



# MINI-MAX™ CLEAR FAST SET ADHESIVE

## TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

## DESCRIPTION

Mini-Max Clear Fast Set Adhesive is a two-component clear epoxy for an invisible bond on plastic, metal, fiberglass and wood.

## FEATURES

- Superior adhesion
- High Strength
- Fast Cure
- Bonds multiple substrates

## SUITABLE SUBSTRATES

- Plastic
- Metal
- Fiberglass
- Wood

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
68442	Clear Fast Set Adhesive	Clear	1 oz. Mini-Max Cartridge
<b>Working time:</b>	2 minutes @ 70°F (21°C)		
<b>Set time:</b>	5 minutes @ 70°F (21°C)		
<b>Cure time:</b>	1 hour @ 70°F (21°C)		
<b>Lap shear strength:</b>	1200-1500 psi (ASTM D 1002)		

## HANDLING AND APPLICATION

### PREPARATION:

1. Clean with **Scuff & Clean** and rinse with water.
2. Clean with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.
3. Sand painted areas to be bonded with 180 grit paper and clean again with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.

### Note:

When cleaning fiberglass or SMC, avoid saturating exposed fibers.



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## MIXING:

Remove cap between pistons. Cut off cartridge tips at perforation. Dispense material and mix until uniform.

## APPLICATION:

1. Clean surface as outlined in Preparation section.
2. For impact strips and side moldings, mask both sides of the surface where adhesive is to be applied.

## IMPORTANT:

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DO NOT ALLOW **Mini-Max Clear Fast Set Adhesive** TO FLOW OVER MASKED AREA OR ONTO PAINTED SURFACE.

3. Apply **Mini-Max Clear Fast Set Adhesive** to surface to be bonded.
4. Hold or clamp firmly. Repair piece will be bonded in 3-5 minutes. Allow another 30 minutes to ensure a secure bond.

## STORAGE:

**Mini-Max Clear Fast Set Adhesive** should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Mini-Max Clear Fast Set Adhesive** is 1 year when stored under normal conditions.

## RELATED PRODUCTS:

Part:	Product Name:	Size:
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	Aerosol
38354	Plastic & Leather Prep	Quart
38391	Scuff & Clean	Gallon
38398	Scuff & Clean	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart