

SPEC-D *Tuning*

2005-2009 SCION TC PROJECTOR HEADLIGHTS INSTALLATION INSTRUCTIONS



- *If you experience any difficulties that the instruction did not cover, Please seek local auto shop for advise.
- *Please wear protection before you work on your vehicle.
- *An assistant is helpful when removing the front bumper.
- *Please be careful while working with the bumper or body part to avoid scratching.
- *Do not make direct contact with the halogen bulb or the wire assembly until the unit has cooled down after use.

TOOLS AND SUPPLIES REQUIRED

Name of the Tools, from left to right:

Phillips Screwdriver

Pocket Flat Tip Screwdriver

1/2" Drive Ratchet

10mm Socket

Handy Remover

Handy Remover

Wire Stripper

Wire Crimper

4 Blue Quick Splice Wire Connectors

4 Blue Male Quick Wire Connectors

4 Blue Female Quick Wire Connectors

2 Red Wires (8 inch)

2 Black Wires (8 inch)

Product Part Numbers:

2LHP-TC05-TM

2LHP-TC05JM-TM

2LHP-TC05B-TM

2LHP-TC05JMB-TM



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1. There are five clips at top of the grill



2. Remove the five clips on top of the grill



3. Also there are Seven 10mm bolts under the front bumper



4. Remove seven 10mm bolts under the front bumper



5. Remove one 10mm bolt at the side of the bumper first (Both sides)



6. Then pull out the plastic cover just enough to see the 10mm bolt. Remove the 10mm bolt at side of the bumper (Both sides)



7. Remove the bumper



8. Two 10mm headlight bolts at top of the headlight



9. Remove two 10mm headlight bolts at top of the headlight



10. Remove one 10mm headlight bolt at side of the headlight



11. Pull the bracket up to unlock the headlight



12. Unlock the headlight on the front corner



13. Disconnect all connectors from the headlight, then remove the headlight



14. Connect all headlight connectors please see the "Halo and L.E.D. installation instructions" If your headlights don't have HALO or L.E.D. You can skip the installation instructions.



15. Put the headlight back to its original spot



16. Install two 10mm headlight bolts at top of the headlight



17. Install one 10mm headlight bolt on the side of the headlight



18. Install one 10mm bolt at the side of the bumper (Both sides)



19. Install one 10mm bolt at side of the bumper (Both sides)



20. Install one 10mm bolt at the side of the bumper (Both sides)



21. Install seven 10mm bolts under the front bumper



22. Install five clips on top of the grill
(Please repeat the picture order from 1 to 22 for the opposite side)



23. The installation is now complete

