

Installation Instructions for Mercedes Sprinter Sliding Door Kit

Step 1- Slide door to FULL open position- locate lock striker plate at rear of van door jam. Slider bracket mounts at rear edge of sliding door.

Step 2- Remove two T-40 star bolts- holding on striker plate, place slider bracket over mounting bolts- use grease pencil to mark where bracket lays on outside of van side panel.

Step 3- Apply larger clear tape protector directly on van surface under round end of bracket to protect paint.

Step 4- Hold bracket in place and reinstall striker plate on bracket- tighten star bolts- slowly close door and check for proper clearances.

Step 5- Close door firmly and apply small clear tape protector on sliding door edge to protect paint from lock.

Step 6- Install spinner on lock and install lock on bracket- sliding door cannot pop out or slide back with lock in place.

See back side for rear door instructions

STEP 1

Remove two T40 star bolts holding left rear door striker plate. Remove striker plate and pull weather stripping loose on edge of door. Using a grinder or hand file, shave off 1 to 1 ½ mm off the head of both T40 star bolts (for clearance between brackets and bolts). Place bracket P/N# SP-1A-REAR LEFT in place and reinstall striker plate over bracket. After tightening bolts hold weather stripping against bracket and mark weather stripping retaining case along sealing gasket. Using sharp side cutting pliers, cut and discard retaining casing along sealing gasket and bracket. Reinstall weather stripping on door edge, pull tight so gasket doesn't pinch between brackets.

STEP 2

Using T27 star bit socket remove two latch bolts from right rear door, leave 3rd screw in place to hold latch in place. Install right rear bracket using two Allen head bolts supplied with kit. Only hand-tighten this side.

CAUTION – Slowly close left then right door making sure weather stripping clears left bracket. Once doors are closed, align lock holes with RD Pin – (dowel pin, drill bit, etc.) When you are satisfied with alignment, slowly open right side door and torque down both bolts. Shut rear door firmly.

If lock is difficult to slide on and off or difficult to close –Realign right side until desired fit is achieved – brackets can also be modified with round file or drilling center hole to accommodate various lock brands. Be careful to not damage your vehicles painted finish.

PATENT PENDING 2009