



# Installation Instructions

Bumper (Part # SB76522)  
2007 Jeep JK Stinger Front Bumper

**NOTE: Carefully read entire instructions thoroughly before attempting to install this part.**

Parts Included	Qty
93-5938 Stinger Bumper	1
93-5950 Skid Plate	1
<b>90-6609 Hardware Pack: Stinger Bumper</b>	<b>1</b>
7/16" X 1 1/4" HEX BOLT GR. 8	2
7/16" STOVER NUT GR. C	6
7/16" SAE HARDENED FLAT WASHER	8
1/2" STOVER NUT GRADE C	4

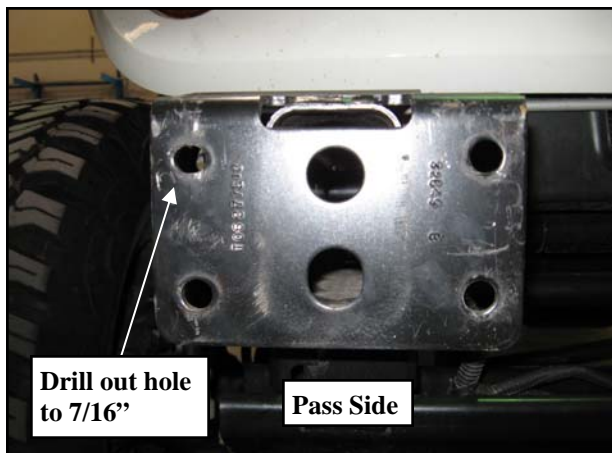
Parts Included	Qty
1/2" X 1 1/4" CARRIAGE BOLT GR. 5	4
1/2" USS HARDENED FLAT WASHER	4
<b>90-6223 Hardware Pack: Skid Plate</b>	<b>1</b>
3/8" X 1 1/4" GRADE 8 HEXBOLT	4
3/8" USS STOVER NUT	4
3/8" SAE GRADE 8 WASHER	8

## INSTALLATION:

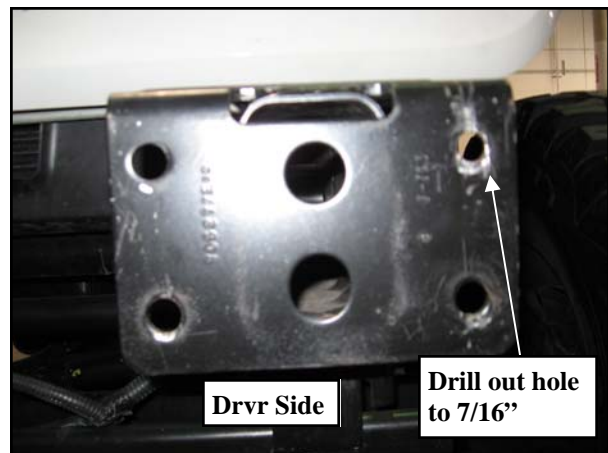
**Step 1:** Unbolt and remove the factory front bumper and hardware from the vehicle.

*NOTE: Be sure to unclip the factory fog light wiring harnesses if equipped*

**Step 2:** Drill out the (2) top row, outer holes in the frame bumper mounting plates to 7/16".  
(Fig. A,B)



(Fig. A)



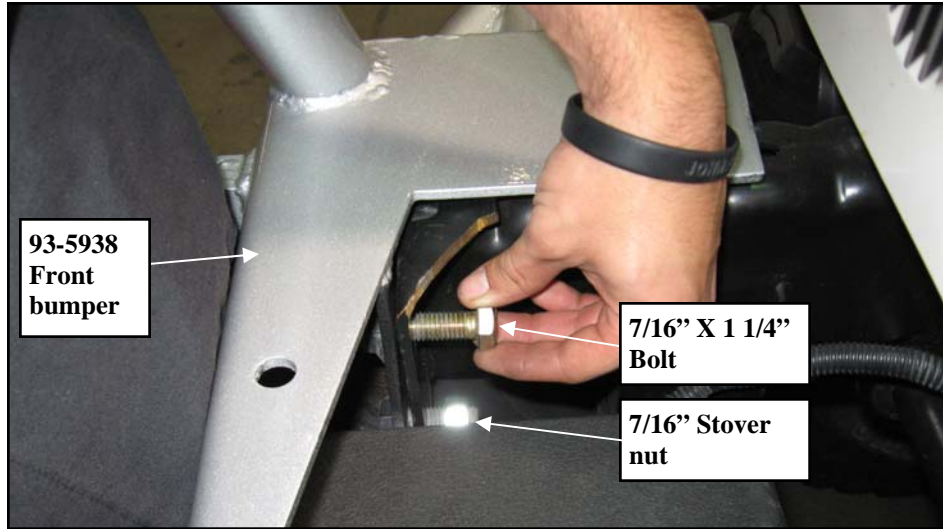
(Fig. B)



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**Step 3:** *NOTE: This step might require 2 people.* Raise the new Stinger front bumper (93-5938) up into place and align the bumper mounting studs with (4) holes on the frame mounting plates. Secure using the supplied 7/16" nuts. Insert the (2) 7/16" X 1 1/4" bolts into the remaining empty holes and secure using the supplied hardware. (Fig C)



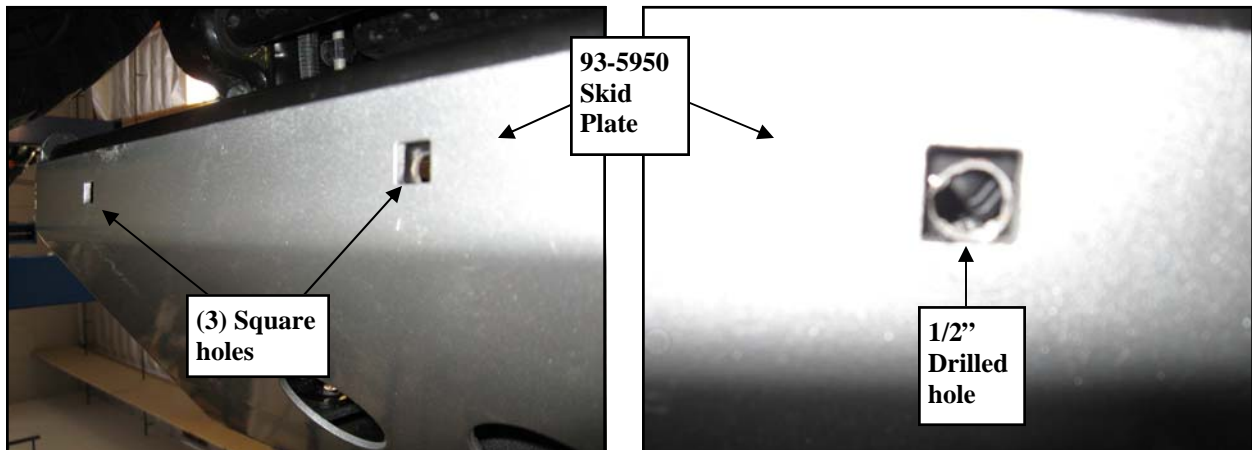
(Fig C)

**Step 4:** Level the bumper and torque the 7/16" Hardware to 60 ft./lbs. (Fig C)

**Step 5:** Install the skid plate (93-5950) to the Stinger bumper using the supplied 3/8" 1 1/4" and hardware.

**Step 6:** Clamp the skid plate to the lower crossmember. Using the (3) square holes as a guide, center punch and drill through factory crossmember using a 1/2" drill bit. (Fig D,E)

*NOTE: Be careful not to damage the bumper while drilling.*



(Fig D)

(Fig E)



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**Step 7:** Install the (3) 1/2" X 1 1/4" carriage bolts into the front bumper through the previously drilled holes in the crossmember and secure using the 1/2" hardware. (Fig F)



(Fig F)

**Step 8:** Torque the carriage bolt hardware to 45 ft./lbs. (Fig F)

**Step 9:** Reattach any previously unclipped wiring harnesses.

**Step 10:** Installation is now complete.

#### Product cleaning and maintenance instructions

**Stainless Steel Finish** – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state powder coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish. **Textured coated finishes** should be cleaned with a mild soap on a damp sponge. Do not apply polish or was that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. **Chrome Finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish.

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