

1967 - 1987 GM 4WD Heavy Duty OEM Steering Stabilizer Installation Instructions

REQUIRED TOOL LIST:

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Torque Wrench

Component Box Breakdown:

Part #: 7055 / 9055

Item #	Description	Qty	Item #	Description	Qty
7000WS	WHITE STEERING DAMPER	1	BTIE-K	BLACK BOOT TIE	1
	(Included With 7055)			(Included With 9055)	
9000WS	SILVER STEERING DAMPER	1	HSS	HYDRO SHOCK DECAL	1
	(Included With 9055)			(Included With 7055)	
B10RS	RED BOOT	1	SSD	SILVER STABILIZER DECAL	1
	(Included With 7055)			(Included With 9055)	
B10KS	BLACK BOOT	1	HB-7055	HARDWARE BAG: 7055 / 9055	1
	(Included With 9055)		I-7055	INST SHEET: 7055 / 9055	1
BTIE	RED BOOT TIE	1			
	(Included With 7055)				

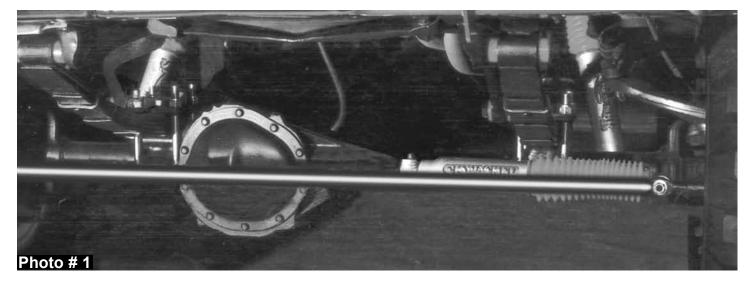
Hardware Bag Breakdown:

Part # HB-7055

Item # D	Description	Qty	Item #	Description	Qty
HOURGLASS 5/8 H	OURGLASS 5/8 BUSHING	2	P837	TAPERED STUD	1
140629 E	B6 STUD BAG	1			

Installation:

- 1. Park the vehicle on a level concrete or asphalt surface with the front tires / wheels pointing straight forward.
- 2. Set the emergency brake & block the rear tires / wheels.
- 3. Remove the OEM steering stabilizer.
- 4. Install the supplied tapered stud into the OEM tie rod.
- 5. Install the supplied bushing & sleeve into the body end eye of the new Skyjacker steering stabilizer & attach to the OEM axle bracket using the OEM hardware.
- 6. Install the supplied boot over the shaft end of the new Skyjacker steering stabilizer & install the supplied bushing into the shaft end eye of the new steering stabilizer.
- 7. Mount the shaft end of the new Skyjacker steering stabilizer to the new stud on the OEM tie rod.



Final Notes:

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- Cycle the steering of the vehicle left to right & check all parts for adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

TORQUE SPECIFICATIONS								
	<u>INCH SYSTEM</u>			METRIC SYSTEM				
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9			
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB			
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB			
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB			
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB			
9/16	95 FT LB	130 FTLB	14MM	85 FT LB	120 FT LB			
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB			
3/4	185 FT LB	280 FT LB	<u>18MM</u>	170 FT LB	240 FT LB			

[•] The above specifications are not to be used when the bolt is being installed with a bushing.

Seat Belts Save Lives, Please Wear Your Seat Belt.