



1 Identification

- **Product identifier**
- **Trade name:** 39861, 39864 Plastic Adhesion Promoter
- **Article number:** 39861, 39864
- **Application of the substance / the mixture** Coating

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Repr. 2 H361 Suspected of damaging fertility or the unborn child.

STOT RE 1 H372 Causes damage to the central nervous system through prolonged or repeated exposure.

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
toluene



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 1)

Solvent naphtha (petroleum), medium aliph.
acetone
n-butyl acetate

· **Hazard statements**

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H361 Suspected of damaging fertility or the unborn child.
H336 May cause drowsiness or dizziness.
H372 Causes damage to the central nervous system through prolonged or repeated exposure.
H304 May be fatal if swallowed and enters airways.

· **Precautionary statements**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P312 Call a POISON CENTER/doctor if you feel unwell.
P314 Get medical advice/attention if you feel unwell.
P321 Specific treatment (see on this label).
P331 Do NOT induce vomiting.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P370+P378 In case of fire: Use for extinction: CO₂, powder or water spray.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

(Contd. on page 3)



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 2)

· **HMIS-ratings (scale 0 - 4)**

| | | |
|------------|---|----------------|
| HEALTH | 2 | Health = 2 |
| FIRE | 3 | Fire = 3 |
| REACTIVITY | 0 | Reactivity = 0 |

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:**
Mixture: consisting of the following components.
Weight percentages

· **Dangerous components:**

| | | |
|------------|--|----------|
| 64742-88-7 | Solvent naphtha (petroleum), medium aliph. | 30 - 40% |
| 108-88-3 | toluene | 30 - 40% |
| 67-64-1 | acetone | 13 - 30% |
| 123-86-4 | n-butyl acetate | 10 -13% |
| 78-93-3 | butanone | 1-1.5% |

4 First-aid measures

- **Description of first aid measures**
- **After inhalation:** In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

USA

(Contd. on page 4)



Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 3)

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

· Environmental precautions: Do not allow to enter sewers/ surface or ground water.

· Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:

| | | |
|----------|-----------------|---------|
| 108-88-3 | toluene | 67 ppm |
| 67-64-1 | acetone | 200 ppm |
| 123-86-4 | n-butyl acetate | 5 ppm |
| 78-93-3 | butanone | 200 ppm |

· PAC-2:

| | | |
|----------|-----------------|-----------|
| 108-88-3 | toluene | 560 ppm |
| 67-64-1 | acetone | 3200* ppm |
| 123-86-4 | n-butyl acetate | 200 ppm |
| 78-93-3 | butanone | 2700* ppm |

· PAC-3:

| | | |
|----------|-----------------|-----------|
| 108-88-3 | toluene | 3700* ppm |
| 67-64-1 | acetone | 5700* ppm |
| 123-86-4 | n-butyl acetate | 3000* ppm |
| 78-93-3 | butanone | 4000* ppm |

7 Handling and storage

· Handling:

· **Precautions for safe handling** No special measures required.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· Conditions for safe storage, including any incompatibilities

· Storage:

· **Requirements to be met by storerooms and receptacles:** Store in a cool location.

· **Information about storage in one common storage facility:** Not required.

· Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

(Contd. on page 5)



Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 4)

· *Specific end use(s)* No further relevant information available.

8 Exposure controls/personal protection

· *Additional information about design of technical systems:* No further data; see item 7.

· *Control parameters*

· *Components with limit values that require monitoring at the workplace:*

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the remaining constituent has no known exposure limits.

108-88-3 toluene

PEL Long-term value: 200 ppm
Ceiling limit value: 300; 500* ppm
*10-min peak per 8-hr shift

REL Short-term value: 560 mg/m³, 150 ppm
Long-term value: 375 mg/m³, 100 ppm

TLV Long-term value: 75 mg/m³, 20 ppm
BEI

67-64-1 acetone

PEL Long-term value: 2400 mg/m³, 1000 ppm

REL Long-term value: 590 mg/m³, 250 ppm

TLV Short-term value: 1187 mg/m³, 500 ppm
Long-term value: 594 mg/m³, 250 ppm
BEI

123-86-4 n-butyl acetate

PEL Long-term value: 710 mg/m³, 150 ppm

REL Long-term value: 950 mg/m³, 200 ppm

TLV Short-term value: 712 mg/m³, 150 ppm
Long-term value: 238 mg/m³, 50 ppm

78-93-3 butanone

PEL Long-term value: 590 mg/m³, 200 ppm

REL Short-term value: 885 mg/m³, 300 ppm
Long-term value: 590 mg/m³, 200 ppm

TLV Short-term value: 885 mg/m³, 300 ppm
Long-term value: 590 mg/m³, 200 ppm
BEI

(Contd. on page 6)



Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 5)

· Ingredients with biological limit values:

108-88-3 toluene

| | |
|-----|--|
| BEI | 0.02 mg/L Medium: blood Time: prior to last shift of workweek Parameter: Toluene |
| | 0.03 mg/L Medium: urine Time: end of shift Parameter: Toluene |
| | 0.3 mg/g creatinine Medium: urine Time: end of shift Parameter: o-Cresol with hydrolysis (background) |

67-64-1 acetone

| | |
|-----|--|
| BEI | 50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific) |
|-----|--|

78-93-3 butanone

| | |
|-----|---|
| BEI | 2 mg/L Medium: urine Time: end of shift Parameter: MEK |
|-----|---|

· Additional information: The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

(Contd. on page 7)



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 6)

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid
Color: According to product specification

· **Odor:** Characteristic

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 55.8-56.6 °C

· **Flash point:** -18 °C

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 265 °C

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** In use, may form flammable/explosive vapour-air mixture.

· **Explosion limits:**

Lower: 0.6 Vol %
Upper: 13.0 Vol %

· **Vapor pressure at 20 °C:** 233 hPa

· **Density at 20 °C:** 0.83182 g/cm³
· **Relative density:** Not determined.
· **Vapor density:** Not determined.
· **Evaporation rate:** Not determined.

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

(Contd. on page 8)



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 7)

- **Viscosity:**
 - Dynamic:** Not determined.
 - Kinematic:** Not determined.
- **Solvent content:**
 - Organic solvents:** 95.4 %
 - VOC content:** 76.4 %
794.6 g/l / 6.63 lb/gl
- **Solids content:** 4.6 %
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

64742-88-7 Solvent naphtha (petroleum), medium aliph.

| | | |
|------------|----------|-------------------|
| Oral | LD50 | >6500 mg/kg (rat) |
| Dermal | LD50 | >3000 mg/kg (rab) |
| Inhalative | LC50/4 h | >14 mg/l (rat) |

108-88-3 toluene

| | | |
|------------|----------|----------------------|
| Oral | LD50 | 5000 mg/kg (rat) |
| Dermal | LD50 | 12124 mg/kg (rabbit) |
| Inhalative | LC50/4 h | 5320 mg/l (mouse) |

- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

108-88-3 toluene

3

(Contd. on page 9)



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 8)

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability:** No further relevant information available.

· **Behavior in environmental systems:**

· **Bioaccumulative potential:** No further relevant information available.

· **Mobility in soil:** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects:** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**

· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**

· **DOT, ADR, IMDG, IATA** UN1263

· **UN proper shipping name**

· **DOT** Paint

· **ADR** 1263 Paint, special provision 640D

· **IMDG, IATA** PAINT

(Contd. on page 10)



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 9)

· **Transport hazard class(es)**

· **DOT**



· **Class** 3 Flammable liquids
· **Label** 3

· **ADR, IMDG, IATA**



· **Class** 3 Flammable liquids
· **Label** 3

· **Packing group**

· **DOT, ADR, IMDG, IATA** II

· **Environmental hazards:**

· **Marine pollutant:** No

· **Special precautions for user** Warning: Flammable liquids

· **EMS Number:** F-E,S-E

· **Stowage Category** B

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

· **Remarks** ORM-D 49CFR 173.150,156,306

· **ADR**

· **Excepted quantities (EQ)** Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

· **IMDG**

· **Limited quantities (LQ)** 5L
· **Excepted quantities (EQ)** Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":** UN 1263 PAINT, SPECIAL PROVISION 640D, 3, II

USA

(Contd. on page 11)

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 10)

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredient is listed.

· Section 313 (Specific toxic chemical listings):

108-88-3 toluene

78-93-3 butanone

· TSCA (Toxic Substances Control Act):

64742-88-7 Solvent naphtha (petroleum), medium aliph.

108-88-3 toluene

67-64-1 acetone

123-86-4 n-butyl acetate

78-93-3 butanone

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

108-88-3 toluene

· Cancerogenity categories

· EPA (Environmental Protection Agency)

108-88-3 toluene

II

67-64-1 acetone

I

78-93-3 butanone

I

· TLV (Threshold Limit Value established by ACGIH)

108-88-3 toluene

A4

67-64-1 acetone

A4

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS02



GHS07



GHS08

· Signal word Danger

(Contd. on page 12)



Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 11)

· **Hazard-determining components of labeling:**

toluene

Solvent naphtha (petroleum), medium aliph.

acetone

n-butyl acetate

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H361 Suspected of damaging fertility or the unborn child.

H336 May cause drowsiness or dizziness.

H372 Causes damage to the central nervous system through prolonged or repeated exposure.

H304 May be fatal if swallowed and enters airways.

· **Precautionary statements**

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P312 Call a POISON CENTER/doctor if you feel unwell.

P314 Get medical advice/attention if you feel unwell.

P321 Specific treatment (see on this label).

P331 Do NOT induce vomiting.

P332+P313 If skin irritation occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P362+P364 Take off contaminated clothing and wash it before reuse.

P370+P378 In case of fire: Use for extinction: CO₂, powder or water spray.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

USA

(Contd. on page 13)



Printing date 06/28/2017

Reviewed on 06/20/2017

Trade name: 39861, 39864 Plastic Adhesion Promoter

(Contd. of page 12)

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Date of preparation / last revision** 06/28/2017 / 5

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Repr. 2: Reproductive toxicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Asp. Tox. 1: Aspiration hazard – Category 1

· *** Data compared to the previous version altered.**

USA