

1988-1998 1500/2500 IFS GM 4x4 Eccentric Cam Kit Part # 1088H

- 1. Perform pre-alignment checks in a normal manner. Hook-up alignment gauges & record readings.
- 2. Support the vehicle by the lower control arms.
- Remove <u>ONE</u> upper control arm bolt at a time. <u>Note:</u> Remove the OEM welded washer & escess weld. It may be necessary to elongate the hole in the upper control arm. Clean the surface area from the cam contacts of any body sealant or weld slag. The cam must operate on a smooth surface.
- 4. Install the cam, lock washer, & nut. Snug up the nut, but leave loose enough to allow for adjustment.
- 5. Replace the tire / wheel & alignment equipment.
- 6. Adjust the cams to the needed camber & torque the nuts to 80-100 ft. lbs., while holding the bolt head with a wrench.
- 7. Check all readings & adjust as necessary.

Seat Belts Save Lives, Please Wear Your Seat Belt.

