



# Installation Instructions

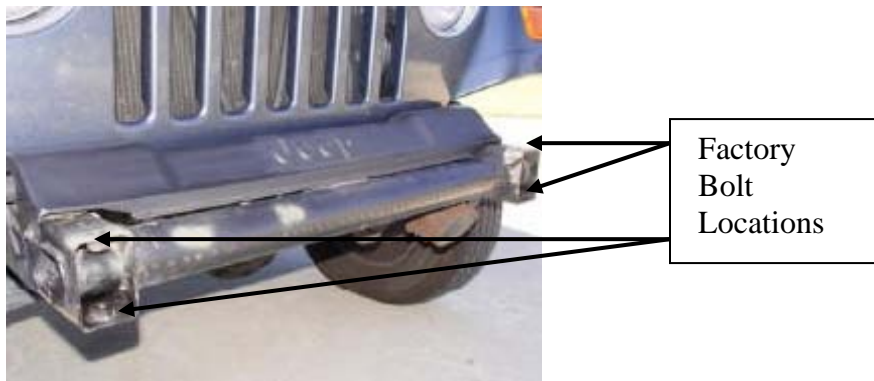
XRC *Front Bumper* (76800)  
1997-2006 Jeep Wrangler

**NOTE: Carefully read entire instructions thoroughly before attempting to assemble and/or install this product.**

Parts Included	Qty
Front Bumper	1
1/2 x 1 1/2" Bolt	6
Flat Washer	6

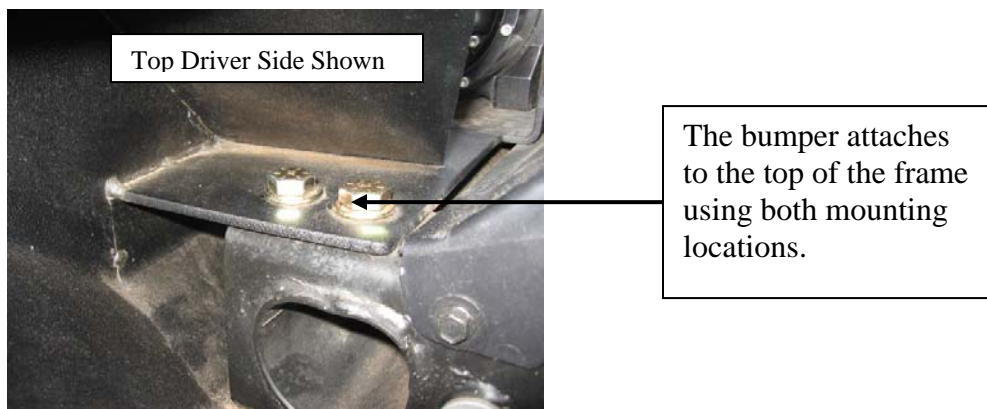
Tools Needed
#55 Torx Bit
Ratchet
3/4 Wrench

**Step 1:** Remove the factory front bumper from vehicle by removing the two top and the two bottom bolts. (Figure A) Save these bolts for use later.



(Figure A)

**Step 2:** Position the new bumper on the front of the vehicle. Line up the holes on the frame with the slotted holes on the bumper brackets. Attach the bumper to the frame using the supplied bolts. (Fig B,C)



(Figure B)



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Bottom Driver side  
shown.

(Fig C)

**STEP 3:** Make sure all bolts are securely tightened. Installation is now complete.

**CARE AND MAINTENANCE**

To protect your investment it is recommended to regularly wash and wax this part. Do not use any type of cleaners that contain abrasives that may damage the finish of your part.