



# Installation Instructions

SRC Bumper (Part # SB76724)

XRC Bumper (Part # SB76807)

2007-2014 Jeep JK 2 dr/4dr Front Bumper

**NOTE: Carefully read entire instructions thoroughly before attempting to install this part.**

SB76724 Parts Included	Qty	SB76807 Parts Included	Qty
93-312CA001 SRC Front Bumper	1	93-314DV002 XRC Front Bumper	1
93-314DV004 Aftermarket Light Mount	2	93-314DV004 Aftermarket Light Mount	2
90-314CA108 Lower Plate: Pass	1	90-314CA108 Lower Plate: Pass	1
90-314CA107 Lower Plate: Drvr	1	90-314CA107 Lower Plate: Drvr	1
90-314CA106 Lower Center Plate	1	90-314CA106 Lower Center Plate	1
90-314CA105 Outer Plate: Pass	1	90-314CA105 Outer Plate: Pass	1
90-314CA104 Outer Plate: Drvr	1	90-314CA104 Outer Plate: Drvr	1
90-314CA103 Inner Plate: Pass	1	90-314CA103 Inner Plate: Pass	1
90-314CA102 Inner Plate: Drvr	1	90-314CA102 Inner Plate: Drvr	1
90-314CA101 Center Plate	1	90-314CA101 Center Plate	1
5/16"-18 X 1 1/2" Button Head Bolt	2	5/16"-18 X 1 1/2" Button Head Bolt	2
5/16"-18 X 3/4" Flat Head Socket Cap Bolt	29	5/16"-18 X 3/4" Flat Head Socket Cap Bolt	29
5/16" SAE Washer	2	5/16" SAE Washer	2
5/16"-18 Hex Nut	27	5/16"-18 Hex Nut	27
1/4"-20 X 3/4" Hex Bolt	4	1/4"-20 X 3/4" Hex Bolt	4
1/4"-20 Nut	4	1/4"-20 Nut	4

## INSTALLATION:

**Step 1:** Unbolt and remove the factory front bumper and hardware from the vehicle. On certain models it may be necessary to remove the OE front plastic frame cover.

*NOTE: Be sure to unclip the factory fog light wiring harnesses if equipped*

**Step 2:** Remove the OE fog lights, OE plastic retaining clip, and OE hardware.

**Step 3:** Drill out the (2 per side), outer holes in the frame bumper mounting plates to 1/2". (Fig. A, B)

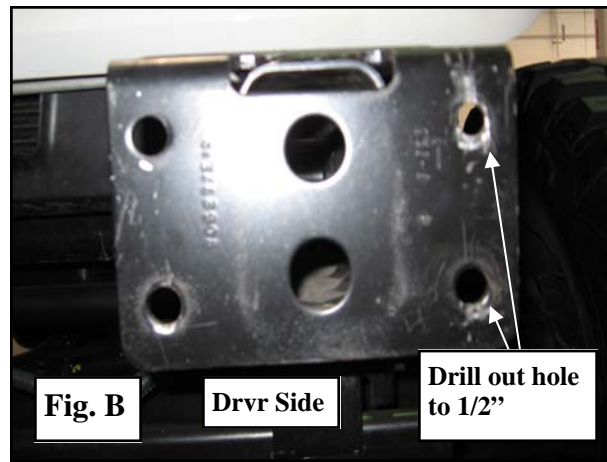
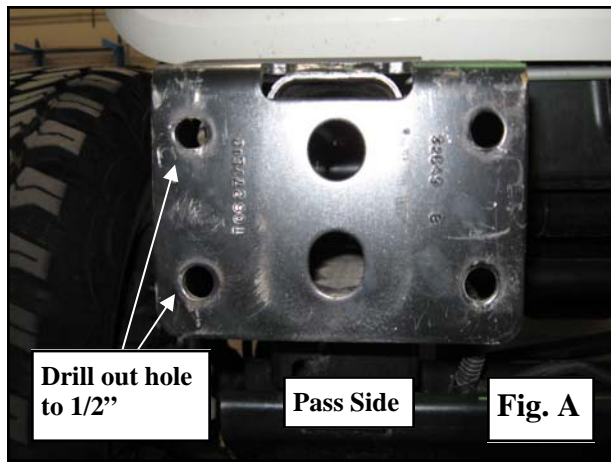


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**Step 4:** Install the OE fog lights into the front bumper (93-312CA001 SRC or 93-314DV004 XRC) front bumper using the previously removed OE plastic retaining clips. And hardware. (Fig. C)

**NOTE:** If installing aftermarket lights install the light mount bracket to the lower bumper light mounting holes using the (2 per side) supplied 1/4"-20 X 3/4" bolts and nuts.



**Step 5:** Install the drvr and passenger inner plates (90-314CA102 drvr and 90-314CA103 pass) to the new front bumper (93-312CA002 SRC or 93-314DV002 XRC) using the (4 per side) supplied 5/16" X 3/4" flat head socket cap bolts and nuts. (Fig. D)

**Step 6:** Install the drvr and passenger outer plates (90-314CA104 drvr and 90-314CA105 pass) to the new front bumper (93-312CA002 SRC or 93-314DV002 XRC) using the (3 per side) supplied 5/16" X 3/4" flat head socket cap bolts and nuts. (Fig. D)



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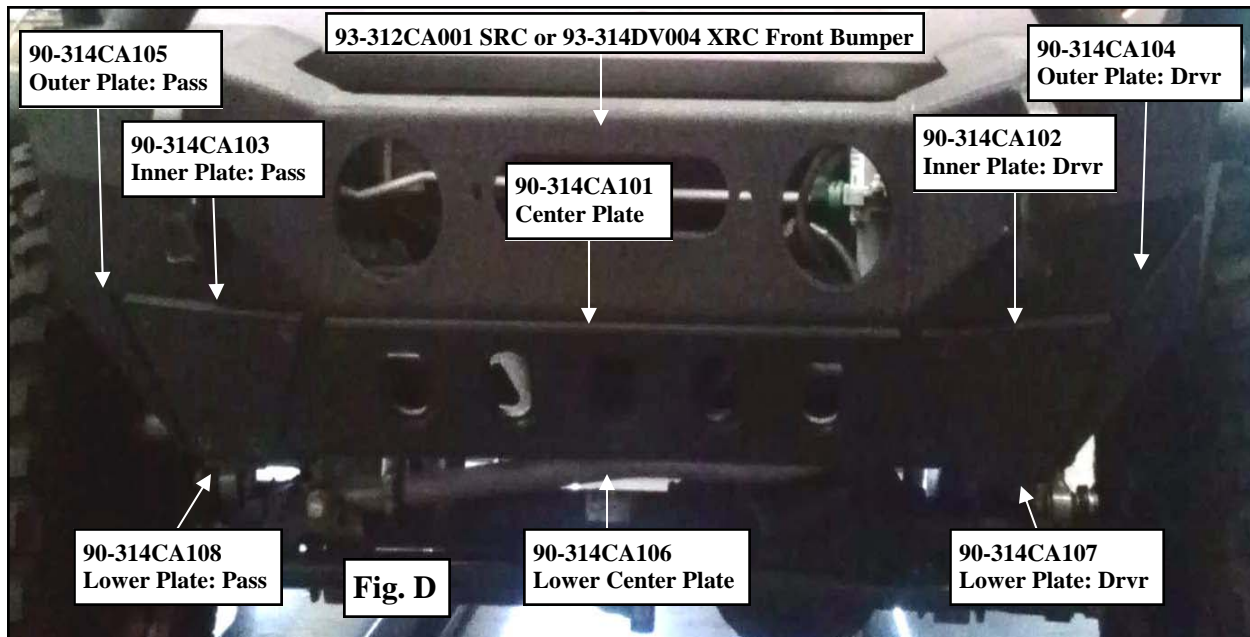
2007-2014 Jeep JK 2 dr/4dr Front Bumper

**Step 7:** Install the drvr and passenger lower plates (90-314CA107 drvr and 90-314CA108 pass) to the new front bumper (93-312CA002 SRC or 93-314DV002 XRC) using the (3 per side) supplied 5/16" X 3/4" flat head socket cap bolts and nuts. (Fig. D)

**Step 8:** Install the lower center plate (90-314CA106) to the new front bumper (93-312CA002 SRC or 93-314DV002 XRC) using the (5) supplied 5/16" X 3/4" flat head socket cap bolts and nuts. (Fig. D)

**Step 9:** Install the center plate (90-314CA101) to the new front bumper (93-312CA002 SRC or 93-314DV002 XRC) using the (4) supplied 5/16" X 3/4" flat head socket cap bolts and nuts. (Fig. D)

**NOTE:** Do not install bolts in the (2) outer rear holes at this time.



**Step 10:** **NOTE:** This step might require 2 people. Raise the new front bumper (93-312CA002 SRC or 93-314DV002 XRC) up into place and align the bumper mounting studs with (4) holes on the frame mounting plates. Secure using the previously removed OE hardware. (Fig D)

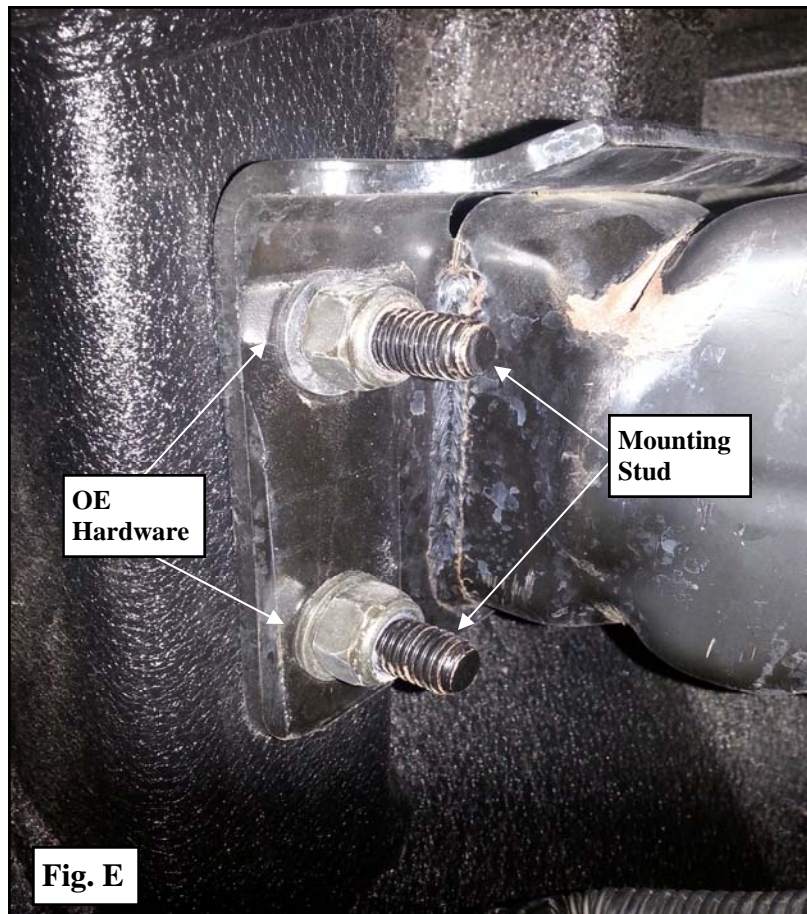


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**Step 11:** Level the bumper and torque the **OE** hardware to manufacturer's specifications. (Fig E)

**Step 12:** Using the (2) rear outer lower center plate mounting holes on the bottom of the front bumper as a guide, center punch and drill through factory crossmember using a 5/16" drill bit.

**NOTE:** Be careful not to damage the bumper while drilling.

**Step 13:** Install the supplied 5/16" X 1 1/2" button head bolts through the previously drilled (2) rear outer lower center plate mounting holes on the bottom of the front bumper and secure to frame crossmember using the supplied 5/16" washer and nut.

**Step 14:** Reconnect the fog light wiring harness.

**Step 15:** Installation is now complete. (Fig F)



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Note: SRC Model Shown Without Fog Lights

Fig. H

Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID							
Decimal System				Metric System			
All Torques in Ft. Lbs. Maximums							
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9	
5/16	15	20	M6	5	9	12	
3/8	30	45	M8	18	23	27	
7/16	45	60	M10	32	45	50	
1/2	65	90	M12	55	75	90	
9/16	95	130	M14	85	120	145	
5/8	135	175	M16	130	165	210	
3/4	185	280	M18	170	240	290	

<p>1/2-13x1.75 HHCS</p> <p>D T L X</p>	<p>M12-1.25x50 HHCS</p> <p>D T L X</p>
<p>Grade 5    Grade 8</p> <p>(No. of Marks + 2)</p>	
<p>G = Grade (Bolt Strength)</p> <p>D = Nominal Diameter (Inches)</p> <p>T = Thread Count (Threads per Inch)</p> <p>L = Length (Inches)</p> <p>X = Description (Hex Head Cap Screw)</p>	<p>P = Property Class (Bolt Strength)</p> <p>D = Nominal Diameter (Millimeters)</p> <p>T = Thread Pitch (Thread Width, mm)</p> <p>L = Length (Millimeters)</p> <p>X = Description (Hex Head Cap Screw)</p>