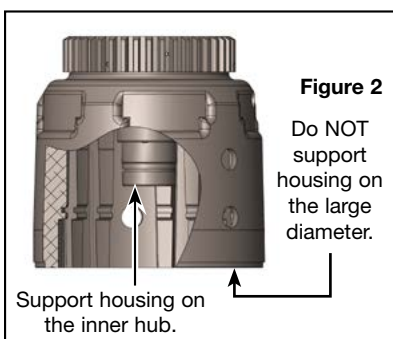
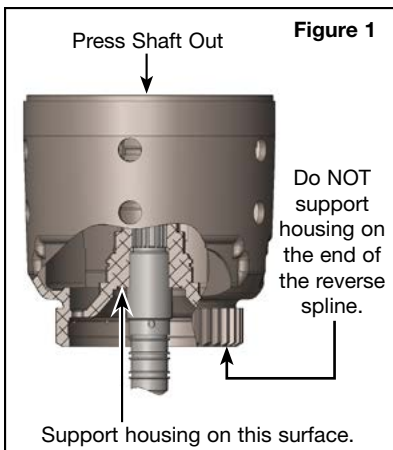


Heavy Duty Input Shaft

Part No.
77733-10S

Fits 298mm units only.

GM 4L60, 4L60-E



1. Disassembly

- Set the input drum into a suitable press. Support the aluminum housing as indicated in **(Figure 1)** using an appropriate sized tube or a spare (not to be reused) 4L60 stator shaft and selective spacer (with bearing left out).

CAUTION: NOT supporting the drum as indicated can result in damage to the housing.

- Press the OE input shaft out of the housing.

2. Installation & Assembly

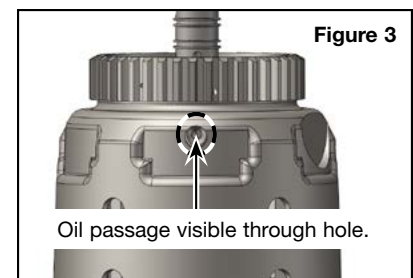
CAUTION: If using the Sonnax input drum reinforcement kit **77733-01K**, the shaft must be installed before the reinforcement sleeve.

- Apply Loctite® sleeve retainer to splines and bore of housing and splines and outer diameter of shaft.
- Support housing at location indicated **(Figure 2)**.

CAUTION: NOT supporting the housing as indicated can result in damage to the housing.

- Line up the splines in the housing with splines on the shaft. Using a suitable press, install the shaft until seated. Do NOT hammer or pound the shaft into place.

- Verify input shaft is installed all the way by looking through the housing at the location shown in the figure **(Figure 3)** shaft installation check. The oil passage within the shaft should be visible through the housing.



- Blow compressed air through all passages to remove excess Loctite®.