



# 1967 - 1987 GM 4WD Heavy Duty OEM Steering Stabilizer Installation Instructions

## REQUIRED TOOL LIST:

- Safety Glasses
  - Metric / Standard Wrenches & Sockets
  - Torque Wrench
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## Component Box Breakdown:

### Part #: 7055 / 9055

Item #	Description	Qty	Item #	Description	Qty
7000WS	WHITE STEERING DAMPER (Included With 7055)	1	BTIE-K	BLACK BOOT TIE (Included With 9055)	1
9000WS	SILVER STEERING DAMPER (Included With 9055)	1	HSS	HYDRO SHOCK DECAL (Included With 7055)	1
B10RS	RED BOOT (Included With 7055)	1	SSD	SILVER STABILIZER DECAL (Included With 9055)	1
B10KS	BLACK BOOT (Included With 9055)	1	HB-7055	HARDWARE BAG: 7055 / 9055	1
BTIE	RED BOOT TIE (Included With 7055)	1	I-7055	INST SHEET: 7055 / 9055	1

## Hardware Bag Breakdown:

### Part # HB-7055

Item #	Description	Qty	Item #	Description	Qty
HOURGLASS 5/8	HOURGLASS 5/8 BUSHING	2	P837	TAPERED STUD	1
140629	EB6 STUD BAG	1			

## **Installation:**

1. Park the vehicle on a level concrete or asphalt surface with the front tires / wheels pointing straight forward.
2. Set the emergency brake & block the rear tires / wheels.
3. Remove the OEM steering stabilizer.
4. Install the supplied tapered stud into the OEM tie rod.
5. Install the supplied bushing & sleeve into the body end eye of the new Skyjacker steering stabilizer & attach to the OEM axle bracket using the OEM hardware.
6. Install the supplied boot over the shaft end of the new Skyjacker steering stabilizer & install the supplied bushing into the shaft end eye of the new steering stabilizer.
7. Mount the shaft end of the new Skyjacker steering stabilizer to the new stud on the OEM tie rod.



**Photo # 1**

## **Final Notes:**

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- Cycle the steering of the vehicle left to right & check all parts for adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

**TORQUE SPECIFICATIONS**

<b><u>INCH SYSTEM</u></b>			<b><u>METRIC SYSTEM</u></b>		
<b>Bolt Size</b>	<b>Grade 5</b>	<b>Grade 8</b>	<b>Bolt Size</b>	<b>Class 8.8</b>	<b>Class 10.9</b>
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FT LB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

• The above specifications are not to be used when the bolt is being installed with a bushing.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**