



1966 - 1977 Ford Bronco  
0"- 7" Lift  
Adjustable Front Track Bar  
Installation Instructions

REQUIRED TOOL LIST:



- Safety Glasses
- Metric / Standard Wrenches & Sockets
- Lithium Grease
- Tape Measure
- Torque Wrench

Before beginning the installation, thoroughly & completely read these instructions & the enclosed driver's WARNING NOTICE. Affix the WARNING decal in the passenger compartment in clear view of all occupants. Please refer to the Parts List to insure that all parts & hardware are received prior to the disassembly of the vehicle.

Component Box Breakdown:

**Part #: FTBA67**

Item #	Description	Qty	Item #	Description	Qty
FTBA67-B	FRONT ADJUST TRACK BAR	1	HB-FTBA67	HDWR BG: FTBA67 TRACK BAR	1
FTBA67-RE	FRONT TRACK BAR ROD END	1	I-FTBA67	INST SHEET: FTBA67	1
ES3498S	ES3498S TURN BUCKLE	1			

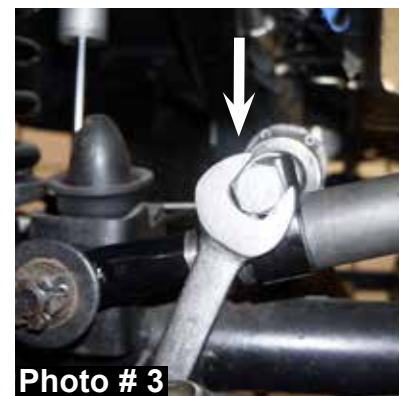
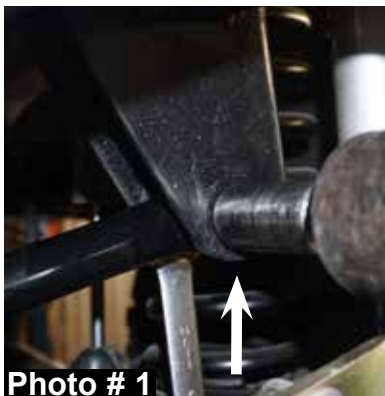
Hardware Bag Breakdown:

**Part # HB-FTBA67**

Item #	Description	Qty	Item #	Description	Qty
2501	TRACK BAR BUSHING / 1.00 ID	2	TS01	CRUSH SLEEVE / .750 ID	1
2502	TRACK BAR BUSHING / .750 ID	2	TS02	CRUSH SLEEVE / .563 ID	1
GMCL	CRUSH SLEEVE / .625 ID	1			

## **Installation:**

1. With the vehicle on flat level ground, set the emergency brake, & block the front & rear tires / wheels.
2. Remove the OEM front track bar using a 15/16" & 1 1/8" socket / wrench. **Note:** If needed, attach a ratchet strap between the frame & the front differential to take the load off of the OEM front track bar.
3. Install the supplied 3/4" ID bushings & 3/4" OD sleeve into the eyelet of the new Skyjacker front adjustable track bar using a light coat of lithium grease applied to each component. **Note:** The supplied 9/16" ID sleeve is to be used on 1966 - 1975 Ford Bronco models & the supplied 5/8" ID sleeve is to be used on 1976 - 1977 Ford Bronco models.
4. Install the supplied 1" ID bushings & 1" OD sleeve into the eyelet of the new Skyjacker front adjustable track bar rod end using a light coat of lithium grease applied to each component.
5. Using a tape measure, check the front of the vehicle to make sure the body is centered over the front tires / wheels & adjust the new Skyjacker front track bar by adjusting the new Skyjacker turn buckle inward or outward to align the new front adjustable track bar with the upper & lower mounting locations.
6. Install the new Skyjacker front adjustable track bar with the eyelet of the new front adjustable track bar at the upper frame mounting location & the eyelet of the new front adjustable track bar rod end at the lower axle mounting location using the OEM hardware, a 15/16", & 1 1/8" socket / wrench. (See Photos # 1 & # 2)
7. Position the new Skyjacker turn buckle clamps so there is clearance during complete suspension travel & tighten using a 24mm socket / wrench. (See Photo # 3)



## **Final Notes:**

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart below for the proper torque specifications.
- With the vehicle placed on the ground, cycle the steering lock to lock & inspect the steering, suspension, brake lines, front & rear drivelines, fuel lines, & wiring harnesses for proper operation, tightness, & adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

<b><u>TORQUE SPECIFICATIONS</u></b>					
<b><u>INCH SYSTEM</u></b>			<b><u>METRIC SYSTEM</u></b>		
<b>Bolt Size</b>	<b>Grade 5</b>	<b>Grade 8</b>	<b>Bolt Size</b>	<b>Class 8.8</b>	<b>Class 10.9</b>
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FT LB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

- The above specifications are not to be used when the bolt is being installed with a bushing.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**