



# 1999-2004 Ford Superduty / Excursion 4WD Dual Steering Stabilizer Kit Part # 7299

## Contents:

Part #	Description	Qty
7000	WHITE STEERING DAMPER	2
7299-MB	MAIN BRKT FOR 7299	1
7299-DB	DRIVERS BRKT FOR 7299	1
516X112X214U	5/16 X 1 1/2 X 2 1/4 U-BOLT ROUND	3
516CTN	5/16-18 COARSE N/I LOCK NUT	6
516SAEW	5/16 SAE WASHER	6
HOURGLASS 5/8	HOURGLASS 5/8 SHOCK BUSHING	4
140629	EB6 STUD BAG- P932	4
B10RS	RED BOOT	2
BTIE	RED BOOT TIE	2
HSS	HYDRO SHOCK DECAL	2
I-7299	INST. SHEET FOR 7299	1

## Installation:

1. Park the vehicle on flat level ground & set the emergency brake.
2. Place the tires / wheels to a straight forward position.
3. Remove OEM steering stabilizer & stabilizer mounting bracket.
4. Cut the OEM passenger side stabilizer bracket at the dotted line with a hacksaw or grinder & discard. (See Photo # 1)
5. On the driver's side, remove the nuts from the front u-bolt & install the new Skyjacker bracket onto the u-bolt using the OEM hardware. (Photo # 2)
6. Place the new Skyjacker main bracket under the tie rod. Notice the four indentions on top of the tie rod (See arrows in Photo # 3). For the correct alignment of the bracket, you must count over to the third indentation & place the first u-bolt onto the third indentation. Mount the other two u-bolts through the bracket.
7. Place the new Skyjacker shock boots onto the new steering stabilizers & secure boots in place with the supplied boot ties. Insert the 5/8" ID polyurethane bushings & P-932 studs into each steering stabilizer eye. Pull the steering stabilizers out & fasten the other end of the studs to the brackets. (See Photos # 4 & # 5)
8. Cycle steering left to right & check all components for adequate clearance.
9. Re-torque all fasteners after the first 100 miles & periodically thereafter.



Photo # 1

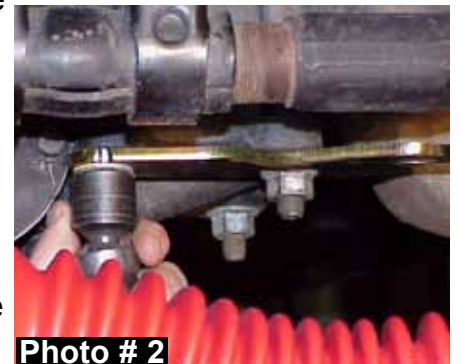


Photo # 2

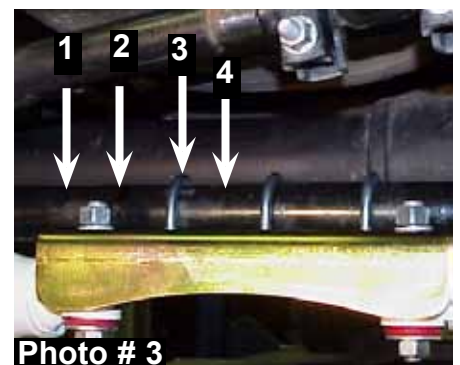


Photo # 3

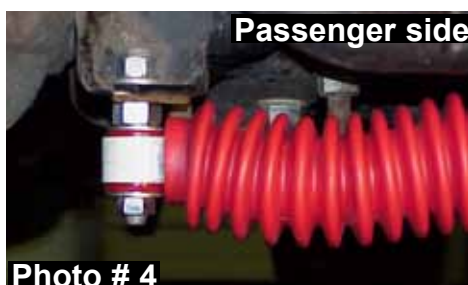


Photo # 4



Photo # 5