



2011 - 2014 Chevy / GM
2500 HD 4WD
Heavy Duty OEM
Steering Stabilizer
Installation Instructions

REQUIRED TOOL LIST:

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Measuring Tape
- Torque Wrench

Component Box Breakdown:

Part #: 7011 / 9011

Item #	Description	Qty	Item #	Description	Qty
7000WS	WHITE STEERING DAMPER (Included With 7011)	1	SSD	SILVER STABILIZER DECAL (Included With 9011)	1
9000WS	SILVER STEERING DAMPER (Included With 9011)	1	HB-7011	HARDWARE BAG: 7011 / 9011	1
HSS	HYDRO SHOCK DECAL (Included With 7011)	1	I-7011	INST SHEET: 7011 / 9011	1

Hardware Bag Breakdown:

Part # HB-7011

Item #	Description	Qty	Item #	Description	Qty
12X212FTB	1/2 X 2 1/2 FINE THREAD BOLT	1	HG58125	HOURGLASS 5/8" X 1.25"	1
12FTN	1/2 FINE THREAD LOCK NUT	1	HOURGLASS 5/8	HOURGLASS 5/8 BUSHING	1
12SAEW	1/2 SAE WASHER	2	P837	TAPERED STUD / 141264	1
403712	ES22 SLEEVE / 1.25" LONG	1			

Installation:

1. Park the vehicle on a level concrete or asphalt surface with the tires / wheels pointing straight forward.
2. Set the emergency brake & block the rear tires / wheels.
3. If equipped, remove the OEM steering stabilizer from the frame & from the center steering link.
4. Install the supplied 1 1/4" long bushing into the "body" end of the new Skyjacker steering stabilizer & install the supplied 1 1/4" long sleeve into the new bushing. (See Photo # 1)
5. Install the supplied 1 1/2" long bushing into the "shaft" end of the new Skyjacker steering stabilizer. (See Photo # 2)
6. Install the supplied tapered stud into the OEM center steering link & tighten using the supplied washer & nut. Slide the shaft end of the new Skyjacker steering stabilizer over the new stud & tighten using the supplied washer & nut. (See Photo # 3)
7. Attach the "body" end of the new Skyjacker steering stabilizer to the OEM mount on the frame using the supplied 1/2" x 2 1/2" bolt, washers, & nut. (See Photo # 4)

Final Notes:

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- Cycle the steering of the vehicle left to right & check all parts for adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

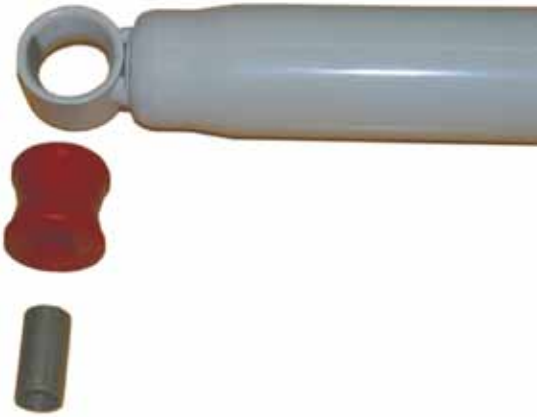


Photo # 1



Photo # 2



Photo # 3



Photo # 4

TORQUE SPECIFICATIONS

<u>INCH SYSTEM</u>			<u>METRIC SYSTEM</u>		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FT LB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

- The above specifications are not to be used when the bolt is being installed with a bushing.

Seat Belts Save Lives, Please Wear Your Seat Belt.