

# SPEC-D *Turning*

## 2003-2008 TOYOTA COROLLA HEADLIGHTS INSTALLATION INSTRUCTIONS



If you experience any difficulties that the instruction did not cover, Please seek local auto shop for advise.  
Please wear protection before you work on your vehicle.

An assistant is helpful when removing the front bumper.

Please be careful while working with the bumper or body part to avoid scratching.

Do not make direct contact with the halogen bulb or the wire assembly until the unit has cooled down after use.

### TOOLS AND SUPPLIES REQUIRED



\*Phillips Screwdriver



\*Flat-tip screwdriver



\*Diagonal cutter



\*Ratchet



\*Extension



\*10 mm Socket



\*10 mm Combination Wrench

### Product Part Numbers:

2LHP-COR03-TM

2LHP-COR03JM-TM

2LHP-COR03B-TM

2LHP-COR03JMB-TM



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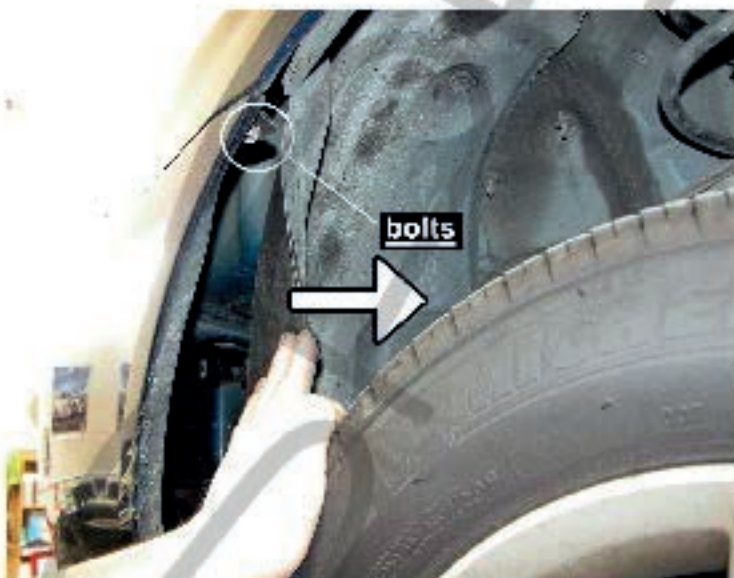
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1. Remove the bolts and clip



2. Remove the bolts and clips from the front bumper



3. Gently pull the plastic cover and remove the bolts



4. Before you remove the bumper, pull one side out first



6. Remove the mounting bolts from headlights (BOTH SIDE)



7. Remove the connectors from the headlight (BOTH SIDE)



8. Pull up the buckle from the top of headlight (BOTH SIDE)



9. Pull out the headlights from the vehicle (BOTH SIDE)



10. Now you can see the difference after removing the headlights and bumper



**11. Install the headlights**

If your headlights don't have HALO or L.E.D. You can skip Step 12



**13. Installation is the reverse of the removal procedure**



**14. The installation now is complete**