



**2001 - 2010 Chevy / GM  
2500 HD / 3500 4WD  
Dual Steering Stabilizer  
Part # 7298 / 9298**

**REQUIRED TOOL LIST:**

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Measuring Tape
- Torque Wrench

**Component Box Breakdown:**

**Part #: 7298 / 9298**

Item #	Description	Qty	Item #	Description	Qty
7500WS	WHITE STEERING DAMPER (Included With 7298)	2	BTIE-K	BLACK BOOT TIE (Included With 9298)	2
9500WS	SILVER STEERING DAMPER (Included With 9298)	2	HSS	HYDRO SHOCK DECAL (Included With 7298)	2
B12RS	RED BOOT (Included With 7298)	2	SSD	SILVER STABILIZER DECAL (Included With 9298)	2
B12KS	BLACK BOOT (Included With 9298)	2	HB-7298	HARDWARE BAG: 7298 / 9298	1
BTIE	RED BOOT TIE (Included With 7298)	2	I-7298	INST SHEET: 7298 / 9298	1

**Hardware Bag Breakdown:**

**Part # HB-7298**

Item #	Description	Qty	Item #	Description	Qty
7298-MB	MAIN STAB BRACKET	1	STEM BUSH-SST	STEM BUSHING	4
7298-DT2	DRIV / TAB BRACKET	1	516X114X134U	5/16 X 1 1/4 X 1 3/4 U-BOLT RD	2
7298-PT2	PASS / TAB BRACKET	1	516CTN	5/16 COARSE THR LOCK NUT	4
140629	EB6 STUD BAG	2	516SAEW	5/16 SAE WASHER	4
142120	STAB WASH PKG	2	58USSW	5/8 USS WASHER	2
HOURGLASS 5/8	HOURGLASS 5/8 BUSHING	2			

## Installation:

1. Park the vehicle on a level concrete or asphalt surface with the front tires / wheels pointing straight forward.
2. Set the emergency brake & block the rear tires / wheels.
3. While supporting the front cross member with a floor jack, remove the front lower A-arm bolt at the frame using a 15/16" socket. **Note:** If installing on a vehicle with 3" or more lift, it will be the upper front bolt on the after market cross member.
4. Once the bolt is removed, re-install with the new Skyjacker outer stabilizer bracket. Place the large 5/8" washer between the bracket & the frame. (See Arrow in Photo #1) **Note:** Be sure to install the bolt pointing toward the rear. Mount the new bracket so the tab sticks back & outward toward the tire / wheel. Attach the steering stabilizer stud to the bracket. (See Photo # 2) Repeat this process on the passenger side.
5. Mount the new Skyjacker center main bracket to the center link using the supplied u-bolts, washers, & nuts. Do not tighten the u-bolts at this time. (See Photo # 3)
6. Attach the cylinders to the main bracket & outer bracket. (See Photo # 4) Center the main bracket so that both cylinders are pulled out equal distances. (See Photo # 4 & # 5)
7. Cycle the steering left to right & check all parts for adequate clearance.

**Note:** This steering stabilizer kit is designed for the 01-10 GM 2500 HD 4WD with 3"-6" lift heights. This kit will **NOT** work on vehicles with a lift kit that relocates the upper A-arms.



Photo # 1



Photo # 2

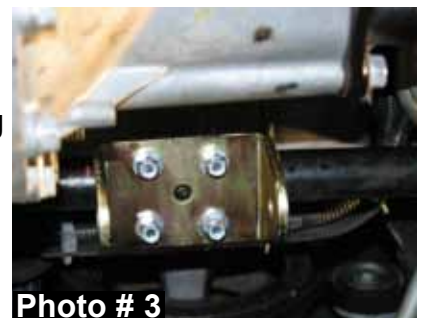


Photo # 3



Photo # 4



Photo # 5

**Final Notes:**

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- Cycle the steering of the vehicle left to right & check all parts for adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

<b>TORQUE SPECIFICATIONS</b>					
<b><u>INCH SYSTEM</u></b>			<b><u>METRIC SYSTEM</u></b>		
<b>Bolt Size</b>	<b>Grade 5</b>	<b>Grade 8</b>	<b>Bolt Size</b>	<b>Class 8.8</b>	<b>Class 10.9</b>
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FTLB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

- The above specifications are not to be used when the bolt is being installed with a bushing.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**