

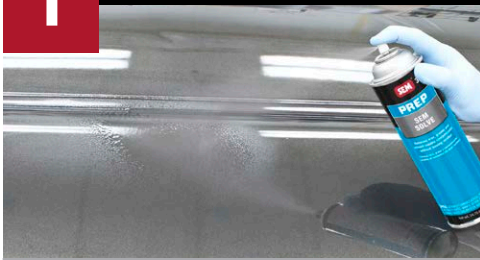


2K LOWER PANEL PROTECTION

STANDARD OPERATING PROCEDURE

1

PREP



Clean with **Scuff & Clean** and gray scuff pad. Rinse with water and dry. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

2

SAND, CLEAN & PRIME



Sand with P180 – P220 grit. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth.

- ⓘ “Back-taping” helps eliminate any heavy edges and provides smooth transition to other surfaces.
- ⚠ Prime bare metal with a direct-to-metal epoxy or 2K urethane primer. Allow primer to fully cure.

3

MIX



If tinting, mix 8 parts **Pro-Tex™ 2K Chip Guard** to 1 part solvent-based colorant. Mix 2 parts tinted mixture to 1 part **Pro-Tex 2K Chip Guard Catalyst**. Stir well.

- ⚠ Use only automotive solvent-based paint without any binders or reducers – color only. Do not use water based or lacquer based colorants.

4A

APPLY HEAVY TEXTURE

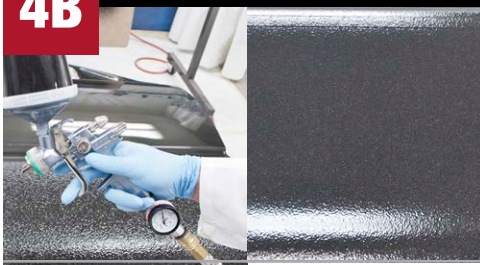


Using a **Premium Undercoat Gun & Plastic Schutz Bottle**

- Air Pressure:** 45 – 90 psi
- Distance:** 18" – 24"
- Coats:** 2
- Flash time:** 10 – 20 min
- Topcoat:** 30 min
- Dust free:** 60 – 90 min

4B

APPLY MEDIUM TEXTURE



Using a **Spray Gun**

- Fluid Tip:** 1.8 – 2.5
- Air Pressure:** 45 – 90 psi
- Distance:** 8" – 10"
- Coats:** 2
- Flash time:** 10 – 20 min
- Topcoat:** 30 min
- Dust Free:** 60 – 90 min

Remove masking tape while final coat is still wet. Clean gun with **XXX Gun Cleaner** or **XXX Universal Gun Cleaner**.

PRODUCT LIST



PREP

| Part | Product | Size |
|-------|-------------------------------|----------------|
| 38391 | Scuff & Clean | Gallon Pump |
| 38398 | Scuff & Clean | 16 oz. Tube |
| 38371 | SEM Solve | Gallon |
| 38373 | SEM Solve | 20 oz. Aerosol |
| 38374 | SEM Solve | Square Quart |
| 77771 | XXX Universal Surface Cleaner | Gallon |
| 77774 | XXX Universal Surface Cleaner | Quart |



PRIME

| Part | Product | Size |
|-------|--------------------------------------|-------------|
| ML010 | Metallock™ DTM High Build Primer Kit | 1.25 Gallon |
| ML014 | Metallock DTM High Build Primer | Quart |
| MLH16 | Metallock DTM Hardener | Half Pint |
| 50121 | World Class™ DTM Primer | Gallon |
| 50124 | World Class DTM Primer | Quart |
| 50134 | World Class DTM Primer Activator | Cone Quart |
| 50136 | World Class DTM Primer Activator | Half Pint |



APPLY

| Part | Product | Size |
|-------|------------------------|------------|
| 40820 | Pro-Tex™ 2K Chip Guard | 3 Pint Kit |

EQUIPMENT

| Part | Product | Size |
|-------|---------------------------|----------------|
| 71109 | Premium Undercoat Gun | 1 Applicator |
| 71004 | Plastic Schutz Bottle | 1 Bottle |
| 77743 | XXX Gun Cleaner | 20 oz. Aerosol |
| 77763 | XXX Universal Gun Cleaner | 20 oz. Aerosol |

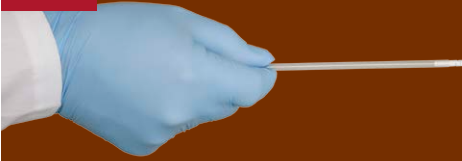


INNER PANEL CORROSION PROTECTION

STANDARD OPERATING PROCEDURE

1

THE 360° WAND



Rust Preventer is easily applied with a 360° spray pattern when using the **Premium Undercoat Gun & Spray Wand** or the **Aero Wand**.

⚠ Do not spray without tip being inserted into inner panel access point.

2A

PREP & APPLY AEROSOL



Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner** where applicable. Remove cap from **Rust Preventer**, attach straw or **Rust Preventer Aero Wand**. Apply 1 – 2 coats.

ⓘ Change angle and depth of the tip inside panel to ensure coverage.

2B

PREP & APPLY QUART



Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner** where applicable. Shake bottle of **Rust Preventer** for 1 minute. Spray 1 – 2 coats at 35 – 45 psi.

ⓘ Change angle and depth of the tip inside panel to ensure coverage.

3

CLEAN WANDS



Clean **Aero Wand** by attaching the tip and wand to **XXX Gun Cleaner**.

Clean **Premium Undercoat Gun & Wand** with **XXX Gun Cleaner** and **XXX Universal Gun Cleaner**.

PRODUCT LIST



PREP

| Part | Product | Size |
|-------|-------------------------------|----------------|
| 38371 | SEM Solve | Gallon |
| 38373 | SEM Solve | 20 oz. Aerosol |
| 38374 | SEM Solve | Square Quart |
| 77771 | XXX Universal Surface Cleaner | Gallon |
| 77774 | XXX Universal Surface Cleaner | Quart |



APPLICATIONS

| Part | Product | Size |
|-------|----------------|----------------|
| 39573 | Rust Preventer | 24 oz. Aerosol |
| 39574 | Rust Preventer | Quart |



EQUIPMENT

| Part | Product |
|-------|--------------------------------------|
| 71109 | Premium Undercoat Gun |
| 71110 | Premium Undercoat Gun and Spray Wand |
| 71111 | Spray Wand |
| 71120 | Aero Wand |



CLEAN-UP

| Part | Product | Size |
|-------|---------------------------|----------------|
| 77743 | XXX Gun Cleaner | 20 oz. Aerosol |
| 77763 | XXX Universal Gun Cleaner | 20 oz. Aerosol |