

2011- 12 Chevy / GM 2500HD DEF / Urea Tank Skid Plate Part # DEFG114SP

REQUIRED TOOL LIST:

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Assorted Drill Bits
- Tape Measure



Kit Box Breakdown:

Part #: DEFG114SP

ITEM#	DESCRIPTION	QTY
C1178DEF-SP	DEF SKID PLATE	1
HB-DEFG114SP	HDWR BAG: DEFG114SP SKID PLATE	1
I-DEFG114SP	INST SHEET: DEFG114SP	1

Hardware Bag Breakdown:

HB-DEFG114SP HARDWARE BAG

ITEM#	DESCRIPTION	QTY	
516X1FTB	5/16 X 1 FINE THRD BOLT	4	
516SAEW	5/16 SAE WASHER	8	
516FTN	5/16 FINE THRD N/I LOCKNUT	4	

Installation:

- 1. With the vehicle on flat level ground, set the emergency brake & block the rear tires.
- Models Without OEM DEF / Urea Skid Plate: Measure down 3 1/4" from the top of the cab mount bracket at the rear of the DEF / Urea tank & draw a line across the cab mount bracket. (See Photo # 1)



- 3. <u>Models Without OEM DEF / Urea Skid Plate:</u> Measure down 2 1/8" from the top of the cab mount bracket at the front of the DEF / Urea tank & draw a line across the cab mount bracket. (See Photo # 2)
- Models Without OEM DEF / Urea Skid Plate: Place the new Skyjacker DEF / Urea tank skid plate over the DEF / Urea tank & align the top of the new Skyjacker DEF / Urea tank skid plate with the previously drawn lines. Mark, center punch, & drill the four mounting holes using a 5/16" drill bit.
- 5. Models With OEM DEF / Urea Skid Plate: Place the new Skyjacker DEF / Urea tank skid plate over the DEF / Urea tank. Using a block of wood & jack to assist the new Skyjacker DEF / Urea skid plate over the OEM DEF / Urea skid plate, until flush with the OEM DEF / Urea skid plate. (See Photo # 3) Mark, center punch, & drill the four mounting holes using a 5/16" drill bit.
- Install the new Skyjacker DEF / Urea tank skid plate using the 5/16" x 1" bolts, washers, 5/16" nuts, & 1/2" socket. (See Photo # 4 & # 5)

FINAL NOTES:

• After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart below for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.

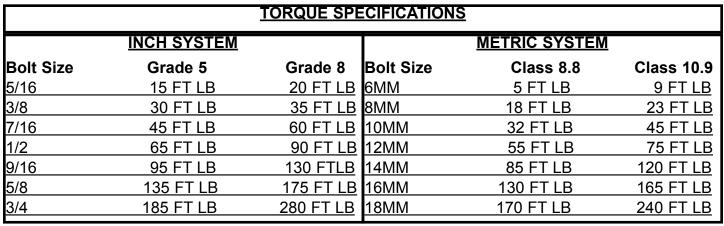


Photo # 5

• The above specifications are not to be used when the bolt is being installed with a bushing.

Seat Belts Save Lives, Please Wear Your Seat Belt.









Photo # 2