



BUMPER BITE™ FLEXIBLE GLAZE

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

Bumper Bite Flexible Glaze is a two-component, flexible, polyester finishing glaze that quickly fills sand scratches, pinholes and other minor imperfections on many automotive substrates. Purchase includes 1 tube of blue cream hardener.

FEATURES

- Extremely flexible for enhanced resistance against cracking
- Fast drying to a tack-free finish
- Superior sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint
- Excellent adhesion

SUITABLE SUBSTRATES

- Plastic
- Aluminum
- Steel
- SMC
- Fiberglass
- Properly prepped OEM paint

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
40482	Bumper Bite Flexible Glaze	Light Blue	16 oz. Tube
40489	Bumper Bite Flexible Glaze	Light Blue	14 fl. oz. Pouch

Working time: 4 – 7 minutes @ 100 grams

Sand time: 10 – 15 minutes @ 70°F (21°C)

Note:

Cure times are dependent on several factors including temperature, airflow and humidity.

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HANDLING AND APPLICATION

PREPARATION:

PLASTIC:

1. Clean with **Scuff & Clean**, water and a gray scuff pad. Rinse with water and allow to dry.
2. Next, clean with **Plastic & Leather Prep, SEM Solve or XXX Universal Surface Cleaner**. Apply according to directions.
3. Sand area to be filled with P80 – P180 grit paper.
4. Blow off and if necessary, re-clean with **Plastic & Leather Prep, SEM Solve or XXX Universal Surface Cleaner**.

STEEL, ALUMINUM, SMC AND FIBERGLASS:

1. Clean area with **SEM Solve or XXX Universal Surface Cleaner**. The surface must be free of dirt, oil, grease and rust.
2. Sand area to be filled with P80 – P180 grit paper.
3. Blow off and if necessary, re-clean with **SEM Solve or XXX Universal Surface Cleaner**.

Note:

When cleaning SMC and fiberglass, do not saturate exposed fibers. Surface must be completely dry before applying **Bumper Bite™ Flexible Glaze**.

MIXING:

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of **Bumper Bite Flexible Glaze**.
3. Stir the mixture until a uniform color is achieved. Mix no more than what can be used in 4 – 7 minutes.

APPLICATION:

1. Apply the mixture to the repair area using a spreader. The film build should not exceed 1/8 inch.
2. Allow the area to cure for approximately 10 – 15 minutes and then sand with P180 grit paper.
3. Refer to the paint manufacturer's instructions to complete the repair.

STORAGE:

Bumper Bite Flexible Glaze should be stored between 40 – 80°F (4 – 27°C). The shelf life of **Bumper Bite**



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RELATED PRODUCTS

Part:	Product Name:	Size:
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Top Quart
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
38375	SEM Solve	5 Gallon
38391	Scuff & Clean	Gallon Pump
38398	Scuff & Clean	16 oz. Tube
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart