on CL1-0008 as indicated until an
outside "click" is heard. NOTE: This may require
pliers.



Hold flare to vehicle and re-install (2) factory screws
(removed in Step 7) with a T15 bit. Do not tighten.



Re-install (2) factory screws (removed in Step 7)
with a T15 bit. Do not tighten.



Install (1) supplied philips head screw (SA1-0008)
at rear clip location. Do not tighten. (If needed use
an aid to align flare mounting holes.)



Install (1) supplied philips head screw (SA1-0040)
at front clip location. Do not tighten. (If needed use
an aid to align flare mounting holes.)



Press flare firmly against body and tighten all screws.



Completed front flare installation.

Rear Flare Installation Procedures (Passenger's Side)



Locate the mud flap in front of the rear wheel.
Remove (5) factory installed T15 screws. Note that
T15 screws labeled (A) and (C) will be re-used to
install the flare. You may discard (B), (D), and (E).



Firmly pull the mud flap away from vehicle in order
to disengage the factory retaining clip, and remove
mudflap from vehicle. If necessary, pliers may be
needed to squeeze clip from behind.



Locate the mud flap behind the rear wheel. Remove
(2) factory installed T15 screws. NOTE: T15 screw
labeled (B) will be re-used.



Hold flare to vehicle and note the approximate hole
locations in the flare.



Use a grease pencil to mark the five locations of the
holes indicated by the circles in Step 23. Remove
flare from vehicle.



Install supplied Tab (MT1-0014) at each location
marked in Step 24.



Install a supplied Clip (CL1-0008) over each Tab
(MT1-0014).



Hold flare to vehicle and install (5) supplied philips
head screws (SA1-0008) at each Clip location.
Do not tighten. (If needed use an aid to align flare
mounting holes.)



Re-install (2) factory T15 screws as indicated above.
Do not tighten.



Press flare firmly against body and tighten all screws.



Completed rear flare installation.

Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), seat
edge trim against vehicle by hooking curved end
under edge trim at one end of flare. Next, slide
around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002),
seat edge trim against flare by inserting straight end
between edge trim and flare at one end. Next, slide
around entire edge to the other end.