



**Installation Instructions:**  
**Winch Plate (Part#**  
**SB2804) 2007-2010 Jeep JK**

*NOTE: Carefully read entire instructions thoroughly before attempting to assemble and/or install this product. These steps are in conjunction with vehicles with the O.E.M. front bumper. Similar steps can be used with other after-market bumpers.*

<b><u>Parts Included:</u></b>	<b><u>Qty</u></b>
<b>92-7058 Winch Plate</b>	<b>1</b>
<b>92-7061 Frame Mount: Drvr</b>	<b>1</b>
<b>92-7062 Frame Mount: Pass</b>	<b>1</b>
<b>90-6779 Hardware Pack: Winch Plate</b>	<b>1</b>
<b>1/2" X 1" Hex Bolt</b>	<b>4</b>
<b>1/2" X 1 1/4" Hex Bolt</b>	<b>6</b>
<b>1/2" Stover Nut</b>	<b>10</b>
<b>1/2" Hardened Flat Washer</b>	<b>20</b>

**Installation:**

**STEP 1:** Unbolt and remove the factory front bumper and hardware from the vehicle.

*NOTE: Be sure to unclip the factory fog light wiring harnesses if equipped*

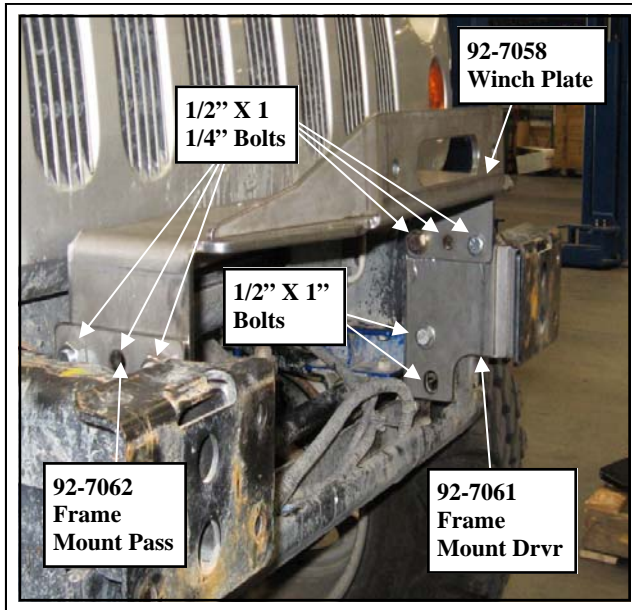
**STEP 2:** Loosely assemble the (3) main parts (**92-7058 winch plate, 92-7061 frame mount drvr** and **92-7062 frame mount pass**) using the supplied (6) 1/2" X 1 1/4" bolts and hardware. Fig. A & B

**STEP 3:** Slide the unit into place between the frame rails. Align the front bolt holes and clamp the assembly in place. Fig. A & B

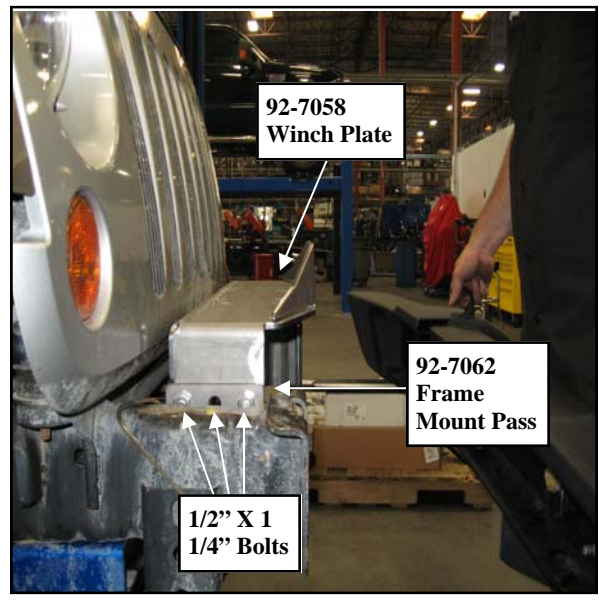
**STEP 4:** Insert the supplied (4) 1/2" X 1" bolts and hardware in the lower frame mount holes. Fig. A & B



## Installation Instructions: Winch Plate (Part# SB2804) 2007-2010 Jeep JK



(Fig. A)

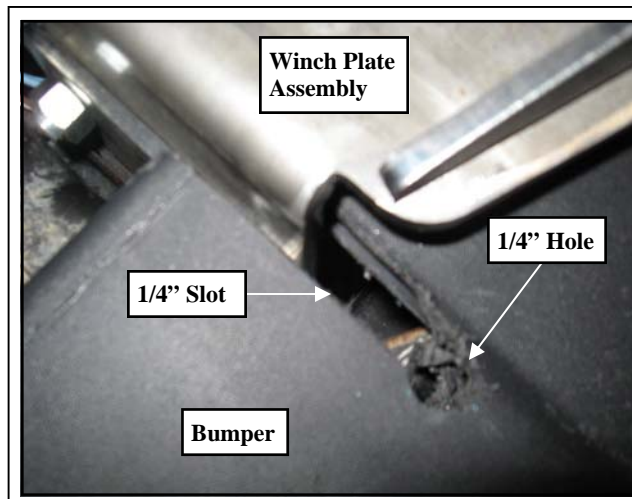


(Fig. B)

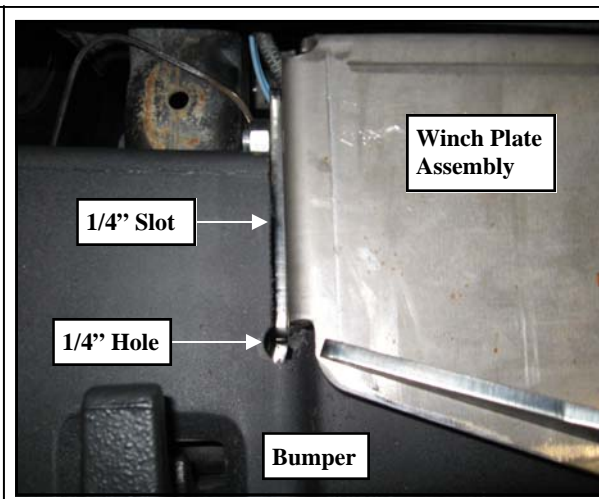
**STEP 5:** Be sure that all (4) front mounting holes are centered and tighten the (10) 1/2" bolts to 80 ft./lbs. Once the bolts are torqued you can remove the clamps. Fig. A & B

**STEP 6:** Find and mark the center of the bumper. Measure 12 7/8" in each direction and mark the bumper. Measure in 2 3/4" from the rear edge of the bumper at each previously applied outer mark and center punch the bumper for drilling. Fig. C & D

**STEP 7:** Drill the (2) previously applied drill marks using a 1/4" drill bit. Using a suitable cutting tool, (abrasive cutoff wheel, air saw, etc.) cut from the edge of the bumper to the previously drilled holes, to create a 1/4" slot. Fig. C & D



(Fig. C)



(Fig. D)



**Installation Instructions:**  
***Winch Plate (Part# SB2804)***  
***2007-2010 Jeep JK***

**STEP 8:** Check fit the previously cut slots in the bumper by temporarily installing the bumper to the vehicle. If the slots are unsatisfactory then additional trimming will be necessary. Fig. C & D

**STEP 9:** Install the winch to the winch plate according the manufacturers instructions. Torque winch hardware according to manufacturers specifications.

**STEP 10:** Reinstall the bumper to the vehicle using the previously removed **OE** hardware. Torque the bumper hardware according to the manufacturers specifications.

**STEP 11:** Installation is now complete. Check to make sure all bolts are secure. (You may use included hardware to attach fairlead)