FORD EXPEDITION & LINCOLN NAVIGATOR

EXCLUDES TWIN TURBO ECO BOOST



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INSTALLATION STEPS

- 1. Remove front M10 bolts from tow loops. Loosen rear M10 bolts and slide tow loops back and off of bolts.
- 2. Remove rear M10 bolts. Note: Be sure to not allow nut plate to slide too far back into frame rail.
- 3. If equipped with rear air dam, remove two (2) bolts holding air dam to vehicle frame. Return bolts to vehicle owner. Note: Removing air dam may affect fuel mileage.
- 4. Slide air dam towards front of vehicle and remove air dam. Return air dam to vehicle owner.
- 5. Remove weldnut clips from vehicle where air dam was attached. Return weldnut clips to vehicle owner.
- 6. Using rotary tool and cutoff wheel, trim fascia according to FASCIA TRIM DIAGRAM if required. NOTE: (Verify hitch clearance prior to trimming).
- 7. Raise hitch into position aligning hitch with existing holes in frame.
- 8. Reinstall tow loops with side plates in between loops and frame rails by using M10 bolts removed in Steps 1 and 2.
- 9. Fishwire 1/2-13 carriage bolts and CM-SP4 spacers through front of frame and out rear holes in bottom of frame rails as shown on Page 1. (Some models require drilling, use hitch as template.)
- 10. Fishwire 1/2-13 carriage bolts and CM-SP20 spacers through front of frame and out square holes in side of frame rails as shown on Page 1.
- 11. Install 1/2-13 hex flange nuts onto carriage bolts.
- 12. Torque M10 hardware to 48 lb-ft and 1/2" hardware to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY ***.

FRONT MOUNTED ACCESSORIES

1) Do not exceed front axle Gross Weight Rating (GAWR). Consult owners manual or specification plate located on driver's door frame. Measure gross front axle weight by placing front wheels of loaded vehicle on a scale.

WARNING: Exceeding GAWR may overload the front axle and/or suspension. This could result in accident, property damage and personal injury.

2) Reposition front mounted license plate if obstructed.

3) Do not obstruct vehicle lights.

4) Allow free air flow into grille opening.

5) Rear wheel traction may be reduced. This could effect handling. Reduce speed and drive with caution.

6) Accessories extend front of vehicle. This may reduce approach angle. Use caution when parking and maneuvering.

7) Do not obstruct driver view.

VEHICLE RECOVERY AND WINCHING TIPS

1) Use OEM tow hooks, recovery eyes or a clevis mount for attachment of a tow strap or winch cable.

WARNING: NEVER use a ball and/or ball mount as an anchor point for tow strap or winch cable. Severe personal injury or death could result.

2) Observe winch manufacturer's recommendations, cautions and warnings.

3) Attach return cable to tow hook or recovery eye when using a snatch block (See figure 1).

CAUTION: Do not attach return cable to winch mount. This may overload winch mount and/or front mounted receiver.

