



Installation Instructions:

Bumper (Part # SB76853)

1984-2001 XJ Jeep Cherokee XRC Rock Slider Kit

NOTE: Carefully read entire instructions thoroughly before attempting to install this part.

| Parts Included | Qty |
|---|-----|
| 93-7748 XJ XRC Rock Slider | 2 |
| 90-4432 XRC Transfer Punch | 1 |
| 90-6858 Hardware Pack: Nutcert Installation | 1 |
| 3/8" X 1 1/2" SS Allen Head Bolt Black | 8 |
| 3/8" X 3 1/2" SS Flat Head Bolt Black | 12 |
| 90-6808 Hardware Pack: Nutcert | 1 |
| 3/8" Nutcert | 20 |

| Parts Included | Qty |
|---|-----|
| 90-6774 Hardware Pack: Nutcert Installation | 1 |
| 96-5951 Nutcert Tool | 1 |
| 3/8" Star Washer | 1 |
| 3/8" X 2" Socket Head Bolt | 1 |
| 3/8" Gr. 8 Flat Washer | 1 |
| 3/8" Gr. 8 Nut: Un-plated | 1 |

INSTALLATION:

Step 1: Place the vehicle on a flat, level surface and engage the parking brake.

Step 2: Starting with the driver side, test fit the rock slider (**93-7748**) by centering the slider in the middle of the rocker panel. Be sure the slider is pressed right up against the rocker panel and secure it in place. (Fig. A)

NOTE: Jacks or similar tools can be used to hold the slider in place.



Step 3: Once confident with the slider location on the vehicle, center punch the (**6 per side**) side mounting hole locations and (**4 per side**) lower mounting hole locations using the supplied transfer punch (**90-4432**). (Fig. B)



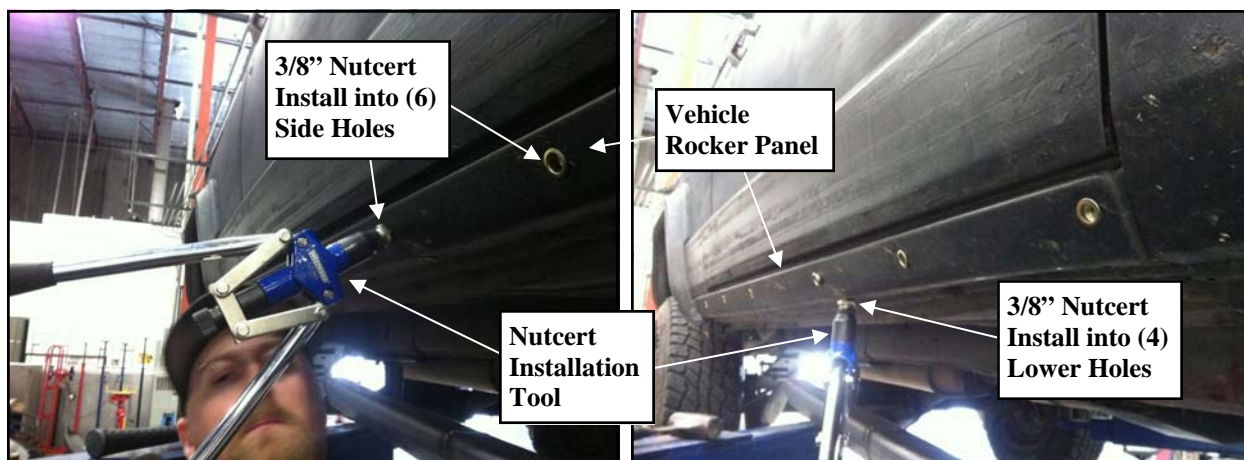
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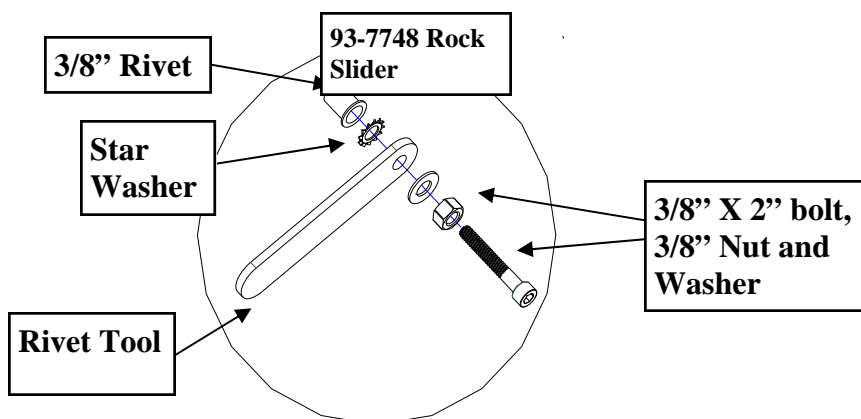
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Step 4: Remove the rock slider and drill out the (10 per side) previously marked holes to .530". (Fig. C)

Step 5: Install the (10 per side) supplied 3/8" nutcerts into the previously drilled .530" holes in the rocker panel. (Fig. D)



NOTE: If you do not have a professional nutcert installation tool, use the 2 1/2" X 3/8" socket head bolt, 3/8" nut and washer. Install the nutcert into the 1/2" hole on the vehicle. Thread the nut up as far on the 3/8" bolt as it will go and then follow that with the washer. Thread the bolt, nut, washer, nutcert tool (96-5951) and star washer assembly into the nutcert. (Fig. D) While holding the 3/8" bolt with an Allen wrench, tighten the nut and washer down against the nutcert. Use the nutcert tool and star washer to keep the nutcert body from spinning while tightening the 3/8" bolt. Once the nutcert is properly installed into the vehicle remove the 3/8" bolt, nut, washer, nutcert tool (96-5951) and star washer .





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Step 6: Raise the rock slider (93-7748) back into place and secure it to the rocker panel nut-certs using the (6 per side) supplied 3/8" x 3 1/2" black socket cap bolts in the side mounting holes. Secure the lower 3/8" X 1 1/2" black flat head bolts.

NOTE: Be sure to start the bolts by hand to avoid cross-threading them.



Step 7: Repeat steps 1 through 7 on the passenger side of the vehicle.

Step 8: Installation is now complete. (Fig. E)

