



2005 - 2020 Toyota Tacoma 2"- 3" Coil-Over Kit Upper A-Arm Kit Installation Instructions

REQUIRED TOOL LIST:

- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Ball Joint Remover
- Tie Rod remover
- Cut Off Wheel (Some Models)
- Grinder (Some Models)
- Fastener Removal Tool (A-Arm Install)
- Adjustable Wrench (A-Arm Install)
- Grease Gun (A-Arm Install)
- Floor Jack / Jack Stands
- Measuring Tape
- Torque Wrench



Before beginning the installation, thoroughly & completely read these instructions & the enclosed driver's WARNING NOTICE. Affix the WARNING decal in the passenger compartment in clear view of all occupants. Please refer to the Parts List to insure that all parts & hardware are received prior to the disassembly of the vehicle.

Park the vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from the factory & is usually not noticed until a lift kit has been installed, which makes the difference more visible. Using a measuring tape, measure the front & rear (both sides) from the ground up to the center of the fender opening above the axle. Record this information below for future reference.

Driver Side Front: _____

Passenger Side Front: _____

Driver Side Rear: _____

Passenger Side Rear: _____

Important Notes:

- This lift kit is **not designed** nor **will fit** Toyota Tacoma **T/X Baja** models.
- **Do not** adjust models with **manual hubs** more than 2" of lift above the OEM height.
- If larger tires (10% more than the OEM diameter) are installed, speedometer recalibration will be necessary. Contact your local Toyota dealer or an authorized dealer for details.

- After installation, a qualified alignment facility is required to align the vehicle to the OEM specifications.

Component Box Breakdown:

Part #: TC530BM / TC530UM / TC530UMS / TC536BM / TC536UM

Item #	Description	Qty	Item #	Description	Qty
TOY20153-S	TOYOTA C/O COIL SPRING	2	916X212X834U	9/16 X 2 1/2 X 8 3/4 U-BOLT	4
SKY201-S	TOYOTA COIL-OVER SHOCK	2		(Included With All Boxes Except TC530UMS Box)	
T53UCA-L	DRIVER UPPER A-ARM	1	916X212X7U	9/16 X 2 1/2 X 7 U-BOLT	4
	(Included With UM Boxes)			(Included With TC530UMS Box)	
T53UCA-R	PASSENGER UPPER A-ARM	1	HB-14ARM	HDWR BAG: 1/4 A-ARM	1
	(Included With UM Boxes)			(Included With UM Boxes)	
T5USM-B	UPPER SHOCK MOUNT	2	HB-916	HDWR BAG: 9/16 FINE TH NUT	1
T5SBB-S	SWAY BAR LOWER BLOCK	2		(Included With TC530 Boxes)	
TFDD2	TOYOTA DIFF DROP KIT	1	HB-TC530	HDWR BAG: TC530	1
RBF125	1.25" REAR LIFT BLOCK	2	HB-TC536	HDWR BAG: TC536	1
	(Included With TC530BM & TC530UM Boxes)			(Included With TC536 Boxes)	
RB20	2" REAR LIFT BLOCK	2	M9545	MONOTUBE SHOCK	2
	(Included With TC536BM & TC536UM Boxes)		I-TC536	INST SHEET: TC530/536	1

Hardware Breakdown:

Part # TFDD2

Item #	Description	Qty	Item #	Description	Qty
TCLS10-B	1" DIFF LOWERING SPACER	2	12X612CTBG5	1/2 X 6 1/2 COARSE THRD BOLT	2
CS0750	CRUSH SLEEVE / .750"	4	12SAEW	1/2 SAE WASHER	4
8X40MMB	8MM X 30MM METRIC BOLT	4	12CTN	1/2 COARSE THREAD LOCK NUT	2
516USSW	5/16 USS WASHER	4	I-TFDD2	INST SHEET: TFDD2	1

Part # HB-14ARM (Included With UM Boxes)

Item #	Description	Qty	Item #	Description	Qty
14CTN	1/4 COARSE THREAD LOCK NUT	2	14SAEW	1/4 SAE WASHER	2

Part # HB-916 (Included With TC530 Boxes)

Item #	Description	Qty
916FTN	9/16 FINE TRHEAD LOCK NUT	8

Part # HB-TC530

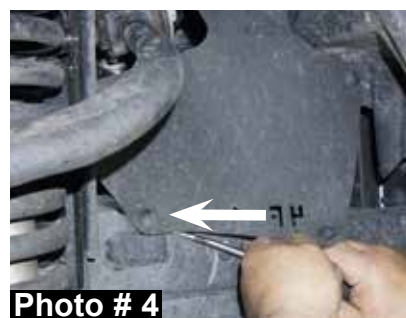
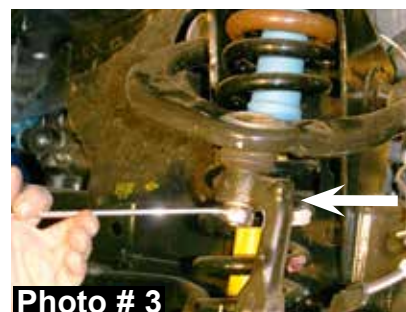
Item #	Description	Qty	Item #	Description	Qty
716X1FTB	7/16 X 1 FINE THREAD BOLT	6	12SAEW	1/2 SAE WASHER	4
716FTN	7/16 FINE THREAD LOCK NUT	6	916XTFW	9/16 EXTRA THICK WASHER	2
716SAEW	7/16 SAE WASHER	12	38SAEW	3/8 SAE WASHER	4
12X212FTB	1/2 X 2 1/2 FINE THREAD BOLT	2	10X20MMB	10MM X 20MM METRIC BOLT	4
12FTN	1/2 FINE THREAD LOCK NUT	2	SW201	SPANNER WRENCH	1

Part # HB-TC536 (Included With TC536 Boxes)

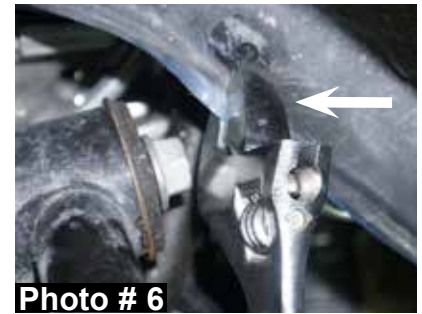
Item #	Description	Qty	Item #	Description	Qty
RBLE10-S	BRAKE/ABS LINE EXT BRACKET	2	516CTN	5/16 COARSE THRD LOCK NUT	2
516X34CTBG5	5/16 X 3/4 COARSE THRD BOLT	2	916FTN	9/16 FINE THREAD LOCK NUT	8
516SAEW	5/16 SAE WASHER	4			

Front Installation:

1. With the vehicle on flat level ground, set the emergency brake, & block the rear tires / wheels.
 2. Raise the front of the vehicle & support the vehicle securely using jack stands.
 3. Remove the front tires / wheels.
 4. Disconnect the OEM ABS lines from the OEM upper A-arms & disconnect the OEM ABS / brake lines from the OEM steering knuckles. (See Photo # 1)
 5. Disconnect the OEM sway bar end links from the OEM sway bar.
 6. Disconnect the OEM outer tie rods from the OEM steering knuckles using a tie rod remover or other suitable tool. (See Photo # 2)
 7. Disconnect the lower strut mounts from the OEM lower A-arms.
 8. Disconnect the OEM upper A-arms from the OEM steering knuckles using a ball joint remover or other suitable tool. (See Photo # 3)
- If installing a kit with the optional Skyjacker upper A-arms proceed to Step # 9, otherwise proceed to Step # 14.**
9. Remove the OEM front inner fender liners using a fastener removal tool or other suitable tool. (See Photo # 4)
 10. Remove the OEM nuts & washers from the OEM upper A-arms. (See Photo # 5)
 11. Push the OEM upper A-arm bolts forward until they contact the body & mark.



12. Bend the body outward at the previously made marks enough for the OEM upper A-arm bolts to clear the body using an adjustable wrench or other suitable tool & remove the OEM upper A-arms. (See Photo # 6)

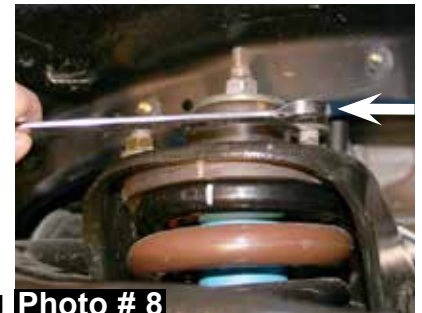


13. Install the new Skyjacker upper A-arms using the OEM hardware. (See Photo # 7)



14. Remove the upper strut mounting bolts from the OEM upper frame mounts & remove the OEM strut assemblies. (See Photo # 8)

15. Assemble the new Skyjacker coil-over shocks using the supplied coil spring.



16. Install new Skyjacker upper mounting brackets to each new Skyjacker coil-over shock assembly using the supplied 1/2" x 2 1/2" fine thread bolts, washers, & nuts.

17. Install the new Skyjacker coil-over shock assemblies to each OEM upper mount using the supplied 7/16" x 1" fine thread bolts, washers, & nuts.

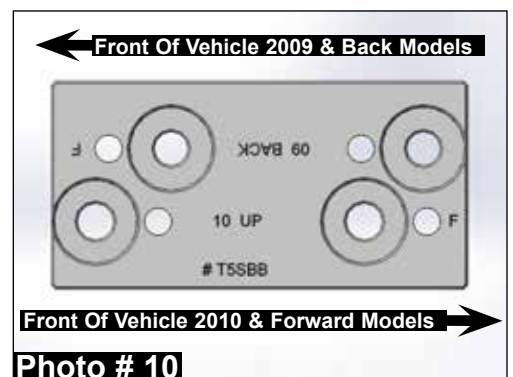
18. Install the new Skyjacker coil-over shock assemblies to each OEM lower A-arm using the OEM hardware.

19. Connect the OEM upper A-arms to the OEM steering knuckles using the OEM hardware.



20. **Kits with new Skyjacker upper A-arms:** Connect the new Skyjacker upper A-arms to the OEM steering knuckles using the supplied hardware & grease the new Skyjacker upper A-arm ball joints using a grease gun. (See Photo # 9)

21. Disconnect the OEM sway bar from the frame & install the new Skyjacker sway bar relocation brackets to the frame with the engraved "**F**" toward the front of the vehicle using the OEM hardware through the counter sunk holes of the new sway bar relocation brackets. (See Photo # 10) **Note:** 2009 & back models will use the "**09 BACK**" side of the new sway bar relocation brackets & 2010 & forward models will use the "**10 UP**" side.



22. Attach the OEM sway bar to the forward holes of the Skyjacker sway bar relocation brackets using the supplied 10mm x 20 mm bolts & washers. (See Photo # 11)

23. Install one supplied 9/16" extra thick washer onto the disconnected / sway bar end of each OEM sway bar end link & attach the OEM sway bar end links to the OEM sway bar using the OEM hardware.
Note: The new 9/16" extra thick washers will allow for adequate clearance between the OEM sway bar end links & new Skyjacker coil springs.

24. Connect the OEM outer tie rods to the OEM steering knuckles using the OEM hardware.

25. Connect the OEM ABS lines to the OEM upper A-arms & connect the OEM ABS / brake lines to the OEM steering knuckles using the OEM hardware.

26. **Kits with new Skyjacker upper A-arms:** Connect the OEM ABS / brake lines to the new Skyjacker upper A-arms using the supplied 1/4" nuts & 1/4 washers & install the OEM front inner fender liners using the OEM hardware.

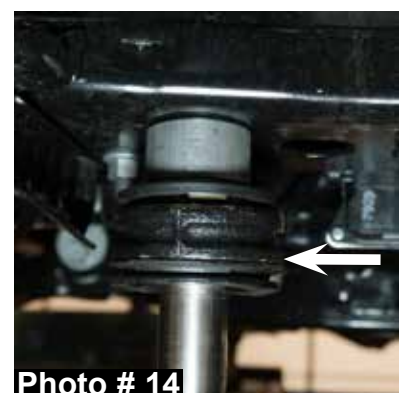
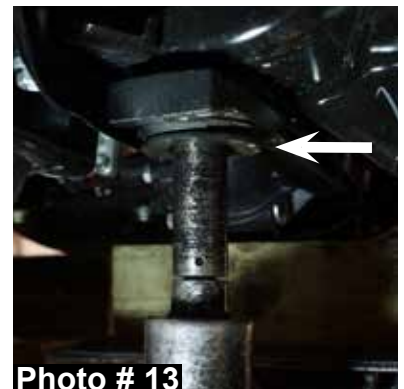
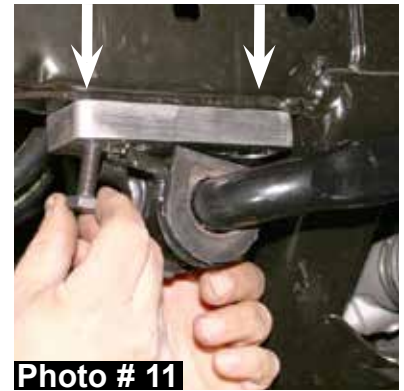
27. Remove the OEM front skid plate bolts. (See Photo # 12)

28. If equipped, remove OEM rear skid plate bolts.

29. Support the front differential using a floor jack.

30. Remove the OEM bolts from the OEM cross member & front differential mounts. (See Photo # 13)

31. Lower the front differential & install the new Skyjacker differential lowering spacers between the OEM cross member & front differential mounts using the large OEM washers, supplied 1/2" x 6 1/2" coarse thread bolts, washers, & nuts. (See Photo # 14) **Note:** Some models may require the OEM driver's side cross member / radiator support bracket to be trimmed in order to clear the OEM driver's side front differential mount when lowered. (See Steps # 32, # 33, & # 34)



32. Mark the OEM driver's side cross member / radiator support bracket for front differential mount clearance & trim using a cut off wheel or similar tool. (See Photo # 15)

33. Clean up any imperfections & round any sharp edges using a grinder or similar tool.

34. Prime / paint all raw metal exposed from trimming the OEM driver's side cross member / radiator support bracket.

35. Remove the floor jack from under the front differential.

36. Install the OEM front skid plate at the front mounting locations using the OEM hardware.

37. Install the OEM front skid plate at the rear mounting locations using the supplied crush sleeves, 8mm x 40mm bolts, & washers. (See Photo # 16) **Note:** One new Skyjacker crush sleeve will be placed between the OEM front skid plate & each OEM cross member / radiator support bracket.

38. If equipped, install the OEM rear skid plate at the front mounting locations using the supplied crush sleeves, 8mm x 40mm bolts, & washers.

39. If equipped, install the OEM rear skid plate at the rear mounting locations using the OEM hardware.

40. Install the front tires / wheels & lower the front of the vehicle to the ground.

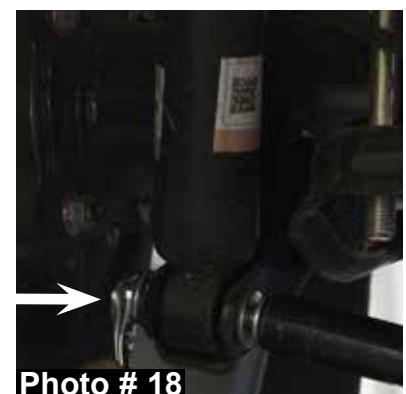
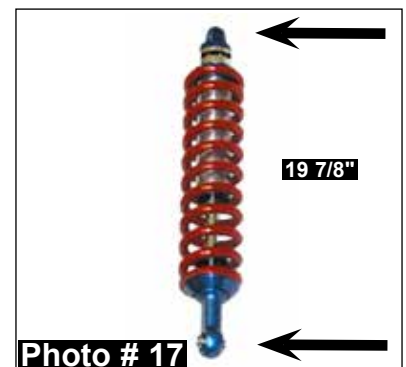
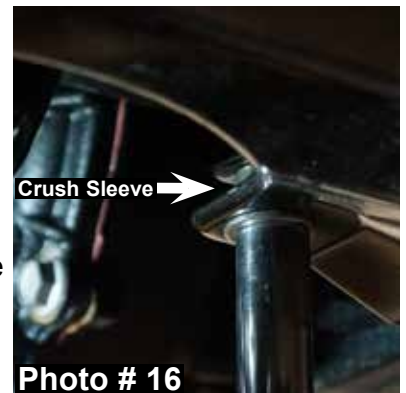
Note: Adjust each new Skyjacker coil-over shock assembly to 19 7/8" center to center using the supplied spanner wrench. (See Photo # 17) Adjusting to 19 7/8" will yield approximately 2.5" - 3" of lift.

Rear Installation:

1. Block the front tires / wheels, raise the rear of the vehicle, & support securely using jack stands.

2. While supporting the rear differential, remove the rear tires / wheels.

3. Remove the OEM rear shocks & disconnect the OEM brake line bracket from the rear differential. (See Photo # 18)

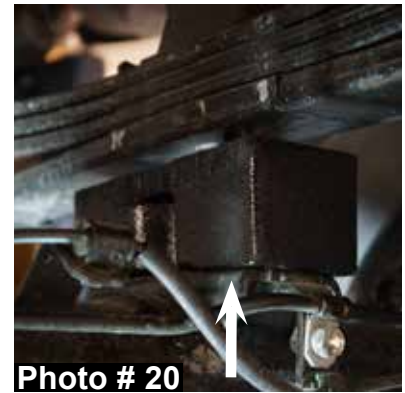


4. Remove the OEM u-bolts. (See Photo # 19) **Note:** The rear differential will now be free to move, support securely using a floor jack.

If installing a system with new Skyjacker rear leaf springs proceed to Step # 7.



5. **Rear Block Installation:** Lower the rear differential & install the new Skyjacker rear lift blocks between the axle pad & the OEM rear leaf spring. (See Photo # 20) **Note:** TC536 Kits / Install the new 2" rear lift blocks with the taller end toward the rear of the vehicle.
6. Raise the rear differential to the OEM rear leaf springs. **Note:** Be sure the OEM rear leaf spring center tie bolts & block pins align in the proper holes & are completely seated. (Proceed to Step # 9)
7. **Rear Leaf Spring Installation:** Disconnect the E-brake cable from the OEM rear leaf spring. Remove the OEM rear leaf springs & install the new Skyjacker rear leaf springs.
8. Raise the rear axle & connect the E-brake cable to the OEM leaf spring using the OEM hardware.
9. Install the new Skyjacker u-bolts using the supplied 9/16" fine thread nuts.
10. Connect the OEM brake line bracket to the rear differential.
11. Install the new Skyjacker rear shocks using the OEM & supplied hardware.
12. Install the rear tires / wheels & lower the rear of the vehicle to the ground.



Final Notes:

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- With the vehicle placed on the ground, cycle the steering lock to lock & inspect the steering, suspension, brake lines, front & rear drivelines, fuel lines, & wiring harnesses for proper operation, tightness, & adequate clearance.
- Have the headlights readjusted to the proper settings.
- Have a qualified alignment center align the vehicle to the OEM specifications.
- After the first 100 miles, check all hardware for the proper torque & periodically thereafter.

TORQUE SPECIFICATIONS

<u>INCH SYSTEM</u>			<u>METRIC SYSTEM</u>		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FT LB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

- The above specifications are not to be used when the bolt is being installed with a bushing.

Seat Belts Save Lives, Please Wear Your Seat Belt.