



HEAVY BODIED WHITE SEAM SEALER

OEM MATCHED & DIRECT TO METAL



40477 Heavy Bodied White Seam Sealer has high viscosity for interior or exterior joints or voids.



Working Time
10 Mins



Set Time
15 Mins



Top Coat Time
30 Mins



Excellent adhesion to bare metal or primed surfaces

Non-sag formula duplicates OEM sealers

Paintable in 30 minutes

True white color

Will not shrink, harden or crack

Fast cure increases production

Sprayable for additional versatility

3 STEPS FOR SEAM SEALING



For detailed instructions go to semproducts.com/heavy-bodied-white-seam-sealer/ and refer to the Tech Data Sheet

STEP 1 PREP

Clean joints and seams thoroughly with **SEM Solve** or **Zero VOC Surface Cleaner**.

Sand primed surface with 400 grit sand paper or scuff with a gray scuff pad. Sand bare metal surface with 80 grit sand paper.

Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **Zero VOC Surface Cleaner**.

SEM Solve

A virgin solvent blend to clean panels prior to refinish or repair.

Part:	Size:
38371	Gallon
38373	20 oz. Aerosol
38374	Square Quart
38375	5 Gallon



Zero VOC Surface Cleaner

A water based cleaner designed to eliminate surface contaminants prior to refinishing.

Part:	Size:
40401	Gallon
40404	Pint



STEP 2 MIXING

Remove cap of cartridge by inserting a flat head screwdriver into slot and prying upward.

Place cartridge into **Universal Pneumatic Applicator** or **Universal Manual Applicator**. Equalize by dispensing product until both parts flow equally.

Install **Static Mixer**. Cut tip to desired application size.

Universal Pneumatic Applicator

The **Universal Pneumatic Applicator** is a dispensing gun for 7 oz. cartridges.



Part:	Product:
70039	Universal Pneumatic Applicator
71119	Universal Manual Applicator (not shown)

Integral Nut Square Static Mixers

Mixing tips for use with most 2K 7 oz. cartridges.



Part:	Quantity:
70011	6 Pack
70012	50 Pack

STEP 3 APPLY

Apply **Heavy Bodied White Seam Sealer** into joint or seam. Work in or finish with finger, putty knife or spreader.

While product is still wet, remove excess by wiping with a small amount of **SEM Solve** or **Zero VOC Surface Cleaner** compliant with the VOC regulations in your area.

Heavy Bodied White Seam Sealer will be ready for sanding and painting in 30 minutes.

Heavy Bodied White Seam Sealer

Sealer with high viscosity for interior or exterior joints or voids.

Part:	Size:
40477	7 oz. cartridge



OTHER 2K SEAM SEALERS

- 40377 Heavy Bodied Black Seam Sealer
- 39477 Beige Seam Sealer

DUAL MIX™ 2K SEAM SEALERS

- 39377 Seam Sealer
- 39777 High-Build Self Leveling Seam Sealer
- 39387 Self Leveling Seam Sealer



The Right Choice

SEM[®] 2K SEAM SEALING

STANDARD OPERATING PROCEDURE

1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

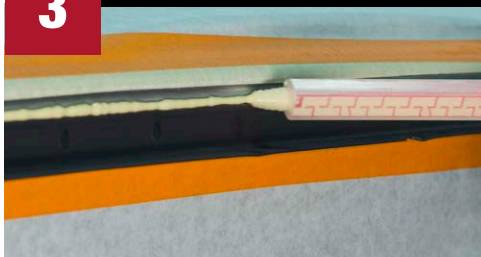
2 SAND



Bare Metal Surfaces: Sand with P80 grit. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

Primed Surfaces: Sand primed surfaces with P400 grit or a gray scuff pad. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

3 APPLY SEAM SEALER



Apply **SEM 2K Seam Sealer**. Immediately smooth or tool **Seam Sealer** to match OEM texture.

- ⓘ SEM 2K seam sealers can be applied direct-to-metal, over epoxy primer or 2K urethane primer.
- ⓘ Always apply over a primer when filling drip rails.
- ⚠ Never apply over a self etching primer.

SELF LEVELING



Use **Self Leveling Seam Sealer** or **High-Build Self Leveling Seam Sealer** for applications where a flowable sealer is needed.

- ⓘ Keep tip submerged to minimize air bubbles.
- ⓘ A heat gun can be used immediately after application to remove any air bubbles that become entrapped. With a steady motion and low heat, sweep the heat gun across surface at a distance of 2" – 6".

VERSA-TIP



Use a **Versa-Tip** for applications where a wider bead is needed.

- ⓘ **Versa-Tips** can be cut to the desired bead width and are compatible with both standard and self leveling **SEM 2K Seam Sealer**

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



APPLY

Part	Product	Size
39377	Dual-Mix™ Seam Sealer (Gray)	7 oz. Cartridge
39477	Dual-Mix Beige Seam Sealer	7 oz. Cartridge
40377	Dual-Mix Heavy Bodied Black Seam Sealer	7 oz. Cartridge
40477	Dual-Mix Heavy Bodied White Seam Sealer	7 oz. Cartridge
39387	Dual-Mix Self Leveling Seam Sealer (Gray)	7 oz. Cartridge
39777	Dual-Mix High-Build Self Leveling Seam Sealer (Gray)	7 oz. Cartridge
70070	Versa-Tip	6 Pack