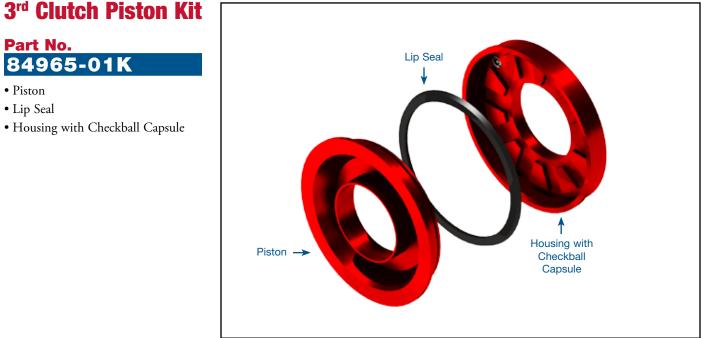
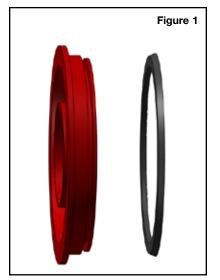
sonnax PERFORMANCE HIGH PERFORMANCE TRANSMISSION PARTS

Instructions

GM 4T65E, 4T60E '91-'11





NOTE: Installation of Sonnax 3rd piston kit 84965-01K will produce positive shifts with heavy-duty shift character. If making other calibration changes to accumulators and or feed orifices, make these changes for the 1-2 and 3-4 only and leave all 2-3 calibrations stock to avoid excessively harsh 2-3 shifts.

- 1. Remove OE piston and housing.
- 2. Install Sonnax lip seal to the Sonnax piston (Figure 1).
- 3. Reassemble using standard build procedures.

• Lip Seal • Housing with Checkball Capsule

Part No.

• Piston