



Installation Instructions

XRC Rear Bumper

(Part# 76655)

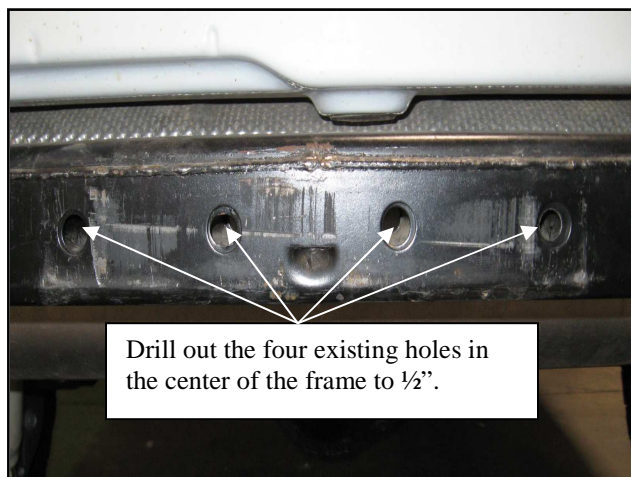
07-08 Jeep Wrangler (JK)

NOTE: Carefully read entire instructions before installing this product. It is recommend having assistance for ease of installation.

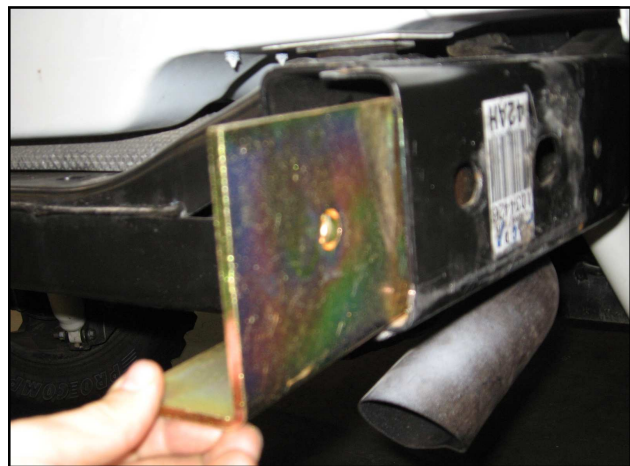
Parts Included	Qty	Parts Included	Qty
XRC Rear Bumper	1	½" Flat Washer (USS)	8
Nut Plate	2	½" Flat Washer (SAE)	4
½"-13 x 4 ½" Hex Bolt	4	½" Lock Nut	4
½"-13 x 1 ¼" Hex Bolt	4		

Step 1: Remove the factory rear bumper and support brackets from the vehicle.

Step 2: Drill out the four holes in the center of the frame to ½". (Fig A)



(Fig A)



(Fig B)

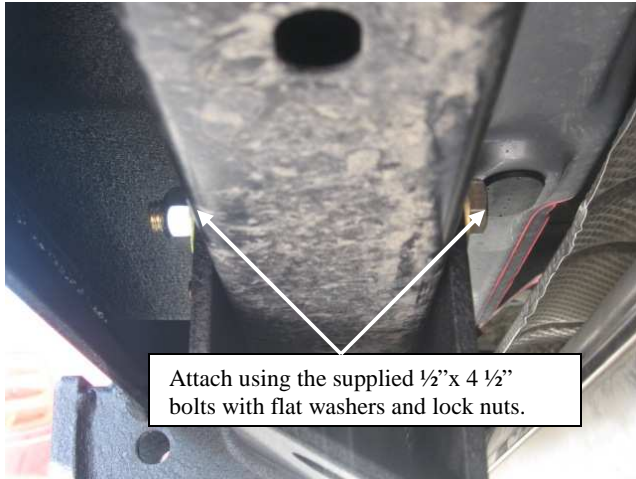
Step 3: Insert nut plate into the inside of the rear frame rails lining up the nuts in the plate with the holes in the frame rail. (Fig B)

Step 4: Position the rear bumper up into place, aligning the four holes in the center of the frame with the holes on the hitch plate portion of the bumper. (Fig D) (This step may require assistance) Attach using the supplied ½"x 4 ½" bolts with flat washers and lock nuts. Do not completely tighten at this time.



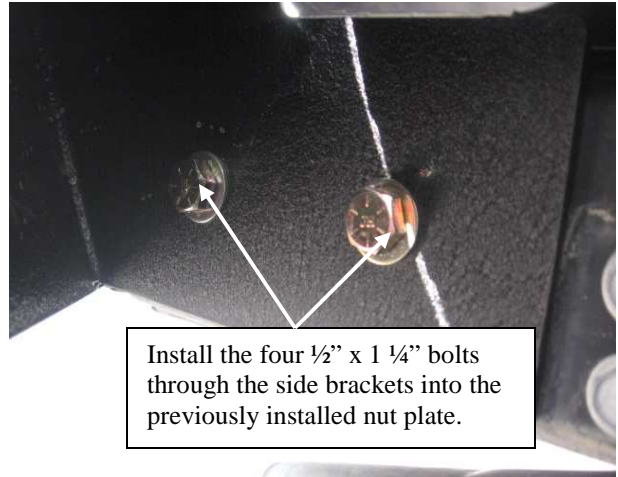
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Attach using the supplied $\frac{1}{2}$ " x $4\frac{1}{2}$ " bolts with flat washers and lock nuts.

(Fig C)



Install the four $\frac{1}{2}$ " x $1\frac{1}{4}$ " bolts through the side brackets into the previously installed nut plate.

(Fig D)

Step 5: Install the four $\frac{1}{2}$ " x $1\frac{1}{4}$ " bolts through the side brackets into the previously installed nut plate.

Step 6: Make sure bumper is level and the completely tighten all hardware. Torque bolts to 90 ft-lb.

Step 7: Installation is now complete. (Fig E)



(Fig E)