

## 2005 - 2010 Ford Super Duty Dual Steering Stabilizer Part # 7154 & # 7156

PARTS LIST: 7	154	
ITEM#	DESCRIPTION	QTY
7000WS	WHITE STEERING DAMPER	1
7154-UB	STRG STABILIZE BKT,4"05F250	1
140629	EB6 STUD BAG - P932/140629	1
HOURGLASS	5/8 HOURGLASS 5/8 SHOCK BUSHIN	IG 2
SSB5468-T	STRG STAB TAPERED SLV,05F25	1
58SP	5/8" SPACER - 1 1/4" O.D.	1
12X312FTB	1/2 X 3 1/2 FINE THREAD BLT	1
12SAEW	1/2 SAE WASHER	2
12FTN	1/2-20 FINE N/I LOCK NUT	1
81004	TAPERED SLEEVE, 1/2"I.D.	1
142121	ES24 SLEEVE, 1.38" LONG	1

ITEM#	DESCRIPTION	QTY
7000WS	WHITE STEERING DAMPER	1
7156-UB	STRG STABILIZE BKT,6"05F250	1
P837	STAB TAPERED STUD/141264	1
140629	EB6 STUD BAG - P932/140629	1
HOURGLASS	5/8 HOURGLASS 5/8 SHOCK BUSHING	2
12X114FTB	1/2 X 1 1/4 FINE THD BOLT	1
12FTN	1/2-20 FINE N/I LOCK NUT	1
12SAEW	1/2 SAE WASHER	2
SSB5468-T	STRG STAB TAPERED SLV,05F25	1

## **Installation:**

- 1. Park the vehicle on flat level ground & set the emergency brake.
- 2. Turn the tires / wheels to a straight forward position.
- 3. Remove the OEM steering stabilizer & OEM bracket from the cross member using a 18mm socket. (See Photo # 1)
- 4. Attach the new Skyjacker steering stabilizer bracket to the cross member in the OEM mounting holes using the OEM hardware. Note: Install the bolts from the front. Torque to 90 Ft. Lbs.
- Part# 7156 only: Install the 1/2 x 1 1/4" fine thread bolt, washers, & nut in the third mounting hole. Torque to 90 Ft. Lbs. (See Arrow in Photo # 2)
- Install the new tapered sleeve into the OEM tapered mounting hole on the drag link. With the tapered sleeve installed, insert the new tapered stud (7156 only). (See Photo # 3) Insert the bolt & spacer for the 7154. Spacer is installed on the top side of drag link (7154).
- 7. Install the new non-tapered stud into the top of the new steering stabilizer bracket. Install the 5/8 hourglass bushings & boot onto the new steering stabilizer. Install the new steering stabilizer on the new studs & tighten all nuts. (See Photo # 4)





Note: Part# 7154 is designed to work on vehicles with 4" & 8.5" Suspension Lifts. When installing on an 8.5", the steering stabilizer & stud will mount to the bottom of the new frame bracket. Part# 7156 is designed to work on vehicles with 6" Suspension Lift.

Seat Belts Save Lives, Please Wear Your Seat Belt.



